

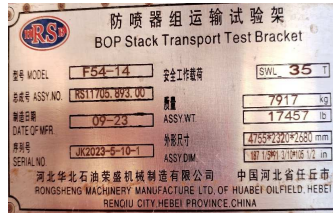
CERTIFICATE OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

Client:	DAQING DRILLING COMPANY, Iraq	Report No:	QC-DQ-02-24-0061-024
Rig & Location:	DQ-037 / RU-599	Job Number:	DQDC-RUM-QC-OPS-2024021701
Inspection Date:	19-Feb-2024	Inspection Due Date:	18-Aug-2024
Type Of Inspection:	ISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) LEE A DOC 048:2015



UNIT Description:		BOP BRACKET LIFTING PAD EYE		
UNIT S/N:		JK 2023-5-10-1		
PAD EYE S/N:	QTY	LIFTING PAD EYE DIM IN MM:	SWL:	REMARK
P 1	02	Height	325 mm	35 Ton
P 2		Width	298 mm	
		Thickness	70 mm	
		Pin Hole	53 mm	

INSPECTION RESULT:	
VISUAL & THOROUGH EXAMINATION:	Visually Inspected And Found Free From Deformations, Corrosion, And Other Defects:
MAGNETIC PARTICLE INSPECTION:	M.P.I Has Been Done On Available Weldid Areas And Found Free From Cracks And Other Defects:
FINAL RESULTS:	As Per The Client's Specification, The Inspected Areas Was Accepted At The Time Of Inspection Useable:
COMMENT:	



Magnetic Particle Inspection With A/C Yoke, Black Ink & White Contrast,	Online Traceability:

EQUIPMENT DETAILS:				PERSON DETAILS:		REVIEW BY:	
EQUIPMENT:	AC / DC Yoke Test Block	EQUIPMENT:	Digital Lux Meter	EQUIPMENT:	Permanent Magnetic	INSPECTOR NAME:	SENIOR INSPECTOR:
S NO:	1657	S NO:	2722003	S NO:	PY - 02 / PY - 019	Syed Aamir Ali	WAQAS AWAN
Call Due Date:	15-Aug-2024	Call Due Date:	15-Aug-2024	Call Due Date:	15-Aug-2024	QUALIFICATION	SUPERVISOR:
White Contrast Paint Manufacture:	WCP-2	Magnaflux	220605	Expiry Date:	July-2025		RAO SUHAIL
Black Magnetic Particle Manufacture:	7-HF	Magnaflux	220602	Expiry Date:	June-2025		CLIENT:
Technical Details:	Black Magnetic Particle Concentration	Method	WMPT Light Intensity	ASNT LEVEL II VT,MT,PT,UT, & LEEA	STAMP & SIGNATURE:		
	1.2 to 2.4 ml / 100 ml	Wet Magnetic Particle Testing (WMPT)	1350 Lux				

Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev.00 Dated 07 Nov 2021