## Al TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED





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Client:	AL-ESNAAD OIL TOOL FOR OIL SERVICES.LLC	Report No:	O: QC-24-04-AL-ESNAAD-003			
Location:	AL-ESNAAD OIL TOOL YARD	Job Number:		AL-ESNAAD-24-04-0136		
Date:	28.APR.2024	Next Inspection Date:		27.OCT2024		
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)			
		UNIT DESCRIPTION:		ROLLER REAMER BLADE CUTTER		
1000		IINIT S/N·		CT160RD5514A CT160RD5514R CT160RD5514C		

CERTIFICATION OF VISUAL THOROUGH EXAMINATON & MAGNETIC PARTICLE INSPECTION



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UNIT DESCRIPTION:	ROLLER REAMER BLADE CUTTER						
UNIT S/N:	CT160BD5514A,CT160BD5514B,CT160BD5514C						
INSPECTION RESULT :							
VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONEON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION						
MAGNETIC PARTICLE INSPECTION	Avalibel Critical areas inspected and found free from cracks and other defects						
FINAL RESULTS	unit found satisfactory and free of defects at the time of inspection						
ETH be a F 1 E							

## COMMENT:

Magnetic Particle Inspection With A/C Hand Yoke, Black & White Contrast



EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY		
Equipment:	ASTM Test Block	Equipment:	Digital Lux Mete WHITE LIGHT INTEN 3450 Lux		Equipment:	AC/DC Yoke PERMANET HAND MAGNATIC	INSPECTOR NAME:	Conspine Constitution	SENIOR	M.FHAD
S.No:	1657	S.No:	S.NO:2722003	3	S.No:	201504048 PY-09	RAO SOHAIL		INSPECTOR:	
Cal Due Date:	12.AUG.2024	Cal Due Date:	14.AUG.2024	Cal	Due Date:	14.AUG.2024	QUALIFICATION: ASNT LEVEL II	1 ( C ) ( C )	SUPERVISOR:	WAQAS AWAN
White Contract I	Whie Contrast Paint Manufacture:		Batch No:	Batch No: 220602	EXPIRE DA	DATE: HIN 2025	MT & PT & VT		DOI ERVIDOR	WHQHOTHVIII
w nie Contrast i	raint Manufacture:	Magnaflux	Daten No:	220002	EAPIRE DA	TE: JUN,2025		D. 1/3//		
TECHNICAL DETAILS  Black Magnetic Manufacture:							STAMP & SIGNATURE:	To Jagines de l'a	CLIENT:	
Rla	Black Magnetic Ink Concentration 7 HF			1.2 to 2.4 ml/100 ml		Batch No:220605		9		
Dia						EXPIRE DATE: 1.JULY.2025				
Original - C	lient Files Co	opy - Area Office	QC/F	N/MPI/0	065 Rev.00	DATED 07 NOV 2021	_		_	_















