



AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED


Basra, North Rumaila, Quality Control Yard - Iraq



CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

Client:	HALLIBURTON (HPS)	Report No:	QC-24-04-HPS-NDT-012	
Location:	HPS YARD	JOB NO:	QC-HPS-17-04-24	
Inspection Date:	Wednesday, April 17, 2024	Next Inspection Date:	Wednesday, October 16, 2024	
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION		Specification:	DS-1 Volume 4 Fifth Edition,
			Halliburton Doc.	(Visual Procedure D00305796 Revision U) (MPI Procedure D00976850 Revision D)
			UNIT DESCRIPTION:	X-OVER 1" AMMT BOX X 1-1/4 AMMT PIN CONNECTION
			Serial Number	P060B2464-10-2
	INSPECTION RESULT :			
	VISUAL , THOROUGH EXAMINATION		VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION	
	MAGNETIC PARTICLE INSPECTION		Thread & Body areas inspected and found free from cracks and other defects	
	FINAL RESULTS		THE ABOVE INSPECTED AREAS WAS ACCEPTED	
	COMMENT:			
	(MPI Wet Fluorescent inspection Thread With UltraViolet Light)			



EQUIPMENT DETAILS								PERSON DETAILS		REVIEW BY	
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC		EQUIPMENT :	UV BLACK LIGHT: 3240 μw/cm²		INSPECTOR NAME: USMAN SHABBIR		SENIOR INSPECTOR:	NAVEED HUSSAIN
S.NO:	201504052	S.NO:	22650		S.NO:	1898977					
Cal Due Date:	12.AUG.2024	Cal Due Date:	12.AUG.2024		Cal Due Date:	12.AUG.2024		QUALIFICATION: ASNT LEVEL II MT & PT & VT		SUPERVISOR:	HANI ALI
FLUORESCENT 14HF		Magnaflux		Batch No:	220306	EXPIRE DATE:	MARCH,2025	STAMP & SIGNATURE:			
Whie Contrast Paint Manufacture:		Magnaflux		Batch No:	220602	EXPIRE DATE:	JUN,2025				
Digital Lux Meter WHITE LIGHT INTENSITY:		TECHNICAL DETAILS				Black Magnetic Ink Manufacture:7HF					
3570 Lux/S.NO:2722003		Wet FLUORESCENT Particle Concentration 14 HF		0.1 to 0.4 ml/100 ml		Batch No:220605					
Cal Due Date:14.AUG.2024		Black Magnetic Ink Concentration 7 HF		1.2 to 2.4 ml/100 ml		EXPIRE DATE:	Jul-25				

Original - Client Files

Copy - Area Office

QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021



Address: North Rumaila, AI Takamul Yard
Contact: +9647810009138

Tel: +9647810009138 / +9647834964657

Email: OP@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com