

MAJOR INSPECTION CERIFICATE

Client:	HALLIBURTON (TSS)	Report No:	QC-24-01-TSS-013-NDT-MAJ-016
Location:	TSS WORKSHOP & INSPECTION TEST AREA	WORK ORDER	326102061
Date:	Thursday, January 25, 2024	Next Inspection Date:	ANNUAL INSPECTION
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A

	UNIT DESCRIPTION:	FLANGE 3 1/16" 10K X 3" 1502 THREAD
	UNIT S/N:	M64291-4
	CHOKE MANIFOLD S/N:	12516007
	INSPECTION RESULT :	
	VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
	MAGNETIC PARTICLE INSPECTION	Thread & Groove areas inspected and found free from cracks and other defects
	FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED

COMMENT: (MPI Wet Fluorescent inspection Thread With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast	
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EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY			
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 3070 µw/cm ²	INSPECTOR NAME:	M.SHAHZAD AHMED	SENIOR INSPECTOR:	NAVEED HUSSAIN		
S.NO:	201504048	S.NO:	22650	S.NO:	1932401			SUPERVISOR:	HANI ALI		
Cal Due Date:	14.FEB.2024	Cal Due Date:	14.FEB.2024	Cal Due Date:	14.FEB.2024					QUALIFICATION: ASNT LEVEL II MT & PT & VT	CLIENT:
FLUORESCENT 14HF		Magnaflux	Batch No:	220306	EXPIRE DATE:						
Whie Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	EXPIRE DATE:					JUN,2025	
Digital Lux Meter WHITE LIGHT INTENSITY:		TECHNICAL DETAILS				Black Magnetic Ink Manufacture:7HF		STAMP & SIGNATURE:			
3490 Lux/S.NO:2722003		Wet FLUORESCENT Particle Concentration 14 HF		0.1 to 0.4 ml/100 ml		Batch No:220605					
Cal Due Date:16.FEB.2024		Black Magnetic Ink Concentration 7 HF		1.2 to 2.4 ml/100 ml		EXPIRE DATE:		Jul-25			

Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021