

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

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25 5/8" STRING STABILIZER INSPECTION CERTIFICATE

Client Name:	DAQING DRILLING	Report No.:	DQ-1202-QC-24-04-RS-015
Acceptance criteria:	DS-1 Fifth Edition, Volume 3	Date of Inspection:	23.APR.2024
Work Location:	(RU-607)		
RIG NAME:	DQ-1202		
TEST EQUIPMENT & CONSUMABLE DETAILS			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: 220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.15.FEB.2024 Cal Due14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3500 Lux
magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	3050 $\mu\text{w}/\text{cm}^2$
RING GAUGE	DES 25 5/8" RING GAUGE SR # ITS-0018) CAL.Date.04.SEP.2023 CAL Due Date. 03.SEP.2024		
MAGNITISUM DIRECTION (LONGITUDENAL)			
METHODOLOGY:	- Through Visual inspection - MPI inspection with Ultraviolet light - Dimensional 3		
STRING STABILIZER 25 5/8"			

Serial No.	Connection		Condition			Dimensional 3 Inspection																
	Pin	Box	Pin	Box	Body	Pin						Box					Body					
						OD	ID (F)	PIN λ(In)	SRG ϕ	SRG λ(In)	BEVEL ϕ	OD	CB ϕ	CB λ(In)	BB ϕ	BBλ(In)	BEVEL ϕ	Fishing Neck (A)	Blade Length (B)	Down Length (C)	Overall Length(D) (in)	Blade Width (E)
241	7 5/8’’Reg	7 5/8’’Reg	Acc.	Acc.	Acc.	9 ½’’	3’’	5 ¼’’	6 3/8’’	1’’	8 7/8’’	9 ½’’	7 1/16’’	5/8’’	5 7/8’’	9 1/8’’	8 7/8’’	28 ¾’’	25 ¾’’	19’’	102 ¼’’	4 5/8’’
Conclusion:		*25 5/8’’ String Stabilizers Was Found “Acceptable” At The Time of Inspection Ready to Use.																				

Abbreviations :

OD Outside Diameter	ID Inside Diameter	SRG Stress Relief Groove	CB Counter Bore	BB Bore Back	FB Float Bore
ϕ Diameter	λ Length	σ Width	δ Depth	NP. Not Present	NA. Not Applicable
EGR Elevator Groove Recess	SGR Slip Groove Recess	CR Crack	B Bent	PC Premium Class	RF Reface
GT Galled Thread	TP Thread Pitting	SP Seal Pitting	TD Thread Damage	SD Seal Damage	M Mashed
1 100 % Coating	2 99.71 % Coating	3 70-40 % Coating	4 Up to 40 %	5 Nil	WT Wall Thickness
Colors Code:		Red Crack or Extreme Damage.	Blue Damage	Green Seal Damage	Yellow ACFM

Inspector	RAO SHAIL	Review By			
Qualification:	Senior Inspector:	M.FAHAD	Supervisor:	WAQAS AWAN	Customer Name:
Signature:					Customer Signature:
Original - Client Files		Copy - Area Office	QC/FN/IBS/001 Rev.00	Dated: 07 Nov 2021	

