# Al TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED



## Basra, North Rumaila, Quality Control Yard - Iraq

### CERTIFICATION OF VISUAL, THOROUGH EXAMINATON & MAGNETIC PARTICLE INSPECTION

Client:	HALLIBURTON (HPS)	Report No:	QC/24/HALL-HPS-APRIL-006A
Location:	HPS YARD	Job Number:	QC-24/HALL-HPS-001
Date:	Tuesday, April 16, 2024	Next Inspection Date:	Tuesday, October 15, 2024
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)





UNIT DESCRIPTION:	FRAC TANK LIFTING LUGS				
UNIT S/N:	13253283				
UNIT DIM:	13.50 M (L) X 2.60 M (W) X 3.65 M (H)				
INSPECTION RESULT :					
VISUAL , THOROUGH EXAMINATION	unit fully inspected and found free from deforms, cracks, corrosion & mechanical damage				
MAGNETIC PARTICLE INSPECTION	Welds & forgn areas inspected and found free from cracks and other defects				
FINAL RESULTS	unit found satisfactory and free of defects at the time of inspection				

COMMENT:

Magnetic Particle Inspection With A/C Hand Yoke, Black & White Contrast

EQUIPMENT DETAILS					PERSON DETAILS		REVIEW BY			
<b>Equipment:</b> AC-Yoke Test	: Block <b>E</b>	Equipment:	Digital Lux Me	ter	Equipment	AC/DC Yoke	INSPECTOR NAME: Usman Shabbir	Somps /	SENIOR INSPECTOR:	ASHRAF ELSAID
<b>S.No:</b> 1657		S.No:	2722003		S.No:	201504052				
Cal Due Date: 12-Aug-2	24 Ca	Cal Due Date:	14-Aug-24		Cal Due Date	: 12-Aug-24	QUALIFICATION	TANDINOL MANUA MANUA MA	SUPERVISOR:	HANI ALI
Black Magnetic Ink Manufac	ture:	Magnaflux	Batch No:	22060	5 Expiry D	ate: JULY.2025	ASNT LEVEL II	17.0 1		
Whie Contrast Paint Manufac	ture:	Magnaflux	Batch No:	220602	2 Expiry D	ate: JUN,2025	MT & PT & VT			
Technical Details:	Magnetic Pa	1.2 to 2.4 ml/100 ml Wet Magnetic		Metho	od	WMPT Light Intensity	STAMP & SIGNATURE:	For Ingineering	CLIENT:	
i echnicai Details:	1.2 to			netic Par (WMP)	_	3630 Lux				

Original - Client Files

QC/FN/MPI/065 Rev.00 DATED 07 Nov 2021



















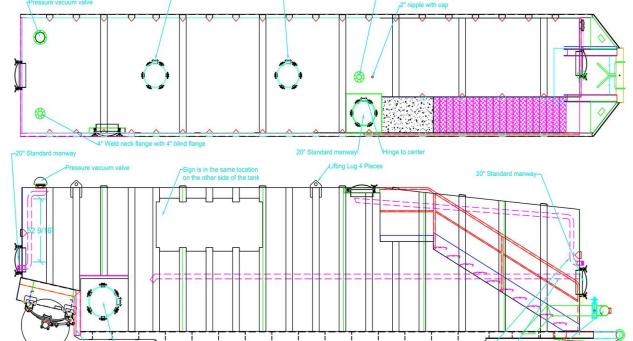
### AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED



Basra, North Rumaila, Quality Control Yard - Iraq

#### CERTIFICATE OF QUALIFICATION VISUAL INSPECTION AND LEAK TESTING

THIS REPO	ORT COMPLIES WITH RECOGNIZED INTERNATIONAL					
CLIENT:	HALLIBURTON (HPS)					
LOCATION:	HPS YARD	REPORT No.:	QC-24-HALL-HPS-April- VT & LEAK -006E			
STANDARD:	CUSOMER SPECIFICATION	JOB NO:	QC-24/HALL-HPS-001			
INSPECTION DATE:	Tuesday, April 16, 2024	Due Date	Tuesday, October 15, 2024			
TYPE OF INSPECTION:	*VISUAL TESTING AND *LEAK TESTING					
DESCRIPTION:	FRAC TANK	SAP NO:	13253283			
MEDIUM USED:	WATER	HOLDING TIME:	15 MINUTES			
	PICTURES	•				
	20" Standard manway Pressure vacuum valve	A" Weld neck flange with 4" blind flange  2" nipple with cap				



#### **INSPECTION RESULT**

VISUAL TESTING:	Visual Testing of Frac Tank did not found Deforms Mechanical Damage, Cracks and Corrosion. At time of Inspection.
LEAK TESTING:	Leak Testing of Frac Tank did not found any leakage during the holding time. At time of Inspection.

Inspection Evaluation

VISUAL TESTING-The above mentioned Frac Tank was found "Satisfactory" Fit for intended used.

**LEAK TESTING**- The above mentioned Frac Tank was found "Satisfactory" Fit for intended used.

PERSONNEL DETAILS			REVIEW BY			
NAME:	Usman Shabbir	Samu Compani	SENIOR INSPECTOR:	ASHRAF ELSAID	CUSTOMER NAME	
QUALIFICATION:	ASNT LEVEL II MT,PT,VT		SUPERVISOR:	HANI ALI		
STAMP & SIGNATURE:			DATE:			
Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021						





















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