Al TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED Basra, North Rumaila, Quality Control Yard - Iraq



	DEFF	CTED CE	RTIF	'ICA'	TE OF	۲VI	SUAL T	HOF	<u>so</u>	UGH E	XAMINATC	N & M	LAGNETIC P	
Client: HALLIBURTON (HPS)									Rej	oort No:				
Location: HPS YARD										JC	B NO:			
Inspection Date: Wednesday, April 17, 2024									Next Ins	pection Date:				
Type Of Inspection: VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION									Spec	ification:	D			
									Hallib	urton Doc.	(Visual P (MPI Pi			
									UNIT D	ESCRIPTION:		X-OVER 1-1/2 AMM		
									Seria	l Number				
													INSPECTION	
									VISUA	L , THOROUGH EXAMI	NATION	X-OVER was found		
										MAG	NETIC PARTICLE INSPE	CTION		
										FINAL RESULTS				
										COMMENT (MPI Wet Fl	: uorescent inspection Th	read & Body	With UltraViolet Light)	
EQUIPMENT DETAILS											PERSON DETAILS			
EQUIPMENT :	AC/DC HAND	Yoke EQUIPM	ENT :	Shooting Coil D		EQ	UIPMENT :	UV BLAC 3240 μ			INSPECTOR NAME: USMAN SHABBIR		ul Company	
S.NO:	2015040	52 S.NO:		22650		S.NO:		189897		3977		(SHAL		
Cal Due Date:	12.AUG.20	Cal Due	Date:	12.AUG.2024		Ca	l Due Date:	12.AU		G.2024	QUALIFICATION: ASNT LEVEL II		NEL	
FLUORESCENT 14HF		Magn	aflux	Ba	tch No:	22030	6 EXPIRE D	ATE: MA		ARCH,2025	MT & PT & VT		MADA ROL	
Whie Contrast Paint Manufacture:		ire: Magn	aflux	Ba	tch No:	22060	2 EXPIRE D	ATE: JI		UN,2025			h -	
Digital Lux Meter WHITE LIGHT INTENSITY:		TECHNICAL DETAILS						Black Mag Manufactu			STAMP & SIGNATURE		or Ingineering	
3570 Lux/S.NO:2722003		Wet FLUORESCENT Part	0.1 to 0.4 ml/100 ml			Batch No:220		0:220605		/				
Cal Due Date:14	4.AUG.2024					to 2.4 ml,	o 2.4 ml/100 ml EXPIRE DATE:			Jul-25				
Original -	Client Files	Copy - Ar	ea Office	e		QC/FN	N/MPI/065	Rev.00	DA	TED 07 NC	V 2021			



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PARTICLE INSPECTION

QC-24-04-HPS-NDT-014

QC-HPS-17-04-24

DS-1 Volume 4 Fifth Edition,

Procedure D00305796 Revision U)

Procedure D00976850 Revision D)

IMT BOX X 1-1/4 AMMT PIN CONNECTION

17424

N RESULT :

nd Un-acceptable Due to Seal & Thread damage from Pin & Box Connection Rejected.

Rejected

Rejected

nt)



REVIEW BY SENIOR INSPECTOR: NAVEED HUSSAIN SUPERVISOR: HANI ALI CLIENT: Image: Client in the second second