

**Al Takamul Company For  
Engineering Testing  
And Professional Safety Limited**



Iraq, Basra, Noth Rumaila

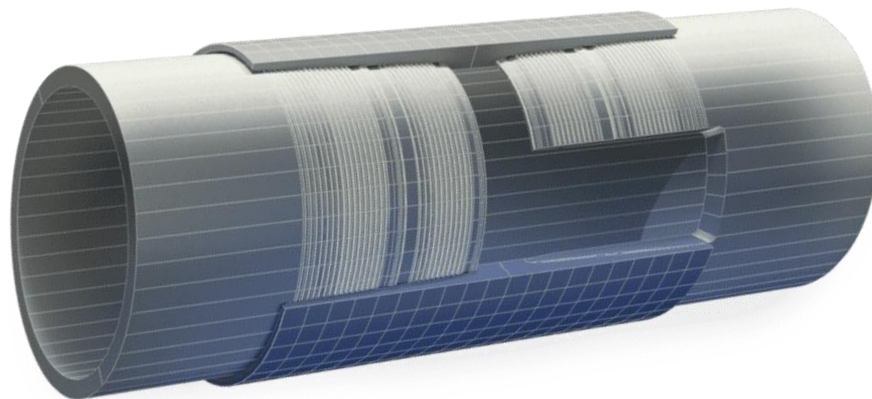


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00964 7810009138

# TUBING Inspection Report



**Submitted To:**



**DAQING DRILLING(DQ12)**



Corporate  
Partner



Adress; Noth Rumaila, Al Takamul Yard  
Contact: +9647810009138

## 3 1/2" VAM TOP TUBING VISUAL INSPECTION SUMMARY

Customer	DAQING DRILLING	Date Of Service	12.APR.2024
Location	DQ-12 (R-807)	References	API SPEC 5CT / API RP 5A5 10th Edition / VAM SPECIFICATION

### DESCRIPTION

**TUBING 3 1/2" OD, Weight 9.20 lb/ft, Grede, L-80, Range 3 with VAM TOP Connection Inspected**

Procedure of Inspecting The Pin and Box End Connection. Which details such as below

- 1-Check that the coupling is made-up tightly and there is no gap at the shoulder.
- 2-Check that the coupling has not been over torqued and has yielded.
- 3-Check the correct weight of coupling is fitted and that there is no step at the shoulder.
- 4-Check that there is no plastic pressure test seals left inside the connection. (Teflon seals are not recommended by VAM)
- 5-Check that Dents, dings or mashes caused by impact.
- 6-Check that Galling caused by a poor make-up.
- 7-Check that Rust, corrosion or pitting caused by the enviroment.

### PIN & BOX VAM TOP CONNECTION INSPECTED AREA

**Box Thread:** Counter bore, Torque shoulder, Seal area, Cylindrical part, Perfect thread length, face.

**Pin Thread:** Imperfect thread length, Perfect thread length, Cylindrical part, Seal area, Radius between seal and shoulder, Torque

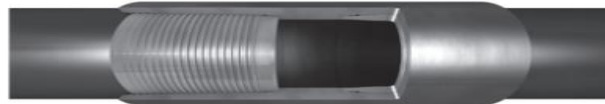
### VAM TOP TECHNICAL DATA

SIZE (OD) in	Nominal Weight lb/ft	Wall Thickness in	API Drift Diameter in	Coupling OD(reg) in	Coupling ID(reg) in	Make-up Loss in	Coupling Length in	Pipe Body Section sq.in	Coupling CCS sq.in	Coupling Face Area sq.in
3 1/2"	9.20'	0.254	2.867	3.908	2.959	3.032	7.05	2.59	2.643	1.448

### Regular Yield Strength (1000 lb)

55 Ksi	80 Ksi	90 Ksi	95 Ksi	110 Ksi	125 Ksi	140 Ksi	150 Ksi
	207	760	803	929	1056	1183	1267

**NOTE:** Running Vam Top- Dop quantities required Dope volume 25 cm<sup>3</sup> or 1.5 in<sup>3</sup>.



## FINAL RESULTS


No's

**256 TUBING Joints 3 1/2" OD, Weight 9.20 lb/ft, Grede, L-80, Range 3 with VAMTOP Connection Inspected.**

**253 TUBING Joints Were Found "Acceptable" At The Time of Inspection.**

**1 TUBING Joints Were Found "UnAcceptable" From Pin & BOX Connection Thread Damage&Rusted Rejected.**

**2 TUBING Joints Were Found "UnAcceptable" From Box Connection Thread Damage&Rusted Rejected.**

PERSON DETAILS		REVIEW BY	
INSPECTOR NAME:	RAO SORAIL	SENIOR INSPECTOR:	NAVEED HUSSAIN
QUALIFICATION:	ASNT LEVEL II	INSPECTION SUPERVISOR:	M.WAQAS
SIGNATURE & STAMP		CLIENT:	



3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	12.APR.2024	
Location/Rig:		DQ-12 (R-807)		Report No.:	QC-24-APR-DQ12--001	
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"
Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
1	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
2	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
3	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
4	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
5	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
6	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
7	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
8	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
9	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
10	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
11	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
12	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
13	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
14	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
15	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
16	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
17	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
18	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
19	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
20	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
21	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
22	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
23	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
24	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
25	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
26	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
27	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
28	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
29	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
30	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
Inspector Name:	RAO SOHAIL		Review By			
Qualification:	Senior Inspector:		NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:
Signature:						Customer Signature:

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QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021



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Email: op@qualitycontrol-iraq.com / hany.aks@qualitycontrol-iraq.com



3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	12.APR.2024	
Location/Rig:		DQ-12 (R-807)		Report No.:	QC-24-APR-DQ12--002	
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"
Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
31	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
32	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
33	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
34	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
35	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
36	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
37	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
38	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
39	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
40	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
41	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
42	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
43	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
44	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
45	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
46	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
47	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
49	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
50	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
51	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
52	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
53	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
54	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
55	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
56	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
57	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
58	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
59	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
60	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
61	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
Inspector Name:	RAO SOHAIL	Review By				
Qualification:		Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:
Signature:						Customer Signature:

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Email: op@qualitycontrol-iraq.com / hany.aks@qualitycontrol-iraq.com



3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	12.APR.2024			
Location/Rig:		DQ-12 (R-807)		Report No.:	QC-24-APR-DQ12--003			
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032		
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"		
Joint designation		Total Length	Visual Thread Inspection			END AREAS		
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX			
62	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
63	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
64	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
65	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
66	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
67	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
68	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
69	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
70	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
71	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
72	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
73	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
74	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
75	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
76	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
77	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
78	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
79	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
80	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
81	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
82	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
83	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
84	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
85	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
86	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
87	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
88	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
89	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
90	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
91	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
Inspector Name:	RAD SOHAIL		Review By					
Qualification:			Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:	
Signature:							Customer Signature:	
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### 3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	12.APR.2024	
Location/Rig:		DQ-12 (R-807)		Report No.:	QC-24-APR-DQ12--004	
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"
Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
92	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
93	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
94	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
95	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
96	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
97	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
98	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
99	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
100	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
101	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
102	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
103	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
104	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
105	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
106	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
107	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
108	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
109	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
110	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
111	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
112	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
113	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
114	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
115	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
116	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
117	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
118	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
119	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
120	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
121	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
Inspector Name:			Review By			
Qualification:			Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS
Signature:						Customer Name:
						Customer Signature:

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### 3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	12.APR.2024	
Location/Rig:		DQ-12 (R-807)		Report No.:	QC-24-APR-DQ12--005	
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"
Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
122	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
123	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
124	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
125	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
126	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
127	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
128	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
129	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
130	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
131	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
132	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
133	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
134	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
135	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
136	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
137	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
138	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
139	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
140	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
141	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
142	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
143	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
144	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
145	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
146	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
147	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
148	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
149	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
150	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
151	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
Inspector Name:			Review By			
Qualification:			Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS
Signature:						Customer Name:
						Customer Signature:

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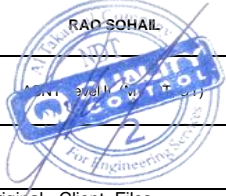
Basra, North Rumaila, Quality Control Yard - Iraq

Tel: +9647810009138 / +9647834964657

Email: op@qualitycontrol-iraq.com / hany.aks@qualitycontrol-iraq.com



### 3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	12.APR.2024	
Location/Rig:		DQ-12 (R-807)		Report No.:	QC-24-APR-DQ12--006	
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"
Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
152	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
153	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
154	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
155	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
156	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
157	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
158	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
159	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
160	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
161	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
162	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
163	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
164	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
165	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
166	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
167	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
168	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
169	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
170	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
171	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
172	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
173	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
174	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
175	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
176	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
177	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
178	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
179	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
180	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
181	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
Inspector Name:			Review By			
Qualification:			Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS
Signature:						Customer Name:
						Customer Signature:

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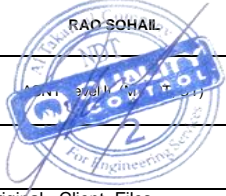
Basra, North Rumaila, Quality Control Yard - Iraq

Tel: +9647810009138 / +9647834964657

Email: op@qualitycontrol-iraq.com / hany.aks@qualitycontrol-iraq.com



### 3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	12.APR.2024	
Location/Rig:		DQ-12 (R-807)		Report No.:	QC-24-APR-DQ12--007	
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"
Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
182	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
183	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
184	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
185	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
186	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
187	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
188	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
189	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
190	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
191	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
192	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
193	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
194	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
195	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
196	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
197	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
198	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
199	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
200	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
201	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
202	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
203	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
204	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
205	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
206	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
207	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
208	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
209	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
210	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
211	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
Inspector Name:			Review By			
Qualification:			Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS
Signature:						Customer Name:
						Customer Signature:

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**AI TAKAMUL COMPANY FOR ENGINEERING TESTS  
AND PROFESSIONAL SAFETY LIMITED**

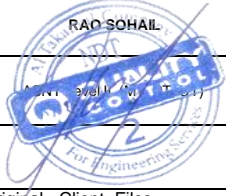
Basra, North Rumaila, Quality Control Yard - Iraq

Tel: +9647810009138 / +9647834964657

Email: op@qualitycontrol-iraq.com / hany.aks@qualitycontrol-iraq.com



### 3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	12.APR.2024	
Location/Rig:		DQ-12 (R-807)		Report No.:	QC-24-APR-DQ12--008	
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"
Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
212	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
213	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
214	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
215	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
216	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
217	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
218	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
219	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
220	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
221	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
222	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
223	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
224	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
225	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
226	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
228	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
229	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
230	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
231	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
232	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
233	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
234	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
236	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
237	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
238	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
239	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
240	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
241	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
242	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
243	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
Inspector Name:			Review By			
Qualification:			Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS
Signature:						Customer Name:
						Customer Signature:

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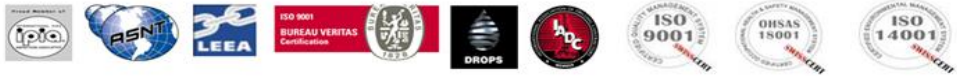
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3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	12.APR.2024			
Location/Rig:		DQ-12 (R-807)		Report No.:	QC-24-APR-DQ12--009			
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032		
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"		
Joint designation		Total Length	Visual Thread Inspection			END AREAS		
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX			
244	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
245	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
246	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
247	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
248	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
249	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
250	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
251	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
252	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
253	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
254	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
255	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
256	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE		
Inspector Name:	RAD SOHAIL		Review By					
Qualification:			Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:	
Signature:							Customer Signature:	
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3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	12.APR.2024								
Location/Rig:		DQ-12 (R-807)		Report No.:	QC-24-APR-DQ12--010								
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032							
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926" OD: 3.500" Drift: 2.867"								
Joint designation		Total Length	Visual Thread Inspection			END AREAS							
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX								
28	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	DAMAGE	"UnAcceptable" DAMAGE FROM BOX CONNECTION REJECTED							
227	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	DAMAGE	DAMAGE	"UnAcceptable" DAMAGE FROM BOTH CONNECTION REJECTED							
235	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	DAMAGE	"UnAcceptable" DAMAGE FROM BOX CONNECTION REJECTED							
Inspector Name:		Review By											
Qualification:		Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:							
Signature:						Customer Signature:							

