



AFTER REPAIR CERTIFICATE OF INSPECTION FOR 8"JAR

Client Name:	DAQING DRILLING	Report No.:	DQ-11-QC-24-4-006
Acceptance Creater:	<input checked="" type="checkbox"/> API SPEC 7-2	Date of Inspection:	19.APRIL.2024
Work Location:	ABERDEEN WORKSHOP	Rig No.:	DQ-11
Test Equipment & Consumable Details			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN.2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#:220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.15.FEB.2024 Cal Due14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3500 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	3050 $\mu\text{w}/\text{cm}^2$
Magnetism Direction (Longitudinal)			
METHODOLOGY:	• Through Visual inspection • Dimensional Inspection • MPI inspection with Ultraviolet light *Lead Gaiging, Taper Gauging & Thread Profile Gauging.		
Connection:	6-5/8 REG	Size:	8"

Serial No.	Visual Inspection			MPI			Dimensional 3 Inspection																
	Pin	Box	Body	Pin	Box	Body	Pin						Box						Body				
							OD (in)	ID (in)	SRG $\frac{\square}{2}$ (in)	NECKW $\frac{\square}{2}$ (in)	Pin $\frac{\square}{2}$ (in)	Bevel $\frac{\square}{2}$ (in)	OD (in)	CBD $\frac{\square}{2}$ (in)	CBW $\frac{\square}{2}$ (in)	BB $\frac{\square}{2}$ (in)	BBL $\frac{\square}{2}$ (in)	Bevel $\frac{\square}{2}$ (in)	Pin Tong $\frac{\square}{2}$ (in)	Box Tong $\frac{\square}{2}$ (in)	EGR $\frac{\square}{2}$ (in)	SGR $\frac{\square}{2}$ (in)	Overall $\frac{\square}{2}$ (in)
1GF OY207,2021046	-	Acc	-	-	Acc	-	-	-	-	-	-	8"	6-1/16	5/8	5 18/64"	8 ½"	7-1/2"	-	16-5/16	-	-	-	
Conclusion:			The Above Mentioned 8" JAR Was Found Acceptable from Box Connection After Repair at the time of Inspection, Ready to use.																				

Abbreviations :

OD	Outside Diameter	ID	Inside Diameter	SRG	Stress Relief Groove	CB	Counter Bore	BB	Bore Back	FB	Float Bore
\square	Diameter	\square	Length	\square	Width	\square	Depth	NP.	Not Present	NA.	Not Applicable
EGR	Elevator Groove Recess	SGR	Slip Groove Recess	CR	Crack	B	Bent	PC	Premium Class	RF	Reface
GT	Galled Thread	PT	Pitting Thread	SP	Seal Pitting	TD	Thread	SD	Seal Damage	M	Mashed
1	100 % Coating	2	99-71 % Coating	3	70-40 % Coating	4	Up to 40 %	5	Nil	WT	Wall Thickness
Colors Code:		No Defects	Red	Crack or Extreme Damage.	Blue	Damage	Green	Seal Damage	Yellow	ACFM	

Inspector Name:	Usman Shabbir	Review By				
Qualification:	AI TAKAMUL COMPANY	Senior Inspector:	NAVEED HUSSAIN	Supervisor:	RAO SOHAIL	Customer Name:
Signature:						Customer Signature:
Original - Client Files Copy- Area Office QC/FN/AF,REP/026 Rev.00 Dated 01 AUG 2021						

