



CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION										
<b>Client:</b>		AL-ESNAAD OIL TOOL FOR OIL SERVICES.LLC			<b>Report No:</b>		QC-24-04-AL-ESNAAD-010			
<b>Location:</b>		AL-ESNAAD OIL TOOL YARD			<b>Job Number:</b>		AL-ESNAAD-24-04-0136			
<b>Date:</b>		28.APR.2024			<b>Next Inspection Date:</b>		27.OCT2024			
<b>Type Of Inspection:</b>		VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION			<b>Specification:</b>		ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)			
					<b>UNIT DESCRIPTION:</b>		INSERT			
					<b>UNIT S/N:</b>		NOR52401-0000-13			
					<b>INSPECTION RESULT :</b>					
					<b>VISUAL , THOROUGH EXAMINATION</b>		VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION			
					<b>MAGNETIC PARTICLE INSPECTION</b>		Thread& Critical areas inspected and found free from cracks and other defects			
					<b>FINAL RESULTS</b>		unit found satisfactory and free of defects at the time of inspection			
<b>COMMENT:</b>						(MPI Wet Fluorescent Inspection Thread & Body With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast				
EQUIPMENT DETAILS					PERSON DETAILS			REVIEW BY		
<b>Equipment:</b>	ASTM Test Block	<b>Equipment:</b>	UV BLACK LIGHT:2900 $\mu\text{w}/\text{cm}^2$	<b>Equipment:</b>	AC/DC Yoke PERMANENT HAND MAGNETIC	<b>INSPECTOR NAME:</b>		<b>SENIOR INSPECTOR:</b>	M.FHAD	
<b>S.No:</b>	1657	<b>S.No:</b>	1900084	<b>S.No:</b>	201504048 PY-09	<b>RAO SOHAIL</b>				
<b>Cal Due Date:</b>	12.AUG.2024	<b>Cal Due Date:</b>	14.AUG.2024	<b>Cal Due Date:</b>	14.AUG.2024	<b>QUALIFICATION:</b>		<b>SUPERVISOR:</b>	WAQAS AWAN	
<b>FLUORESCENT 14HF</b>		Magnaflux	<b>Batch No:</b>	220306	<b>EXPIRE DATE:</b>	MARCH,2025				
<b>White Contrast Paint Manufacture:</b>		Magnaflux	<b>Batch No:</b>	220602	<b>EXPIRE DATE:</b>	JUN,2025		<b>CLIENT:</b>		
<b>Digital Lux Meter WHITE LIGHT INTENSITY:</b>		<b>TECHNICAL DETAILS</b>			<b>Black Magnetic Ink Manufacture:7HF</b>		<b>STAMP &amp; SIGNATURE:</b>			
3450 Lux/S.NO:2722003		Wet FLUORESCENT Particle Concentration 14 HF		0.1 to 0.4 ml/100 ml		Batch No:220605				
14.AUG.2024		Black Magnetic Ink Concentration 7 HF		1.2 to 2.4 ml/100 ml		<b>EXPIRE DATE:</b>		Jul-25		

Original - Client Files      Copy - Area Office      QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021