

**Al Takamul Company For
Engineering Testing
And Professional Safety Limited**



Iraq, Basra, Noth Rumaila

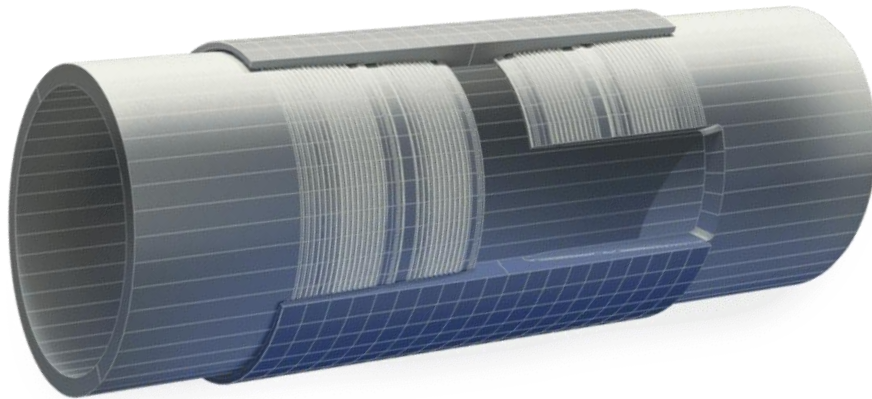


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00964 7810009138

TUBING Inspection Report



Submitted To:



DAQING DRILLING(DQ038)



Adress; Noth Rumaila, Al Takamul Yard
Contact: +9647810009138

3 1/2" VAM TOP TUBING VISUAL INSPECTION SUMMARY

Customer	DAQING DRILLING	Date Of Service	02.MAR.2024
Location	DQ-38 (RU-600)	References	API SPEC 5CT / API RP 5A5 10th Edition / VAM SPECIFICATION

DESCRIPTION

TUBING 3 1/2" OD, Weight 9.20 lb/ft, Grede, L-80, Range 3 with VAM TOP Connection Inspected

Procedure of Inspecting The Pin and Box End Connection. Which details such as below

- 1-Check that the coupling is made-up tightly and there is no gap at the shoulder.
- 2-Check that the coupling has not been over torqued and has yielded.
- 3-Check the correct weight of coupling is fitted and that there is no step at the shoulder.
- 4-Check that there is no plastic pressure test seals left inside the connection. (Teflon seals are not recommended by VAM)
- 5-Check that Dents, dings or mashes caused by impact.
- 6-Check that Gallings caused by a poor make-up.
- 7-Check that Rust, corrosion or pitting caused by the enviroment.

PIN & BOX VAM TOP CONNECTION INSPECTED AREA

Box Thread: Counter bore, Torque shoulder, Seal area, Cylindrical part, Perfect thread length, face.

Pin Thread: Imperfect thread length, Perfect thread length, Cylindrical part, Seal area, Radius between seal and shoulder, Torque

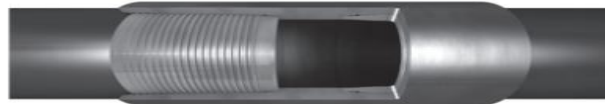
VAM TOP TECHNICAL DATA

SIZE (OD) in	Nominal Weight lb/ft	Wall Thickness in	API Drift Diameter in	Coupling OD(reg) in	Coupling ID(reg) in	Make-up Loss in	Coupling Length in	Pipe Body Section sq.in	Coupling CCS sq.in	Coupling Face Area sq.in
3 1/2"	9.20'	0.254	2.867	3.908	2.959	3.032	7.05	2.59	2.643	1.448

Regular Yield Strength (1000 lb)

55 Ksi	80 Ksi	90 Ksi	95 Ksi	110 Ksi	125 Ksi	140 Ksi	150 Ksi
	207	760	803	929	1056	1183	1267


NOTE: Running Vam Top- Dope quantities required Dope volume 25 cm³ or 1.5 in³.



FINAL RESULTS

No's

- 245 TUBING Joints 3 1/2" OD, Weight 9.20 lb/ft, Grede, L-80, Range 3 with VAMTOP Connection Inspected.**
- 243 TUBING Joints Were Found "Acceptable" At The Time of Inspection.**
- 1 TUBING Joints Were Found "UnAcceptable" From Pin Connection Thread Damage&Rusted Rejected.**
- 1 TUBING Joints Were Found "UnAcceptable" From Box Connection Thread Damage&Rusted Rejected.**

PERSON DETAILS		REVIEW BY	
INSPECTOR NAME:	SHERIF MOHAMED	SENIOR INSPECTOR:	M.FAHAD
QUALIFICATION:	ASNT LEVEL II MT - PT	INSPECTION SUPERVISOR:	M.WAQAS
SIGNATURE & STAMP		CLIENT:	



3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	02.MAR.2024		
Location/Rig:		DQ-38 (RU-600)		Report No.:	QC-24-MAR-DQ38-0080-001		
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032	
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"	
Joint designation		Total Length	Visual Thread Inspection			END AREAS	
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX		
1	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK		READY TO USE
2	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
3	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
4	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
5	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
6	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
7	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
8	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
9	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
10	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
11	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
12	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
13	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
14	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
15	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
16	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
17	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
18	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
19	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
20	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
21	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
22	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
23	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
24	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
25	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
26	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
27	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
28	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
29	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
30	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
Inspector Name:	SHERIF MOHAMED		Review By				
Qualification:	ASNT Level II (MT, PT, UT)		Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:
Signature:							Customer Signature:
Original - Client Files		Copy - Area Office		QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021			



**AI TAKAMUL COMPANY FOR ENGINEERING TESTS
AND PROFESSIONAL SAFETY LIMITED**

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Email: op@qualitycontrol-iraq.com / hany.akk@qualitycontrol-iraq.com




3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	02.MAR.2024		
Location/Rig:		DQ-38 (RU-600)		Report No.:	QC-24-MAR-DQ38-0080-002		
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032	
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"	
Joint designation		Total Length	Visual Thread Inspection			END AREAS	
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX		
31	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK		READY TO USE
32	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
33	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
34	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
35	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
36	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
37	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
38	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
39	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
40	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
41	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
42	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
43	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
44	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
45	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
46	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
47	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
48	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
49	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
50	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
51	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
52	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
53	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
54	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
55	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
56	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
57	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
58	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
59	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
60	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
Inspector Name:	SHERIF MOHAMED		Review By				
Qualification:	ASNT Level II (MT, PT, UT)		Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:
Signature:							Customer Signature:
Original - Client Files		Copy - Area Office		QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021			





3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	02.MAR.2024		
Location/Rig:		DQ-38 (RU-600)		Report No.:	QC-24-MAR-DQ38-0080-003		
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032	
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"	
Joint designation		Total Length	Visual Thread Inspection			END AREAS	
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX		
61	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK		
62	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
63	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
64	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
65	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
66	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
67	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
68	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
69	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
70	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
71	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
72	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
73	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
74	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
75	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
76	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
77	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
78	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
79	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
80	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
81	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
82	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
83	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
84	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
85	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
86	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
87	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
88	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
89	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
90	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
Inspector Name:	SHERIF MOHAMED		Review By				
Qualification:	ASNT Level II (MT, PT, UT)		Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:
Signature:							Customer Signature:
Original - Client Files		Copy - Area Office		QC/FN/DJ-PB/029		Rev.00 dated 07.Nov2021	





3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	02.MAR.2024		
Location/Rig:		DQ-38 (RU-600)		Report No.:	QC-24-MAR-DQ38-0080-004		
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032	
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"	
Joint designation		Total Length	Visual Thread Inspection			END AREAS	
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX		
91	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK		READY TO USE
92	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
93	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
94	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
95	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
96	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
97	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
98	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
99	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
100	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
101	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
102	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
103	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
104	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
105	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
106	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
107	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
108	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
109	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
110	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
111	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
112	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
113	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
114	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
115	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
116	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
117	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
118	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
119	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
120	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	M.BOX	REJECTED	
Inspector Name:	SHERIF MOHAMED		Review By				
Qualification:	ASNT Level II (MT, PT, UT)		Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:
Signature:							Customer Signature:
Original - Client Files		Copy - Area Office		QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021			





3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	02.MAR.2024		
Location/Rig:		DQ-38 (RU-600)		Report No.:	QC-24-MAR-DQ38-0080-005		
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032	
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"	
Joint designation		Total Length	Visual Thread Inspection			END AREAS	
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX		
121	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK		READY TO USE
122	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
123	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
124	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
125	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
126	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
127	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
128	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
129	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
130	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
131	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
132	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
133	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
134	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
135	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
136	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
137	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
138	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
139	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
140	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
141	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
142	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
143	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
144	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
145	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
146	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
147	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
148	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
149	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
150	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
Inspector Name:	SHERIF MOHAMED		Review By				
Qualification:	ASNT Level II (MT, PT, UT)		Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:
Signature:							Customer Signature:
Original - Client Files		Copy - Area Office		QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021			





3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	02.MAR.2024	
Location/Rig:		DQ-38 (RU-600)		Report No.:	QC-24-MAR-DQ38-0080-006	
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"
Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
151	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	
152	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
153	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
154	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
155	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
156	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
157	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
158	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
159	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
160	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
161	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
162	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
163	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
164	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
165	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
166	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
167	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
168	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
169	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
170	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
171	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
172	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
173	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
174	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
175	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
176	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
177	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
178	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
179	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
180	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
Inspector Name:	SHERIF MOHAMED		Review By			
Qualification:	ASNT Level II (MT, PT, UT)	 Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:
Signature:			Customer Signature:			
Original - Client Files		Copy - Area Office		QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021		





3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	02.MAR.2024		
Location/Rig:		DQ-38 (RU-600)		Report No.:	QC-24-MAR-DQ38-0080-007		
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032	
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"	
Joint designation		Total Length	Visual Thread Inspection			END AREAS	
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX		
181	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK		
182	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
183	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
184	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
185	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
186	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
187	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
188	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
189	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
190	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
191	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
192	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
193	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
194	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
195	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
196	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
197	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
198	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
199	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
200	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
201	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
202	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
203	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
204	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
205	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
206	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
207	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
208	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
209	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
210	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
Inspector Name:	SHERIF MOHAMED		Review By				
Qualification:	ASNT Level II (MT, PT, UT)		Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:
Signature:			Customer Signature:				
Original - Client Files		Copy - Area Office		QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021			





3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	02.MAR.2024		
Location/Rig:		DQ-38 (RU-600)		Report No.:	QC-24-MAR-DQ38-0080-008		
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032	
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"	
Joint designation		Total Length	Visual Thread Inspection			END AREAS	
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX		
211	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK		READY TO USE
212	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
213	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
214	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
215	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
216	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
217	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
218	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
219	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
220	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
221	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
222	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
223	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
224	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
225	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
226	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
227	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
228	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
229	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
230	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
231	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
232	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
233	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
234	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
235	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
236	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
237	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
238	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
239	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
240	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE	
Inspector Name:	SHERIF MOHAMED		Review By				
Qualification:	ASNT Level II (MT, PT, UT)		Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:
Signature:							Customer Signature:
Original - Client Files		Copy - Area Office		QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021			



