



CERTIFICATE OF INSPECTION FOR 4 3/4" JAR PIN&BOX

Client Name:	DAQING DRILLING	Report No.:	DQ-11-QC-24-03-RS-010
Acceptance Creater:	DS-1 Fifth Edition, Volume 4	Date of Inspection:	22.MAR.2024
Work Location:	(R-104A)	Rig No.:	DQ-11
Test Equipment & Consumeable Details			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN.2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: 220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.15.FEB.2024 Cal Due14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3120 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2950 µw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	• Through Visual inspection • MPI inspection with Ultraviolet light • Dimensional 3		
Connection:	NC38	Size:	4 3/4"

Serial No.	Visual Inspection			MPI			Dimensional 3 Inspection																	
	Pin	Box	Body	Pin	Box	Body	Pin					Box					Body							
							OD (in)	ID (in)	SRG (in)	SRG W (in)	Pin (in)	Bevel (in)	OD (in)	CBD (in)	CBW (in)	BB (in)	BBL (in)	Bevel (in)	Pin Tong (in)	Box Tong (in)	EGR (in)	SGR (in)	Overall (in)	
2022013	T.D	Acc.	-	Acc.	Acc.	-	4 3/4"	2 3/4"	3 1/2"	1"	4"	4 5/8"	4 3/4"	4 1/16"	5/8"	4 5/8"	7 5/8"	4 5/8"	-	12 3/4"	-	-	-	
Conclusion: ■ 01 4 3/4" JAR above was found "UnAcceptable" From Pin Connnection Thread Damage Rejected .																								

Abbreviations :

OD Outside Diameter	ID Inside Diameter	SRG Stress Relief Groove	CB Counter Bore	BB Bore Back	FB Float Bore
☐ Diameter	☐ Length	☐ Width	☐ Depth	NP. Not Present	NA. Not Applicable
EGR Elevator Groove Recess	SGR Slip Groove Recess	CR Crack	B Bent	PC Premium Class	RF Reface
GT Galled Thread	PT Pitting Thread	SP Seal Pitting	TD Thread Damage	SD Seal Damage	M Mashed
1 100 % Coating	2 99-71 % Coating	3 70-40 % Coating	4 Up to 40 %	5 Nil	WT Wall Thickness
Colors Code:					
White	No Defects	Red	Crack or Extreme Damage.	Blue	Damage
Green	Seal Damage	Yellow	ACFM		

Inspector Name:	RAD HADHAIL	Review By			
Qualification:	Senior Inspector:	M.FAHAD	Supervisor:	WAQAS AWAN	Customer Name:
Signature:					Customer Signature:
Original - Client Files		Copy - Area Office QC/FN/AF,REP/026 Rev.00 Dated 01 AUG 2021			

