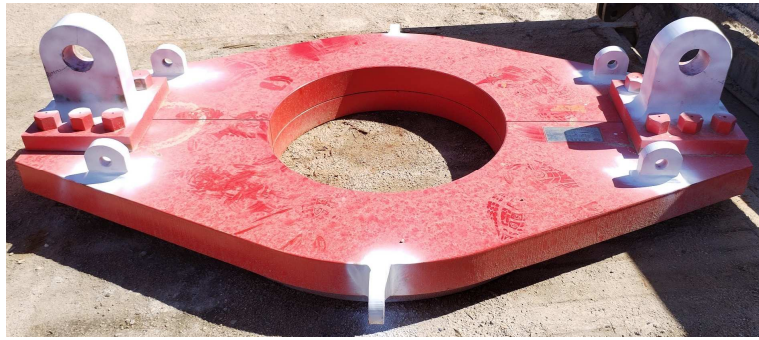


**CERTIFICATE OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION**

<b>Client:</b>	DAQING DRILLING COMPANY, Iraq	<b>Report No:</b>	QC-DQ-02-24-0061-021
<b>Rig &amp; Location:</b>	DQ-037 / RU-599	<b>Job Number:</b>	DQDC-RUM-QC-OPS-2024021701
<b>Inspection Date:</b>	19-Feb-2024	<b>Inspection Due Date:</b>	18-Aug-2024
<b>Type Of Inspection:</b>	ISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	<b>Specification:</b>	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) LEE A DOC 048:2015



<b>UNIT Description:</b>		BOP CLAMP LIFTING PAD EYE			
<b>UNIT S/N:</b>		JK 20230823-4			
<b>PAD EYE S/N:</b>	<b>QTY</b>	<b>LIFTING PAD EYE DIM IN MM:</b>		<b>SWL:</b>	<b>REMARK</b>
RF 063923	02	<b>Height</b>	300 mm	50 Ton	Satisfactory
		<b>Width</b>	210 mm		
RF 064023		<b>Thickness</b>	89 mm		
		<b>Pin Hole</b>	90 mm		

**INSPECTION RESULT:**

**VISUAL & THOROUGH EXAMINATION:** Visually Inspected And Found Free From Deformations, Corrosion, And Other Defects:

**MAGNETIC PARTICLE INSPECTION:** M.P.I Has Been Done On Available Welded Areas And Found Free From Cracks And Other Defects:

**FINAL RESULTS:** As Per The Client's Specification, The Inspected Areas Was Accepted At The Time Of Inspection Useable:

**COMMENT:**

Magnetic Particle Inspection With A/C Yoke, Black Ink & White Contrast,

Online Traceability:



EQUIPMENT DETAILS:				PERSON DETAILS:		REVIEW BY:			
<b>EQUIPMENT:</b>	AC / DC Yoke Test Block	<b>EQUIPMENT:</b>	Digital Lux Meter	<b>EQUIPMENT:</b>	Permanent Magnetic	<b>INSPECTOR NAME:</b>	Syed Aamir Ali	<b>SENIOR INSPECTOR:</b>	WAQAS AWAN
<b>S NO:</b>	1657	<b>S NO:</b>	2722003	<b>S NO:</b>	PY - 02 / PY - 019	<b>QUALIFICATION</b>	ASNT LEVEL II VT,MT,PT,UT, & LEEA	<b>SUPERVISOR:</b>	RAO SUHAIL
<b>Call Due Date:</b>	15-Aug-2024	<b>Call Due Date:</b>	15-Aug-2024	<b>Call Due Date:</b>	15-Aug-2024		<b>STAMP &amp; SIGNATURE:</b>	<b>CLIENT:</b>	
<b>White Contrast Paint Manufacture:</b>	WCP-2	<b>Magnaflux</b>	220605	<b>Expiry Date:</b>	July-2025				
<b>Black Magnetic Particle Manufacture:</b>	7-HF	<b>Magnaflux</b>	220602	<b>Expiry Date:</b>	June-2025				
<b>Technical Details:</b>	<b>Black Magnetic Particle Concentration</b>		<b>Method</b>		<b>WMPT Light Intensity</b>				
	1.2 to 2.4 ml / 100 ml		Wet Magnetic Particle Testing ( WMPT )		1350 Lux				

Original - Client Files      Copy - Area Office      QC/FN/MPI/065 Rev.00      Dated 07 Nov 2021