

**AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED**

Basra, North Rumaila, Quality Control Yard - Iraq

Tel: +9647810009138 / +9647834964657

Email: [OP@qualitycontrol-iraq.com](mailto:OP@qualitycontrol-iraq.com) / [hany.akafi@qualitycontrol-iraq.com](mailto:hany.akafi@qualitycontrol-iraq.com)



**INSPECTION CERTIFICATE OF 6 3/4" FLOAT VALVE#20210003031**

<b>Client Name:</b>	<b>DAQING DRILLING</b>	<b>Report No.:</b>	DQ-22-QC-24-04-RS-012
<b>Acceptance Criteria:</b>	DS-1 Fifth Edition, Volume 3 CAT	<b>Date of Inspection:</b>	18.APR.2024
<b>Work Location:</b>	(RU-604Z)	<b>Rig No.:</b>	DQ22
<b>TEST EQUIPMENT &amp; CONSUMABLE DETAILS</b>			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	<b>TECHNICAL DETAILS</b>	Wet Visible Continuous
BLACK INK 7HF	Batch#:220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.15.FEB.2024 Cal Due 14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due 14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due 14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3500 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	3050 μw/cm <sup>2</sup>
Magnetism Direction (Longitudinal)			
<b>METHODOLOGY:</b>	<ul style="list-style-type: none"> <li>• Through Visual inspection</li> <li>• MPI inspection with Ultraviolet light</li> <li>• Dimensional 3</li> </ul>		

Serial No.	Description	Connection		Result Inspection			Dimensional 3- Inspection														
		Pin	Box	Pin	Box	Body	Pin					Box					Body				
							OD (In)	ID (In)	SRG □ (In)	SRG W □ (In)	Pin □ (In)	Bevel □ (In)	OD (In)	CB □ (In)	CB □ (In)	FBD □ (In)	FBL □ (In)	Bevel □ (In)	Tongspac e (In) □	Box Lth (In) □	Overall □ (In)
20210003031	FLOAT VALVE	NC50	NC50	Acc.	Acc.	Acc.	6 3/4"	2 13/16"	4 23/32"	7/8"	4 7/16"	6 5/16"	6 3/4"	5 5/16"	5/8	3 1/2"	14 3/16"	6 5/16"	-	-	27 1/4"
<b>Conclusion :</b>		*01 FLOAT VALVE above was found "Acceptable". At the time of Inspection (Ready for Use).																			

<b>OD</b> □	Outside Diameter	<b>ID</b> □	Inside Diameter	<b>SRG</b> □	Stress Relief Groove	<b>CB</b> □	Counter Bore	<b>BB</b>	Bore Back	<b>FB</b>	Float Bore
<b>EGR</b>	Elevator Groove Recess	<b>SGR</b>	Slip Groove Recess	<b>CR</b>	Crack	<b>B</b>	Bent	<b>PC</b>	Premium Class	<b>RF</b>	Reface
<b>GT</b>	Galled Thread	<b>TP</b>	Thread Pitting	<b>SP</b>	Seal Pitting	<b>TD</b>	Thread	<b>SD</b>	Seal Damage	<b>M</b>	Mashed
<b>1</b>	100 % Coating	<b>2</b>	99-71 % Coating	<b>3</b>	70-40 % Coating	<b>4</b>	Up to 40 %	<b>5</b>	Nil	<b>WT</b>	Wall Thickness
<b>Colors Code:</b>		<b>White</b>	No Defects	<b>Red</b>	Crack or Extreme	<b>Blue</b>	Damage	<b>Green</b>	Seal Damage	<b>Yellow</b>	ACFM

<b>Inspector Name:</b>	WAQAS AWAN	<b>Review By</b>			
<b>Qualification:</b>	ASNT Level I	<b>Senior Inspector:</b>	M.FAHAD	<b>Supervisor:</b>	WAQAS AWAN
<b>Signature:</b>	<i>[Signature]</i>			<b>Customer Name:</b>	
				<b>Customer Signature:</b>	
Original - Client Files		Copy - Area Office		QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021	

