


CERTIFICAT OF VISUAL, THOROUGH EXAMINATON & MAGNETIC PARTICLE INSPECTION																																																																																						
Client:	Black Gold Gulf Oil And Gas Services Co.Ltd Basra Iraq				Report No:	QC-BG-MPI-0576-086																																																																																
Location:	BLACK GOLD YARD				Job Number:	QC-BG-JUN-2024-0576																																																																																
Inspection Date:	01-01-2024				Inspection Due Date:	31-05-2024																																																																																
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION				Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)																																																																																
    					UNIT DESCRIPTION:	EQUIPMENT BASKIT LIFTING PAD EYE																																																																																
					UNIT S/N:	(BGGB 008) PE 1 / PE 2 / PE 3 / PE 4																																																																																
					PAD EYE	QTY	LIFTING PAD EYE		P-E SWL	REMARK																																																																												
					PE 1	04	Length	115 mm	2 Ton	Satisfactory																																																																												
					PE 2		Height	130 mm																																																																														
PE 3	Pin Hole	20 mm																																																																																				
PE 4	Thickness	20 mm																																																																																				
INSPECTION RESULT :																																																																																						
VISUAL , THOROUGH EXAMINATION					VISUALLY INSPECTED AND FOUND FREE FROM DEFORMATIONS, CORROSIONS, AND OTHER DEFECTS.																																																																																	
MAGNETIC PARTICLE INSPECTION					M.P.I HAS BEEN DONE ON AVAILABLE CRITICAL AREAS AND FOUND FREE FROM CRACKS AND OTHER DEFECTS																																																																																	
FINAL RESULTS					THE ABOVE INSPECTED AREAS WAS ACCEPTED AT THE TIME OF INSPECTION																																																																																	
COMMENT:					Online Traceability																																																																																	
MAGNETIC PARTICLE INSPECTION WITH AC YOKE, BLACK INK, AND WHITE CONTRAST PAINT																																																																																						
<table border="1"> <thead> <tr> <th colspan="6">EQUIPMENT DETAILS</th> <th colspan="2">PERSON DETAILS</th> <th colspan="2">REVIEW BY</th> </tr> </thead> <tbody> <tr> <td>Equipment:</td> <td>AC-Yoke Test Block</td> <td>Equipment:</td> <td>Digital Lux Meter</td> <td>Equipment:</td> <td>AC / DC Yoke</td> <td>INSPECTOR NAME:</td> <td rowspan="3">  </td> <td>SENIOR INSPECTOR</td> <td>WAQAS AWAN</td> </tr> <tr> <td>S.No:</td> <td>1657</td> <td>S.No:</td> <td>1932401</td> <td>S.No:</td> <td>201504048</td> <td>AIZAZ FARHAT</td> <td>SUPERVISOR:</td> <td>M ABDULLAH</td> </tr> <tr> <td>Cal Due Date:</td> <td>18-Mar-24</td> <td>Cal Due Date:</td> <td>18-Mar-24</td> <td colspan="2">CERTIFICATION</td> <td colspan="2"></td> <td></td> </tr> <tr> <td colspan="2">Black Magnetic Ink Manufacture: 7-HF</td> <td>Magnaflux</td> <td>Batch No:</td> <td>220605</td> <td>Expiry Date:</td> <td>March-2025</td> <td rowspan="2"> ASNT LEVEL II VT,MT,PT,UT & LEEA I,II </td> <td colspan="2"></td> </tr> <tr> <td colspan="2">White Contrast Paint Manufacture: WCP-2</td> <td>Magnaflux</td> <td>Batch No:</td> <td>220602</td> <td>Expiry Date:</td> <td>June-2025</td> <td colspan="2"></td> </tr> <tr> <td colspan="2">Technical Details:</td> <td colspan="2">Magnetic Partical Concentration</td> <td colspan="2">Method</td> <td colspan="2">WMPT Light Intensity</td> <td colspan="2">STAMP & SIGNATURE:</td> </tr> <tr> <td colspan="2"></td> <td colspan="2">1.2 to 2.4 ml / 100 ml</td> <td colspan="2">Wet Magnetic Particle Testing (WMPT)</td> <td colspan="2">1350 Lux</td> <td colspan="2"></td> </tr> </tbody> </table>										EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY		Equipment:	AC-Yoke Test Block	Equipment:	Digital Lux Meter	Equipment:	AC / DC Yoke	INSPECTOR NAME:		SENIOR INSPECTOR	WAQAS AWAN	S.No:	1657	S.No:	1932401	S.No:	201504048	AIZAZ FARHAT	SUPERVISOR:	M ABDULLAH	Cal Due Date:	18-Mar-24	Cal Due Date:	18-Mar-24	CERTIFICATION					Black Magnetic Ink Manufacture: 7-HF		Magnaflux	Batch No:	220605	Expiry Date:	March-2025	ASNT LEVEL II VT,MT,PT,UT & LEEA I,II			White Contrast Paint Manufacture: WCP-2		Magnaflux	Batch No:	220602	Expiry Date:	June-2025			Technical Details:		Magnetic Partical Concentration		Method		WMPT Light Intensity		STAMP & SIGNATURE:				1.2 to 2.4 ml / 100 ml		Wet Magnetic Particle Testing (WMPT)		1350 Lux			
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