## Al TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED



## Basra, North Rumaila, Quality Control Yard - Iraq

## CERTIFICATION OF VISUAL, THOROUGH EXAMINATON & MAGNETIC PARTICLE INSPECTION

Client:	HALLIBURTON (HPS)	Report No:	QC/24/HALL-HPS-APR-016		
Location:	HPS YARD	Job Number:	QC-24/HALL-HPS-007		
Inspection Date:	Monday, April 22, 2024	Next Inspection Date:	Monday, October 21, 2024		
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A		



UNIT DESCRIPTION:	FLANGE 3-1/8" 5K RX35 X 2" FIG 1502 WING					
UNIT S/N:	WO-34887					
INSPECTION RESULT :						
VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONEON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION					
MAGNETIC PARTICLE INSPECTION	Thread & Avaliable critical areas inspected and found free from cracks and other defects					
FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED					

## COMMENT:

MPI Wet Fluorescent inspection Thread With UltraViolet Light Magnetic Particle Inspection With A/C Hand Yoke, Black & White Contrast

EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY		
EQUIPMENT:	AC/DC HAND Yol	ke <b>EQUIPMENT</b> :	Shooting Coil DC	EQUI	PMENT :	UV BLACK LIGHT: 3041 μw/cm²	INSPECTOR NAME: M.SHAHZAD AHMED	Coma	SENIOR INSPECTOR:	NAVEED HUSSAIN
S.NO:	201504052	S.NO:	22650	S	.NO:	1898977		A STATE OF THE STA		
Cal Due Date:	12.AUG.2024	Cal Due Date:	12.AUG.2024	Cal D	ue Date:	12.AUG.2024	QUALIFICATION: ASNT LEVEL II		SUPERVISOR:	HANI ALI
FLUORE	SCENT 14HF	Magnaflux	Batch No:	220306	EXPIRE D.	MARCH,2025	MT & PT & VT		JOI ERVISOR.	HAW ALI
Whie Contrast	Paint Manufacture:	Magnaflux	Batch No:	220602	EXPIRE D.	ATE: JUN,2025	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	2/3/		
Digital Lux Meter WHITE LIGHT INTENSITY: TECHNICAL DETAILS			Black Magnetic Ink Manufacture:7HF	STAMP & SIGNATURE:	To Ingine et Sig	CLIENT:				
3570 Lux/S.NC	3570 Lux/S.NO:2722003 Wet FLUORESCENT Particle Concentration 14 HF 0.1 to 0.4 ml/100 ml		) ml	Batch No:220605	Y					
Cal Due Date:14	:14.AUG.2024 Black Magnetic Ink Concentration 7 HF 1.2 to 2.4 ml/100 ml		EXPIRE DATE: Jul-25							



Original - Client Files

















QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021