

CERTIFICATE OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION									
Client:	DAQING DRILLING COMPANY, Iraq			Report No:	QC-04-24-0140-004				
Rig & Location:	DQ-038 / RU-400A			Job Number:	DQ038-RUM-QC-OPS-2024042801				
Inspection Date:	29-Apr-2024			Inspection Due Date:	28-Oct-2024				
Type Of Inspection:	VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION			Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)				
				UNIT Description:		BOP BRACKET LIFTING PAD EYE			
				UNIT S/N:		JK 2023-5-10-4			
				PAD EYE S/N:	QTY	LIFTING PAD EYE DIM IN MM:		SWL:	REMARK
				40	02	Height	325 mm	25 Ton	Satisfactory
				41		Width	298 mm		
		Thickness	70 mm						
		Pin Hole	50 mm						
INSPECTION RESULT:									
VISUAL & THOROUGH EXAMINATION:				Visually Inspected And Found Free From Deformations, Corrosion, And Other Defects:					
MAGNETIC PARTICLE INSPECTION:				M.P.I Has Been Done On Available Welded Areas And Found Free From Cracks And Other Defects:					
FINAL RESULTS:				As Per The Client's Specification, The Inspected Areas Was Accepted At The Time Of Inspection Useable:					
COMMENT:								Online Traceability:	
				Magnetic Particle Inspection With A/C Yoke, Black Ink & White Contrast,					
EQUIPMENT DETAILS:									
EQUIPMENT:	AC / DC Yoke Test Block	EQUIPMENT:	Digital Lux Meter	EQUIPMENT:	AC / DC Yoke Permanent Magnetic	PERSON DETAILS:		REVIEW BY:	
S NO:	1657	S NO:	2722003	S NO:	PY - 02 / PY - 019	INSPECTOR NAME:		SENIOR INSPECTOR:	RAO SUHAIL
Call Due Date:	14-Aug-2024	Call Due Date:	16-Aug-2024	Call Due Date:	14-Aug-2024	QUALIFICATION		SUPERVISOR:	M Abdullah
White Contrast Paint Manufacture:	WCP-2	Magnaflux:	220605	Expiry Date:	July-2025	ASNT LEVEL II VT,MT,PT,UT, LEEA I,II		CLIENT:	
Black Magnetic Particle Manufacture:	7-HF	Magnaflux:	220602	Expiry Date:	June-2025				
Technical Details:		Black Magnetic Particle Concentration		Method		WMPT Light Intensity			
		1.2 to 2.4 ml / 100 ml		Wet Magnetic Particle Testing ( WMPT )		1350 Lux			
Original - Client Files      Copy - Area Office      QC/FN/MPI/065      Rev.00      Dated 07 Nov 2021									