

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

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AFTER REPAIR INSPECTION CERTIFICATE OF BIT SUB#69996

Client Name:	DAQING DRILLING	Report No.:	DQ-1202-QC-24-04-RS-006
Acceptance Criteria:	<input checked="" type="checkbox"/> API SPEC 7-2	Date of Inspection:	09.APR.2024
Work Location:	ABERDEEN WORKSHOP BASRA IRAQ	Rig No.:	DQ-1202
TEST EQUIPMENT & CONSUMABLE DETAILS			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#:220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.15.FEB.2024 Cal Due14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3500 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	3050 μw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	• Through Visual inspection • Dimensional •MPI inspection with Ultraviolet light *Lead Gaiging, & Thread Profile Gaiging.		

Serial No.	Description	Connections		Inspection Results		Dimensional 3 Inspection																								
		Box		Body		Box					Box					Body														
		Box	Box	Box	Box	Body	OD(In)	CB	φ(In)	CB	δ(In)	FBB	φ(In)	FBL	λ(In)	Bevel	φ(In)	OD(In)	CB	φ(In)	CB	δ(In)	BB	φ(In)	BB	λ(In)	Bevel	φ(In)	Box Tong λ (in)	Overall λ (in)
69996	BIT SUB		NC50	-	NO B.B	-	-	-	-	-	-	-	-	-	-	-	6 3/4"	5 5/16"	5/8"	-	-	-	-	-	-	6 5/16"	-	-	-	-

Conclusion :
 01 - The Above Mentioned BIT SUB was found "Acceptable" From Box Side After Repair At the time of Inspection. (Ready for Use). NO BORE BACK.

Abbreviations :

OD	Outside Diameter	ID	Inside Diameter	SRG	Stress Relief Groove	CB	Counter Bore	BB	Bore Back	FB	Float Bore
φ	Diameter	λ	Length	σ	Width	δ	Depth	NP.	Not Present	NA.	Not Applicable
EGR	Elevator Groove Recess	SGR	Slip Groove Recess	CR	Crack	B	Bent	PC	Premium Class	RF	Reface
GT	Galled Thread	TP	Thread Pitting	SP	Seal Pitting	TD	Thread Damage	SD	Seal Damage	M	Mashed
1	100 % Coating	2	99-71 % Coating	3	70-40 % Coating	4	Up to 40 %	5	Nil	WT	Wall Thickness
Colors Code:		White	No Defects	Red	Crack or Extreme	Blue	ACFM	Green	Field Repair	Yellow	Damage

Inspector Name:		Review By					
Qualification:		Senior Inspector:	M.FAHAD	Supervisor:	WAQAS AWAN	Customer Name:	
Signature:						Customer Signature:	
Original - Client Files Area Office QC/FN/AF,REP/026 Rev.00 Dated 01 AUG 2021							

