


ELEVATOR LINK CAT IV SIX MONTH FULL INSPECTION CERTIFICATE

Customer:	Daqing Drilling Company	Date of Service:	29-02-2024
Location:	RIG DQ 11	RIG No.:	Rig (DQ 11)
Type Of Inspection:	CAT IV	P.O No.:	BY MAIL
Report No.:	QC-DQ-02-24-0078-06	Speciation:	API RP 8B

PROCEDURE

Equipment:	Elevator links 350 TON
SN:	12218 & 12219
Ref Standard:	API RP 8B
Minimum Requirement Frequency Field Inspection (CAT IV):	After six months

PROCEDURE

- The Products Have Been Inspected and Found Them Conformable to Relevant

The Rig was equipped with. Elevator Links with the following specification

- 01- Visually checked for the serial number & manufacture plate.
- 02- Links Buffing & Cleaning Done as per the requirements of qualified inspector.
- 03- Visually checked for damage, deformations or cracks of the links
- 04- Visual & MPI checked for whole links, measured the eye thickness for wear.
- 05- Checked for the measure length & checked the straightness of the links.
- 06- Down grade the links as necessary according to the measured wear to the maximum Load limit.
- 07- Checked the parts after repainted.

INSPECTION RESULT

**** Visual & MPI was carried out on the available critical areas of the Elevator Links and found Accept at the time of inspection**

**** CAT IV Inspection was carried out on An Elevator Links & found satisfactory for further use**

Remarks:

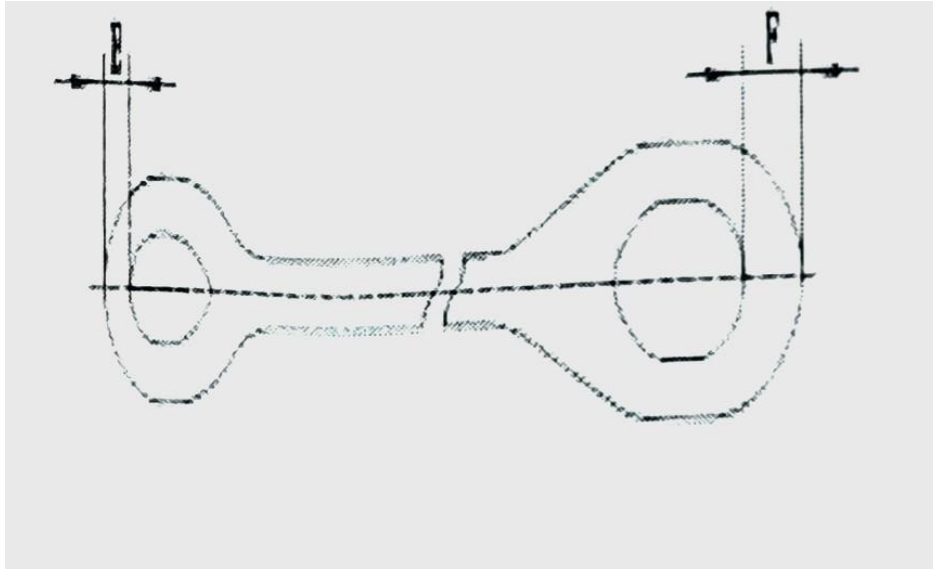
Detailed reports are attached detailing all readings and results in -01 of 04- pages.

Inspector:	Mohamed Abdalla		Supervisor:	Naveed Hussien
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PROCEDURE


Description	Actual Value 1st link	Actual Value 2nd link	OEM	Result
Upper Link Wear Point (F)	136	137	127	ACCEPT
Lower Link Wear Point (X)	72	71	69.9	ACCEPT
OD (c)	101	92	88.9	ACCEPT



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