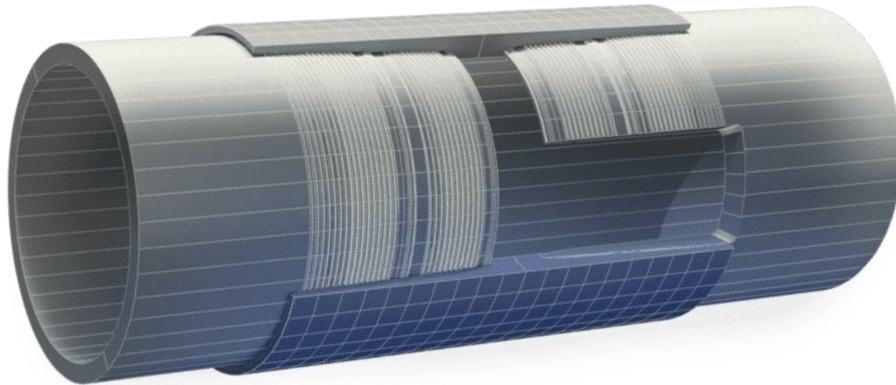


**Al Takamul Company For
Engineering Testing
And Professional Safety Limited**



 Iraq, Basra, Norh Rumaila
 op@qualitycontrol-iraq.com
admin@qualitycontrol-iraq.com
 00964 7810009138

Tubing Inspection Report



Submitted To:



DAQING DRILLING(DQ11)



Adress; Noth Rumaila, Al Takamul Yard
Contact: +9647810009138

4 1/2" VAM TOP TUBING VISUAL INSPECTION SUMMARY

Customer	DAQING DRILLING	Date Of Service	19.MAR.2024
Location	DQ-11(R-104A)	References	API SPEC 5CT / API RP 5A5 10th Edition / VAM SPECIFICATION

DESCRIPTION

Tubing 4 1/2" OD, Weight 12.60 lb/ft, Grede, L-80, Range 3 with VAMTOP Connection Inspected

Procedure of Inspecting The Pin and Box End Connection. Which details such as below

- 1-Check that the coupling is made-up tightly and there is no gap at the shoulder.
- 2-Check that the coupling has not been over torqued and has yielded.
- 3-Check the correct weight of coupling is fitted and that there is no step at the shoulder.
- 4-Check that there is no plastic pressure test seals left inside the connection. (Teflon seals are not recommended by VAM)
- 5-Check that Dents, dings or mashes caused by impact.
- 6-Check that Gallings caused by a poor make-up.
- 7-Check that Rust, corrosion or pitting caused by the enviroment.

PIN & BOX VAM TOP CONNECTION INSPECTED AREA

Box Thread: Counter bore, Torque shoulder, Seal area, Cylindrical part, Perfect thread length, face.

Pin Thread: Imperfect thread length, Perfect thread length, Cylindrical part, Seal area, Radius between seal and shoulder, Torque

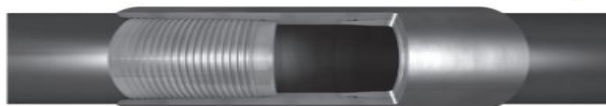
VAM TOP TECHNICAL DATA

SIZE (OD) in	Nominal Weight lb/ft	Wall Thickness in	API Drift Diameter in	Coupling OD(reg) in	Coupling ID(reg) in	Make-up Loss in	Coupling Length in	Pipe Body Section sq.in	Coupling CCS sq.in	Coupling Face Area sq.in
4 1/2	12.60	0.271	3.383	4.937	3.913	3.222	7.440	3.600	3.672	2.019

Regular Yield Strength (1000 lb)

55 Ksi	80 Ksi	90 Ksi	95 Ksi	110 Ksi	125 Ksi	140 Ksi	150 Ksi
-	288	324	342	396	450	504	540


NOTE: RunRunning Vam Top- Dop quantities required Dope volume 6 cm³ or 0.4 in³.



FINAL RESULTS

No's

- 349** Tubing JOINT 4 1/2" OD, Weight 12.60 lb/ft, Grede, L-80, Range 2 with VAMTOP Connection Inspected
- 349** Tubing Joints Were Found "**Acceptable**" At The Time of Inspection.
- 0** Tubing Joints Were Found "**UnAcceptable**" From **Pin** Connection Thread Damage&Rusted Rejected.
- 0** Tubing Joints Were Found "**UnAcceptable**" From **Box** Connection Seal Damage&Mashed Box Rejected.

PERSON DETAILS		REVIEW BY	
INSPECTOR NAME:	SHERIF MOHAMED	SENIOR INSPECTOR:	M.FAHAD
QUALIFICATION:	ASNT LEVEL III PVT	INSPECTION SUPERVISOR:	M.WAQAS
SIGNATURE & STAMP		CLIENT:	

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

Basra, North Rumaila, Quality Control Yard - Iraq
Tel: +9647810009138 / +9647834964657

Email: op@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com



4 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING CO.			Date:		19.MAR.2024		
Location/Rig:		DQ-11(R-104A)			Report No.:		QC-24-03-0096-001		
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION							
NEW TUBING INSPECTED		4 1/2"VAM TOP 12.60PPF VAM TOP L-80			ID: 3.956" OD: 4.500" Drift: 3.833"				
Joint designation		Total Length	Visual Thread Inspection			END AREAS			
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX				
1	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
2	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
3	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
4	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
5	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
6	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
7	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
8	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
9	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
10	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
11	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
12	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
13	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
14	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
15	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
16	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
17	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
18	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
19	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
20	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
21	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
22	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
23	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
24	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
25	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
26	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
27	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
28	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
29	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
30	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
Inspector Name:		SHERIE MOHAMED			Review By				
Qualification:		ASNT	Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:		
Signature:							Customer Signature:		



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AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

Basra, North Rumaila, Quality Control Yard - Iraq

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Email: op@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com



4 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING CO.			Date:		19.MAR.2024		
Location/Rig:		DQ-11(R-104A)			Report No.:		QC-24-03-0096-002		
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION							
NEW TUBING INSPECTED		4 1/2"VAM TOP 12.60PPF VAM TOP L-80			ID: 3.956" OD: 4.500" Drift: 3.833"				
Joint designation		Total Length	Visual Thread Inspection			END AREAS			
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX				
31	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
32	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
33	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
34	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
35	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
36	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
37	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
38	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
39	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
40	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
41	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
42	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
43	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
44	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
45	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
46	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
47	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
48	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
49	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
50	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
51	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
52	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
53	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
54	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
55	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
56	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
57	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
58	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
59	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
60	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
Inspector Name:		SHERIE MOHAMED			Review By				
Qualification:		ASNT	Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:		
Signature:							Customer Signature:		



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AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

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Email: op@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com



4 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING CO.			Date:		19.MAR.2024		
Location/Rig:		DQ-11(R-104A)			Report No.:		QC-24-03-0096-003		
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION							
NEW TUBING INSPECTED		4 1/2"VAM TOP 12.60PPF VAM TOP L-80			ID: 3.956" OD: 4.500" Drift: 3.833"				
Joint designation		Total Length	Visual Thread Inspection			END AREAS			
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX				
61	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
62	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
63	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
64	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
65	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
66	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
67	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
68	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
69	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
70	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
71	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
72	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
73	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
74	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
75	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
76	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
77	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
78	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
79	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
80	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
81	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
82	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
83	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
84	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
85	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
86	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
87	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
88	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
89	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
90	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
Inspector Name:		SHERIE MOHAMED			Review By				
Qualification:		ASNT	Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:		
Signature:							Customer Signature:		



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Email: op@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com



4 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING CO.			Date:		19.MAR.2024		
Location/Rig:		DQ-11(R-104A)			Report No.:		QC-24-03-0096-004		
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION							
NEW TUBING INSPECTED		4 1/2"VAM TOP 12.60PPF VAM TOP L-80			ID: 3.956"		OD: 4.500" Drift: 3.833"		
Joint designation		Total Length	Visual Thread Inspection			END AREAS			
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX				
91	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
92	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
93	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
94	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
95	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
96	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
97	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
98	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
99	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
100	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
101	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
102	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
103	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
104	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
105	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
106	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
107	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
108	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
109	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
110	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
111	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
112	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
113	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
114	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
115	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
116	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
117	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
118	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
119	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
120	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
Inspector Name:		SHERIE MOHAMED			Review By				
Qualification:		ASNT	Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:		
Signature:							Customer Signature:		



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AND PROFESSIONAL SAFETY LIMITED**

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Tel: +9647810009138 / +9647834964657

Email: op@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com



4 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING CO.			Date:		19.MAR.2024	
Location/Rig:		DQ-11(R-104A)			Report No.:		QC-24-03-0096-005	
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION						
NEW TUBING INSPECTED		4 1/2"VAM TOP 12.60PPF VAM TOP L-80			ID: 3.956" OD: 4.500" Drift: 3.833"			
Joint designation		Total Length	Visual Thread Inspection			END AREAS		
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX			
121	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
122	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
123	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
124	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
125	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
126	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
127	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
128	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
129	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
130	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
131	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
132	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
133	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
134	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
135	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
136	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
137	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
138	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
139	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
140	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
141	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
142	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
143	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
144	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
145	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
146	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
147	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
148	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
149	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
150	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK		READY TO USE	
Inspector Name:		SHERIE MOHAMED			Review By			
Qualification:		ASNT	Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:	
Signature:							Customer Signature:	



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AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

Basra, North Rumaila, Quality Control Yard - Iraq

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Email: op@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com



4 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING CO.			Date:		19.MAR.2024		
Location/Rig:		DQ-11(R-104A)			Report No.:		QC-24-03-0096-006		
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION							
NEW TUBING INSPECTED		4 1/2"VAM TOP 12.60PPF VAM TOP L-80			ID: 3.956"		OD: 4.500" Drift: 3.833"		
Joint designation		Total Length	Visual Thread Inspection			END AREAS			
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX				
151	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
152	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
153	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
154	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
155	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
156	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
157	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
158	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
159	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
160	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
161	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
162	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
163	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
164	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
165	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
166	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
167	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
168	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
169	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
170	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
171	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
172	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
173	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
174	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
175	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
176	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
177	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
178	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
179	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
180	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
Inspector Name:		SHERIE MOHAMED			Review By				
Qualification:		ASNT	Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:		
Signature:							Customer Signature:		



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4 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING CO.			Date:		19.MAR.2024		
Location/Rig:		DQ-11(R-104A)			Report No.:		QC-24-03-0096-007		
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION							
NEW TUBING INSPECTED		4 1/2"VAM TOP 12.60PPF VAM TOP L-80			ID: 3.956" OD: 4.500" Drift: 3.833"				
Joint designation		Total Length	Visual Thread Inspection			END AREAS			
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX				
181	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
182	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
183	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
184	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
185	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
186	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
187	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
188	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
189	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
190	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
191	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
192	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
193	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
194	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
195	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
196	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
197	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
198	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
199	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
200	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
201	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
202	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
203	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
204	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
205	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
206	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
207	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
208	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
209	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
210	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK			READY TO USE	
Inspector Name:		SHERIE MOHAMED			Review By				
Qualification:		ASNT	Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:		
Signature:							Customer Signature:		



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AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

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4 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING CO.			Date:		19.MAR.2024		
Location/Rig:		DQ-11(R-104A)			Report No.:		QC-24-03-0096-008		
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION							
NEW TUBING INSPECTED		4 1/2"VAM TOP 12.60PPF VAM TOP L-80			ID: 3.956" OD: 4.500" Drift: 3.833"				
Joint designation		Total Length	Visual Thread Inspection			END AREAS			
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX				
211	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
212	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
213	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
214	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
215	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
216	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
217	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
218	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
219	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
220	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
221	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
222	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
223	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
224	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
225	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
226	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
227	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
228	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
229	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
230	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
231	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
232	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
233	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
234	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
235	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
236	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
237	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
238	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
239	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
240	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
Inspector Name:		SHERIE MOHAMED			Review By				
Qualification:		ASNT	Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:		
Signature:							Customer Signature:		



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4 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING CO.			Date:		19.MAR.2024
Location/Rig:		DQ-11(R-104A)			Report No.:		QC-24-03-0096-009
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION					
NEW TUBING INSPECTED		4 1/2"VAM TOP 12.60PPF VAM TOP L-80				ID: 3.956" OD: 4.500" Drift: 3.833"	
Joint designation		Total Length	Visual Thread Inspection			END AREAS	
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX		
241	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
242	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
243	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
244	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
245	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
246	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
247	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
248	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
249	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
250	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
251	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
252	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
253	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
254	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
255	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
256	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
257	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
258	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
259	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
260	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
261	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
262	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
263	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
264	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
265	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
266	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
267	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
268	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
269	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
270	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
Inspector Name:	SHERIE MOHAMED		Review By				
Qualification:	ASNT		Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:
Signature:			Customer Signature:				



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4 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING CO.			Date:		19.MAR.2024		
Location/Rig:		DQ-11(R-104A)			Report No.:		QC-24-03-0096-010		
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION							
NEW TUBING INSPECTED		4 1/2"VAM TOP 12.60PPF VAM TOP L-80			ID: 3.956" OD: 4.500" Drift: 3.833"				
Joint designation		Total Length	Visual Thread Inspection			END AREAS			
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX				
271	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
272	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
273	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
274	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
275	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
276	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
277	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
278	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
279	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
280	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
281	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
282	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
283	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
284	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
285	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
286	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
287	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
288	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
289	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
290	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
291	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
292	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
293	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
294	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
295	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
296	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
297	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
298	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
299	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
300	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
Inspector Name:		SHERIE MOHAMED			Review By				
Qualification:		ASNT	Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:		
Signature:							Customer Signature:		



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AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

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Email: op@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com



4 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING CO.			Date:		19.MAR.2024		
Location/Rig:		DQ-11(R-104A)			Report No.:		QC-24-03-0096-011		
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION							
NEW TUBING INSPECTED		4 1/2"VAM TOP 12.60PPF VAM TOP L-80			ID: 3.956" OD: 4.500" Drift: 3.833"				
Joint designation		Total Length	Visual Thread Inspection			END AREAS			
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX				
301	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
302	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
303	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
304	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
305	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
306	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
307	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
308	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
309	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
310	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
311	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
312	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
313	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
314	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
315	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
316	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
317	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
318	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
319	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
320	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
321	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
322	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
323	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
324	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
325	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
326	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
327	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
328	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
329	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
330	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE			
Inspector Name:		SHERIE MOHAMED			Review By				
Qualification:		ASNT	Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:		
Signature:							Customer Signature:		



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4 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

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Location/Rig:		DQ-11(R-104A)		Report No.:		QC-24-03-0096-012	
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION					
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Joint designation		Total Length	Visual Thread Inspection			END AREAS	
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX		
331	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
332	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
333	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
334	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
335	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
336	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
337	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
338	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
339	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
340	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
341	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
342	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
343	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
344	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
345	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
346	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
347	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
348	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
349	4 1/2' VAM TOP 12.60# PPF VAM TOP TUBING JOINT	OK	OK	OK	READY TO USE	
Inspector Name:		SHERIE MOHAMED		Review By			
Qualification:	ASNT	Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:	
Signature:						Customer Signature:	



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