

AND PROFESSIONAL SAFETY LIMITED

Basra, North Rumaila, Quality Control Yard - Iraq

Tel: +9647810009138 / +9647834964657

Email: OP@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com



CERTIFICATE OF INSPECTION FOR 5" HWDP

Client Name:	DAQING DRILLING	Report No.:	DQ22-QC-24-04-RS-005
Acceptance Creater:	DS-1 Fifth Edition, Volume 3 CAT 3-5	Date of Inspection:	18.APR.2024
Work Location:	(RU-604Z)	Rig No.:	DQ-22
Test Equipment & Consumable Details			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN.2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: 220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.15.FEB.2024 Cal Due14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3500 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	3050 μw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	Through Visual inspection • Dimensional	•MPI inspection with Ultraviolet light Heat Checking Thread Profile Gauging.	
Connection:	NC50	Size:	5"

Serial No.	Visual Inspection				Black Light		Dimensional 3 Inspection																
	Pin	Box	Body	HB	Pin	Box	Pin					Box					Body						
							OD (in)	ID (in)	SRG φ (in)	SRG λ (in)	Bevel φ (in)	pin λ (in)	OD (in)	CB φ (in)	CB δ (in)	BB φ (in)	BB δ (in)	Bevel φ (in)	Seal φ	Pin Tong λ (in)	Box Tong λ (in)	Center Pin φ (in)	
106000923	Acc	T&S, D	Acc	√	Acc	Acc	6 9/16"	3 1/16"	4 23/32"	13/16"	6 1/16"	4 7/16"	6 9/16"	5 5/16"	5/8"	4 5/8"	8"	6 1/16"	14/32"	15"	19 3/4"	5 1/2"	
106000930	Acc	T, D	Acc	√	Acc	Acc	6 9/16"	3 1/16"	4 23/32"	1"	6 1/16"	4 7/16"	6 9/16"	5 5/16"	5/8"	4 5/8"	8 1/4"	6 1/16"	14/32"	15 1/4"	20"	5 1/2"	
2932	Acc	T, D	Acc	√	Acc	Acc	6 9/16"	3 1/16"	4 23/32"	13/16"	6 1/16"	4 7/16"	6 9/16"	5 5/16"	5/8"	4 5/8"	8 1/4"	6 1/16"	14/32"	15 1/2"	20 3/4"	5 1/2"	
106000921	Acc	T&S, D	Acc	√	Acc	Acc	6 9/16"	3 1/16"	4 23/32"	1"	6 1/16"	4 7/16"	6 9/16"	5 5/16"	5/8"	4 5/8"	7 3/4"	6 1/16"	14/32"	11 1/8"	19 1/2"	5 1/2"	
106000903	Acc	T, D	Acc	√	Acc	Acc	6 9/16"	3 1/16"	4 23/32"	15/16"	6 1/16"	4 7/16"	6 9/16"	5 5/16"	5/8"	4 5/8"	8 1/4"	6 1/16"	14/32"	18 1/8"	16 1/2"	5 1/2"	
Conclusion:	The Above Mentioned 5" Heavy Weight Drill Pipe was Found UnAcceptable from Box Connection Thread&Seal Damage Rejected.																						

Abbreviations :

OD Outside Diameter	ID Inside Diameter	SRG Stress Relief Groove	CB Counter Bore	BB Bore Back	FB Float Bore	
φ Diameter	λ Length	σ Width	δ Depth	NP. Not Present	NA. Not Applicable	
EGR Elevator Groove Recess	SGR Slip Groove Recess	CR Crack	B Bent	PC Premium Class	RF Reface	
GT Galled Thread	TP Thread Pitting	SP Seal Pitting	TD Thread Damage	SD Seal Damage	M Mashed	
1 100 % Coating	2 99-71 % Coating	3 70-40 % Coating	4 Up to 40 %	5 Nil	WT Wall Thickness	
Colors Code:		White No Defects	Red Crack or Extreme	Blue Damage	Green Seal Damage	Yellow ACFM

Inspector Name:		Review By			
Qualification:		Senior Inspector: M.FAHAD	Supervisor: WAQAS AWAN	Customer Name:	
Signature:				Customer Signature:	
Original - Client Files		Copy - Area Office		QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021	

