



DRILL PIPE SLIP CAT IV 06 MONTHS INSPECTION REPORT

Customer:	Daqing Drilling Company	Date of Service:	27-01-2024
Department:	DQ RIG -12	Location:	DQ RIG -12
Report No:	QC-DQ-01-24-0044-MPI-07	Specification:	API RP 8B

PROCEDURE

Equipment :	DRILL PIPE SLIP
Serial NO :	00327
MFG :	JIANG SU RU TANG OF CHINA
Specification :	API RP 7L
Quantity :	01 Set
Frequency :	06 Months

The Rig Was Equipped With 5" Drill Pipe Slip The Following Specification:

- The products have been examined and found them conformable to relevant Quality standards and delivery is thus permitted

Remarks:

Detailed reports are attached detailing all readings and results in - - - pages.

Inspector : **Abdullah Mofeed**

Supervisor:

RAO SOHAIL

Customer Reprehensive :





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PROCEDURE

5" Drill Pipe Slip found fully installed condition for inspection. CAT IV Full inspection

5" Drill Pipe Slip inspection Was Conducted As Per Standard.

- Visually checked the slips for any damage, missing parts or cracks.
- Dismantled the slips as for possible into single components.
- For Rotary, Dc and DP Slips : Visually checked for damage , deformations or cracks on The hinges brackets, slips segments with tail slot handles and hinge pin.
- Perform MPI as Per Manufacture Recommendation of Hanged Connection Body (inside & Outside) Handles Guide Halves Slips Top Cover Halves Etc...
- Measured The Wear Of The Hinge Connection Door & Pin Hole Dovetail Etc. As Per Manufactures Recommendation.
- Reassemble the Slips, Grease And Paint.
- Checked the Condition And Contend of the Name Plate Or Stamped Part .
- Prepared And submitted the inspection report.

** INSPECTION RESULT :

**** Visual & MPI was carried out on the available critical areas of the 5" Drill Pipe Slip and Found Satisfactory for Further Use.**

**** CAT IV Inspection was carried out on 5" Drill Pipe Slip & found Satisfactory at the Time of Inspection.**

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Procedure Manual Slips 5" Drill Pipe

Description	Valued	OEM Valued	Result
The max allowable clearance between dies and slot	1.29 mm	3.2 mm	Accept
The min value of Pin OD	22.77 mm	21 mm	Accept
The maximum wear value of hole	23.50 mm	24.5 mm	Accept
The maximum clearance between pin and hole	0.72 mm	2 mm	Accept
The maximum allowable wear of the outside surface of slip	0.791 mm	1.6 mm	Accept

No wear on the outside surface of the slips

Pin hole diameter design value and the maximum allowable wear:

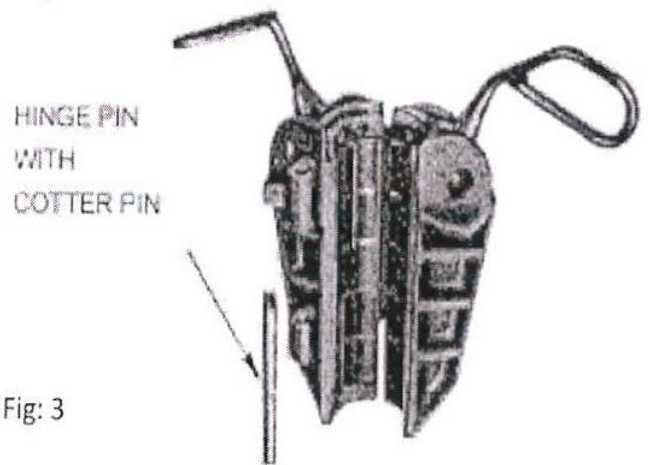
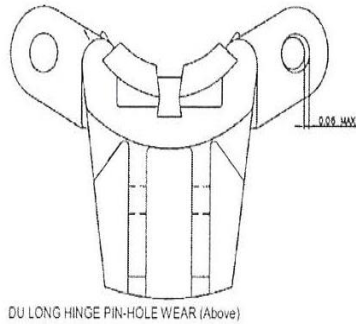
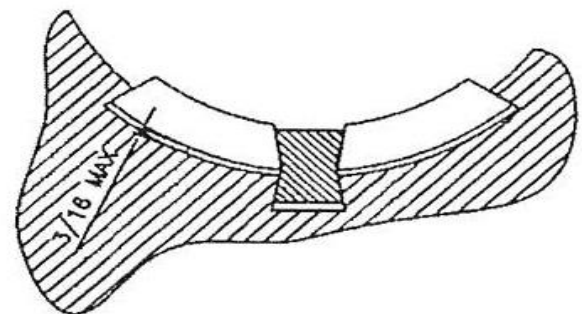
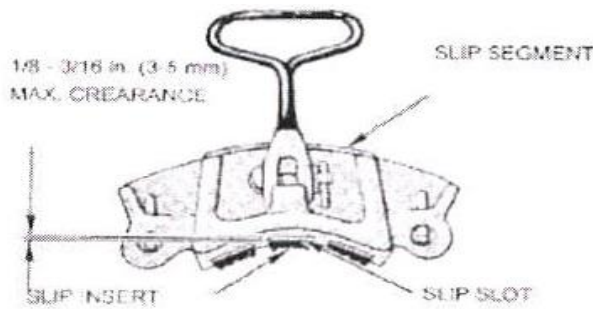


Fig: 3



DU LONG SLOT WEAR (Above)

Note: Slips are shown without the insert retaining plate

Remarks:

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Inspector :	Abdullah Mofeed	Supervisor:	RAO SOHAIL
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Procedure Manual Slips 5" Drill Pipe



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Inspector : Abdullah Mofeed **Supervisor:** RAO SOHAIL

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