Al TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

Basra, North Rumaila, Quality Control Yard - Iraq



CERTIFICATE OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION						
Client:	DAQING DRILLING COMPANY, Iraq	Report No:	QC-04-24-0140-001			
Rig & Location:	DQ-038 / RU-400A	Job Number:	DQ038-RUM-QC-OPS-2024042801			
Inspection Date:	29-Apr-2024	Inspection Due Date:	28-Oct-2024			
Type Of Inspection:	ISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)			



UNIT Description:		FENCE BEAM					
UNIT S/N:		1 - 2 - 3 - 4 - 5 - 6 - 7 - 8 - 9 - 10 - 11 - 12 - 13 - 14					
Modil:		N/A	SWL:	N/A			
INSPECTION RESULT :							
VISUAL & THOROUGH EXAM	INATION:	Visually Inspected And Found Free From Deformations, Corrosion, And Other Defects:					
MAGNETIC PARTICLE INSPI	ECTION:	M.P.I Has Been Done On Available Weldid Areas And Found Free From Cracks And Other Defects:					
FINAL RESULTS:		As Per The Client's Specification, the Inspected Areas Was Accepted At The Time Of Inspection Useable:					
COMMENT:		· · · · · · · · · · · · · · · · · · ·	·	Online Traceability			

Magnetic Particle Inspection With A/C Yoke, Black Ink & White Contrast,



EQUIPMENT DETAILS:								PERSON DETAILS:		REVIEW BY:	
EQUIPMENT:	AC / DC Yoke Te	st Block	EQUIPMENT:	Digital Lux N	Meter I	EQUIPMENT:	AC / DC Yoke Permanent Magnetic	INSPECTOR NAME:	Samul Carre	SENIOR INSPECTOR:	RAO SUHAIL
S NO:	1657		S NO:	2722003	3	S NO:	PY - 02 / PY - 019	Syed Aamir Ali	C C N. II.		
Call Due Date:	14-Aug-202	24	Call Due Date:	16-Aug-20	024	Call Due Date:	14-Aug-2024	QUALIFICATION		SUPERVISOR:	M Abdullah
White Contrast F	aint Manufacture:	WCP-2	Magnaflux:	220605	5	Expiry Date:	July-2025	ASNT LEVEL II VT,MT,PT,UT,	Total central		
Black Magnetic F	article Manufactur	e: 7-HF	Magnaflux:	220602	2	Expiry Date:	June-2025				
Technical Details:		Black Ma	gnetic Particle Cond	e Concentration		lethod	WMPT Light Intensity	LEEA I,II		CLIENT:	
		:	1.2 to 2.4 ml / 100 ml Wet Magnetic Particle Testing (WMPT)		1350 Lux	STAMP & SIGNATURE:					
Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev:00 Dated - 07 - Nov - 2021											