

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

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AFTER REPAIR INSPECTION CERTIFICATE OF BOTTEL NECK X-OVER#BFS-21-289

Client Name:	HONGHUA OIL&GAS ENGINEERING SERVICES.	Report No.:	QC-2024-MAR-HH30-004
Acceptance Criteria.	<input checked="" type="checkbox"/> API SPEC 7-2	Date of Inspection:	30.MAR.2024
Work Location:	ABERDEEN WORKSHOP BASRA IRAQ	Rig No.:	HH-31
TEST EQUIPMENT & CONSUMABLE DETAILS			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#.220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.15.FEB.2024 Cal Due14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3500 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2850 μw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	<ul style="list-style-type: none"> • Through Visual inspection • MPI inspection with Ultraviolet light • Dimensional *Lead Gaiging, & Thread Profile Gaiging. 		

Serial No.	Description	Connection		Result Inspection			Dimensional - Inspection																
		Pin	Box	Pin	Box	Body	Pin						Box						Body				
							OD(In)	ID(In)	SRG (In)	NECK W (In)	Pin (In)	Bevel (In)	OD(In)	CB (In)	CB (In)	BBB (In)	BBL (In)	Bevel (In)	Tongspac e (In)	Box Lth (In)	Overall (In)		
BFS-21-289	BOTTEL NECK X-OVER	-	HT55	-	Acc.	-	-	-	-	-	-	-	-	-	7"	5 29/32"	2"	-	-	6 24/32"	-	20 1/2"	-
Conclusion :		*01 BOTTEL NECK X-OVER above was found "Acceptable" From Box Connection After Repair At the time of Inspection (Ready for Use).																					

OD Outside Diameter	ID Inside Diameter	SRG Stress Relief Groove	CB Counter Bore	BB Bore Back	FB Float Bore	
⊠ Diameter	⊠ Length	⊠ Width	⊠ Depth	NP. Not Present	NA. Not Applicable	
EGR Elevator Groove Recess	SGR Slip Groove Recess	CR Crack	B Bent	PC Premium Class	RF Reface	
GT Galled Thread	TP Thread Pitting	SP Seal Pitting	TD Thread	SD Seal Damage	M Mashed	
1 100 % Coating	2 99-71 % Coating	3 70-40 % Coating	4 Up to 40 %	5 Nil	WT Wall Thickness	
Colors Code:		White No Defects	Red Crack or Extreme	Blue Damage	Green Seal Damage	Yellow ACFM

Inspector Name:	Review By				
Qualification:	Senior Inspector:	M.FAHAD	Supervisor:	WAQAS AWAN	Customer Name:
Signature:					Customer Signature:
Original - Client Files	Copy - Area Office	QC/FN/DJ-PB/029	Rev.00 dated 07.Nov2021		

