



CERTIFICATE OF INSPECTION FOR 6 3/4" DRILL COLLAR

Client Name:	DAQING DRILLING	Report No.:	DQ-11-QC-24-03-RS-006
Acceptance Creater:	DS-1 Fifth Edition, Volume 3 CAT 3-5	Date of Inspection:	22.MAR.2024
Work Location:	(R-104A)	Rig No.:	DQ-11
Test Equipment & Consumeable Details			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN.2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: 220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.15.FEB.2024 Cal Due14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3120 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2950 µw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	<ul style="list-style-type: none"> • Through Visual inspection • MPI inspection with Ultraviolet light • Dimensional 3 		
Connection:	NC50	Size:	6 3/4"

Serial No.	Visual Inspection			MPI			Dimensional 3 Inspection																
	Pin	Box	Body	Pin	Box	Body	Pin					Box					Body						
							OD (in)	ID (in)	SRG (in)	SRG W (in)	Pin (in)	Bevel (in)	OD (in)	CBD (in)	CBW (in)	BB (in)	BBL (in)	Bevel (in)	Pin Tong (in)	Box Tong (in)	EGR (in)	SGR (in)	Overall (in)
9534	TD	Acc.	Acc.	Acc.	Acc.	Acc.	6 3/4"	2 7/8"	4/23/32"	3/4"	4 1/2"	6 5/16"	6 3/4"	5/5/16"	5/8"	4 5/8"	8"	6 5/16"	13 3/4"	21 1/4"	-	7/32"	-
Conclusion:		01 DRILL COLLARS above were found "UnAcceptable" From Pin Connection Thread Damage Rejected.																					

Abbreviations :

OD Outside Diameter	ID Inside Diameter	SRG Stress Relief Groove	CB Counter Bore	BB Bore Back	FB Float Bore	
⊠ Diameter	⊠ Length	⊠ Width	⊠ Depth	NP. Not Present	NA. Not Applicable	
EGR Elevator Groove Recess	SGR Slip Groove Recess	CR Crack	B Bent	PC Premium Class	RF Reface	
GT Galled Thread	PT Pitting Thread	SP Seal Pitting	TD Thread Damage	SD Seal Damage	M Mashed	
1 100 % Coating	2 99-71 % Coating	3 70-40 % Coating	4 Up to 40 %	5 Nil	WT Wall Thickness	
Colors Code:		Red No Defects	Red Crack or Extreme Damage.	Blue Damage	Green Seal Damage	Yellow ACFM

Inspector Name:	RAJUMAIL	Review By			
Qualification:	Senior Inspector	Customer Name:			
Signature:	M.FAHAD	Supervisor:	WAQAS AWAN	Customer Signature:	
Original - Client Files		Copy - Area Office QC/FN/AF,REP/026 Rev.00 Dated 01 AUG 2021			

