Al TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED





CERT	RTIFICATE OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION							
Client:	DAQING DRILLING COMPANY, Iraq	Report No:	QC-04-24-0140-001					
Rig & Location:	DQ-038 / RU-400A	Job Number:	DQ038-RUM-QC-OPS-2024042801					
Inspection Date:	29-Apr-2024	Inspection Due Date:	28-Oct-2024					
Type Of Inspection:	ISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)					







UNIT DESCRIPTION:	RIPTION: FORK							
UNIT S/N:	38 - 7							
UNIT Dim:	NIL	SWL:	5 Ton					
	INSPECTION RESULT:							

VISUAL & THOROUGH EXAMINATION:

WISUAL & THOROUGH EXAMINATION:

MAGNETIC PARTICLE INSPECTION:

FINAL RESULTS:

Wisually Inspected And Found Free From Deformations, Corrosion, And Other Defects:

M.P.I Has Been Done On Available Weldid Areas And Found Free From Cracks And Other Defects:

As Per The Client's Specification, the Inspected Areas Was Accepted At The Time Of Inspection Useable:

Magnetic Particle Inspection With A/C Yoke, Black Ink & White Contrast,

COMMENT:



EQUIPMENT DETAILS:							PERSON DETAILS:		REVIEW BY:		
EQUIPMENT:	AC / DC Yoke Te	st Block	EQUIPMENT:	Digital Lux	x Meter	EQUIPMENT:	AC / DC Yoke Permanent Magnetic	INSPECTOR NAME:	ST /X	SENIOR	RAO SUHAIL
S NO:	1657		S NO:	27220	003	S NO:	PY - 02 / PY - 019	Syed Aamir Ali		INSPECTOR:	
Call Due Date:	14-Aug-24	1	Call Due Date:	16-Aug	g-24	Call Due Date:	14-Aug-24	QUALIFICATION		SUPERVISOR:	M Abdullah
White Contrast	Paint Manufacture:	WCP-2	Magnaflux:	naflux: 22060		Expiry Date:	July-2025	ASNT LEVEL II VT,MT,PT,UT,		SUPERVISOR:	M Addullan
Black Magnetic l	Particle Manufactur	e: 7-HF	Magnaflux: 2206		02	Expiry Date:	June-2025				
			gnetic Particle Con	centration	ration Method		WMPT Light Intensity	LEEA I,II		CLIENT:	
Technical Details:			1.2 to 2.4 ml / 100 m	00 ml Wet Magnetic Particle Testing (WMPT)		1350 Lux	STAMP & SIGNATURE:				
Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev:00 Dated - 07 - Nov - 2021											