



CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION										
Client:		AL-ESNAAD OIL TOOL FOR OIL SERVICES.LLC			Report No:		QC-24-04-AL-ESNAAD-009			
Location:		AL-ESNAAD OIL TOOL YARD			Job Number:		AL-ESNAAD-24-04-0136			
Date:		28.APR.2024			Next Inspection Date:		27.OCT2024			
Type Of Inspection:		VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION			Specification:		ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)			
					UNIT DESCRIPTION:		INSERT			
					UNIT S/N:		NOR51824-0000-15			
					INSPECTION RESULT :					
					VISUAL , THOROUGH EXAMINATION		VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION			
					MAGNETIC PARTICLE INSPECTION		Thread& Critical areas inspected and found free from cracks and other defects			
					FINAL RESULTS		unit found satisfactory and free of defects at the time of inspection			
COMMENT:						(MPI Wet Fluorescent Inspection Thread & Body With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast				
EQUIPMENT DETAILS					PERSON DETAILS			REVIEW BY		
Equipment:	ASTM Test Block	Equipment:	UV BLACK LIGHT:2900 μw/cm ²	Equipment:	AC/DC Yoke PERMANENT HAND MAGNETIC	INSPECTOR NAME:		SENIOR INSPECTOR:	M.FHAD	
S.No:	1657	S.No:	1900084	S.No:	201504048 PY-09	RAO SOHAIL				
Cal Due Date:	12.AUG.2024	Cal Due Date:	14.AUG.2024	Cal Due Date:	14.AUG.2024	QUALIFICATION:		SUPERVISOR:	WAQAS AWAN	
FLUORESCENT 14HF		Magnaflux	Batch No:	220306	EXPIRE DATE:	MARCH,2025				
White Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025		CLIENT:		
Digital Lux Meter WHITE LIGHT INTENSITY:		TECHNICAL DETAILS			Black Magnetic Ink Manufacture:7HF		STAMP & SIGNATURE:			
3450 Lux/S.NO:2722003		Wet FLUORESCENT Particle Concentration 14 HF		0.1 to 0.4 ml/100 ml		Batch No:220605				
14.AUG.2024		Black Magnetic Ink Concentration 7 HF		1.2 to 2.4 ml/100 ml		EXPIRE DATE:		Jul-25		

Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021