





## X.OVER-INSPECTION CERTIFICATE

<b>Client Name:</b>	DAQING DRILLING CO.	<b>Report No.:</b>	QC-03-24-0108-002
<b>Acceptance Createra.</b>	DS-1 Fifth Edition, Volume 3 CAT 3-5	<b>Date of Inspection:</b>	24.MAR.2024
<b>Work Location:</b>	RU-604 (DQ 22)	<b>RIG NAME:</b>	DQ-22
<b>Test Equipment &amp; Consumable Details</b>			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN.2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#.220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.14.FEB.2024 Cal Due15.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal. 14.FEB.2024 Cal Due15.AUG.2024
INTENSITY METER	SR# R.043943 Cal.14.FEB.2024 Cal Due 15.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal. 14.FEB.2024 Cal Due15.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 CAL.Date. 14.FEB.2024 CAL Due Date 15.AUG.2024	THREAD PROFILE GAGE	SR#21336 CAL.Date. 14.FEB.2024 CAL Due Date. 15.AUG.2024 SR#21335 CAL.Date. 14.FEB.2024 CAL Due Date. 15.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3520 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2950 μw/cm <sup>2</sup>
Magnitium Direction (Longitudenal)			
<b>METHODOLOGY:</b>	• Through Visual inspection •MPI inspection with Ultraviolet light • Dimensional 3		

Serial No.	Description	Connections		Inspection Results			Dimensional 3 Inspection														
		Pin	Box	Pin	Box	Body	Pin					Box					Body				
							OD(In)	ID(In)	SRG φ(In)	SRG ϖ(In)	Pin λ(In)	Bevel φ(In)	OD(In)	CB φ(In)	CB δ(In)	BBD φ(In)	BBL δ(In)	Bevel φ(In)	Pin Tong (In)	Overall λ (In)	Fishing Neck (In)
22-13	UBHO	6 5/8 REG	6 5/8 REG	Acc	Acc	Acc	8"	2 7/8"	5 3/8'	¼'	5"	7 ½"	8"	6 1/16"	5/8"	----	----	7 5/8"	----	24"	----
20210603033	FLOAT VALVE	6 5/8 REG	6 5/8 REG	Acc	Acc	Acc	8"	2 7/8"	5 3/8'	¼'	5"	7 ½"	8"	6 1/16"	5/8"	----	----	7 5/8"	----	26 5/8"	----
<b>Conclusion:</b>		*02 X. OVER ABOVE WERE FOUND "ACCEPTED" AT THE TIME OF INSPECTION. Box Bore Back: unless waived by the customer all API connection NC 38 and larger that make up to BHA components shall be equipped with bore back boxes or they shall be rejected dimeter and length of the bore back cylinder shall be measured and shall meet the requirements of table 3.9																			

**Abbreviations :**

<b>OD</b> Outside Diameter	<b>ID</b> Inside Diameter	<b>SRG</b> Stress Relief Groove	<b>CB</b> Counter Bore	<b>BB</b> Bore Back	<b>FB</b> Float Bore	
<b>φ</b> Diameter	<b>λ</b> Length	<b>ϖ</b> Width	<b>δ</b> Depth	<b>NP.</b> Not Present	<b>NA.</b> Not Applicable	
<b>EGR</b> Elevator Groove Recess	<b>SGR</b> Slip Groove Recess	<b>CR</b> Crack	<b>B</b> Bent	<b>PC</b> Premium Class	<b>RF</b> Reface	
<b>GT</b> Galled Thread	<b>TP</b> Thread Pitting	<b>SP</b> Seal Pitting	<b>TD</b> Thread Damage	<b>SD</b> Seal Damage	<b>M</b> Mashed	
<b>1</b> 100 % Coating	<b>2</b> 99-71 % Coating	<b>3</b> 70-40 % Coating	<b>4</b> Up to 40 %	<b>5</b> Nil	<b>WT</b> Wall Thickness	
<b>Colors Code:</b>		<b>Red</b> Rejected.	<b>Yellow</b> 2 <sup>nd</sup> Class	<b>Orange</b> 3 <sup>rd</sup> Class	<b>Blue</b> Need Repair	<b>Green</b> Need Hard Banding

<b>Inspector Name:</b>	SHERIF, HAMZA	<b>Review By</b>				
<b>Qualification:</b>	ASNT Level II (MT, PT, VT, UT, EMI)	<b>Senior Inspector:</b>	MOHAMED FAHAD	<b>Supervisor:</b>	MOHAMED WAQAS	<b>Customer Name:</b>
<b>Signature:</b>						<b>Customer Signature:</b>
Original - Client File		Copy - Area Office		QC/FN/DJ-PB/029		Rev.00 dated 07.Nov2021



