



CERTIFICATE OF INSPECTION FOR 6 3/4" JAR PIN&BOX#2023 5-1-5

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|---|---|----------------------------|--|
| Client Name: | DAQING DRILLING | Report No.: | DQ22-QC-24-04-RS-007 |
| Acceptance Createra. | DS-1 Fifth Edition, Volume 4 | Date of Inspection: | 18.APR.2024 |
| Work Location: | (RU-604Z) | Rig No.: | DQ-22 |
| Test Equipment & Consumeable Details | | | |
| WHITE CONTRAST WCP-2 | Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN.2025 | TECHNICAL DETAILS | Wet Visible Continuous |
| BLACK INK 7HF | Batch#: 220605 Manufacture: Magnaflux Exp Date: JULY.2025 | COIL(1200 AMP-TURNS/IN | SC 22713 Cal.15.FEB.2024 Cal Due14.AUG.2024 |
| FLUORESCENT 14HF | Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025 | A.C HAND YOKE | 201504053 Cal.15.FEB.2024 Cal Due14.AUG.2024 |
| INTENSITY METER | SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024 | UV BLACK LIGHT | SR#1900084 Cal.15.FEB.2024 Cal Due14.AUG.2024 |
| LEAD GAGE | SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 | THREAD PROFILE GAGE | SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024 |
| Magnetic Partical Concentration 7 HF | 1.2 TO 2.4 ML/100 ML | WMPT Light Intensity | 3500 Lux |
| Magnetic particle concentration flourcent 14 HF | 0.1 TO 0.4 ML/100 ML | UV LIGHT INTENSITY: | 3050 µw/cm ² |
| Magnetism Direction (Longitudinal) | | | |
| METHODOLOGY: | <ul style="list-style-type: none"> • Through Visual inspection • MPI inspection with Ultraviolet light • Dimensional 3 | | |
| Connection: | NC50 | Size: | 6 3/4" |

| Serial No. | Visual Inspection | | | MPI | | | Dimensional 3 Inspection | | | | | | | | | | | | | | | | |
|--------------------|-------------------|------|---|------|------|------|--------------------------|----------|----------|------------|----------|------------|---------|----------|----------|---------|----------|------------|---------------|---------------|----------|----------|--------------|
| | Pin | Box | Body | Pin | Box | Body | Pin | | | | | Box | | | | | Body | | | | | | |
| | | | | | | | OD (in) | ID (in) | SRG (in) | SRG W (in) | Pin (in) | Bevel (in) | OD (in) | CBD (in) | CBW (in) | BB (in) | BBL (in) | Bevel (in) | Pin Tong (in) | Box Tong (in) | EGR (in) | SGR (in) | Overall (in) |
| 2023 5-1-5 | Acc. | Acc. | - | Acc. | Acc. | - | 7" | 2 13/16" | 4 23/32" | 1" | 4 7/16" | 6 5/16" | 7" | 5 5/16" | 5/8" | 4 5/8" | 8" | 6 5/16" | 19 3/4" | 16 3/4" | - | - | - |
| | | | | | | | | | | | | | | | | | | | | | | | |
| Conclusion: | | | ■ 01 6 3/4" JAR above was found "Acceptable" From Pin&Box Connection At the time of Inspection (Ready for Use). | | | | | | | | | | | | | | | | | | | | |

Abbreviations :

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|-----------------------------------|-------------------------------|-------------------------------------|------------------------|--------------------------|---------------------------|
| OD Outside Diameter | ID Inside Diameter | SRG Stress Relief Groove | CB Counter Bore | BB Bore Back | FB Float Bore |
| ☐ Diameter | ☐ Length | ☐ Width | ☐ Depth | NP. Not Present | NA. Not Applicable |
| EGR Elevator Groove Recess | SGR Slip Groove Recess | CR Crack | B Bent | PC Premium Class | RF Reface |
| GT Galled Thread | PT Pitting Thread | SP Seal Pitting | TD Thread | SD Seal Damage | M Mashed |
| 1 100 % Coating | 2 99-71 % Coating | 3 70-40 % Coating | 4 Up to 40 % | 5 Nil | WT Wall Thickness |
| Colors Code: | | Red Crack or Extreme Damage. | Blue Damage | Green Seal Damage | Yellow ACFM |

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|-------------------------|------------------|--|------------|----------------------------|--|
| Inspector Name: | RADHIAH | Review By | | | |
| Qualification: | Senior Inspector | Customer Name: | | | |
| Signature: | M.FAHAD | Supervisor: | WAQAS AWAN | Customer Signature: | |
| Original - Client Files | | Copy - Area Office QC/FN/AF,REP/026 Rev.00 Dated 01 AUG 2021 | | | |

