







CERTIFICATE OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION										
Client:	DAQING DRILLING COMPANY, Iraq				Report No:	QC-04-24-0140-007				
Rig & Location:	DQ-038 / RU-400A				Job Number:	DQ038-RUM-QC-OPS-2024042801				
Inspection Date:	29-Apr-2024				Inspection Due Date:	28-Oct-2024				
Type Of Inspection:	VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION				Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)				
   					UNIT Description:	BOP HOLDING FRAME				
					UNIT S/N:	JK2023-5-10-4				
					Modil:	N/A		SWL:	N/A	
					INSPECTION RESULT :					
VISUAL & THOROUGH EXAMINATION:					Visually Inspected And Found Free From Deformations, Corrosion, And Other Defects:					
MAGNETIC PARTICLE INSPECTION :					M.P.I Has Been Done On Available Weldid Areas And Found Free From Cracks And Other Defects:					
FINAL RESULTS:					As Per The Client's Specification, the Inspected Areas Was Accepted At The Time Of Inspection Useable:					
COMMENT:					Online Traceability					
										
Magnetic Particle Inspection With A/C Yoke, Black Ink & White Contrast,										
EQUIPMENT DETAILS:						PERSON DETAILS:		REVIEW BY:		
EQUIPMENT:	AC / DC Yoke Test Block	EQUIPMENT:	Digital Lux Meter	EQUIPMENT:	AC / DC Yoke Permanent Magnetic	INSPECTOR NAME:		SENIOR INSPECTOR:	RAO SUHAIL	
S NO:	1657	S NO:	2722003	S NO:	PY - 02 / PY - 019	Syed Aamir Ali		SUPERVISOR:	M Abdullah	
Call Due Date:	14-Aug-2024	Call Due Date:	16-Aug-2024	Call Due Date:	14-Aug-2024	QUALIFICATION				
White Contrast Paint Manufacture:	WCP-2	Magnaflux:	220605	Expiry Date:	July-2025	ASNT LEVEL II VT,MT,PT,UT, LEEA I,II				
Black Magnetic Particle Manufacture:	7-HF	Magnaflux:	220602	Expiry Date:	June-2025					
Technical Details:		Black Magnetic Particle Concentration		Method		WMPT Light Intensity		CLIENT:		
		1.2 to 2.4 ml / 100 ml		Wet Magnetic Particle Testing (WMPT)		1350 Lux				
						STAMP & SIGNATURE:				
Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev:00 Dated - 07 - Nov - 2021										