

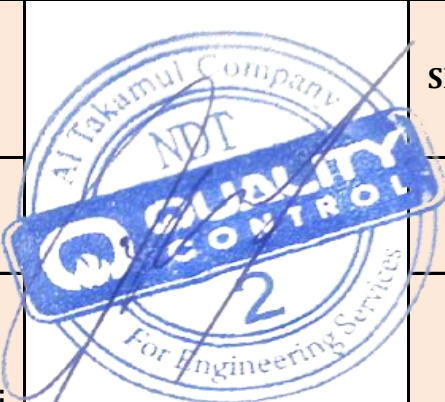


MAJOR INSPECTION CERIFICATE											
Client:		HALLIBURTON (TSS)			Report No:		QC-24-01-TSS-011-NDT MAJ-015				
Location:		TSS WORKSHOP & INSPECTION TEST AREA			WORK ORDER		326075496				
Date:		06.JAN, 2024			Next Inspection Date:		ANNUAL INSPECTION				
Type Of Inspection:		VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION			Specification:		ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A				
					UNIT DESCRIPTION:		2" 600 BALON VALVE				
					UNIT S/N:		1FMN				
					SEPARATOR S/N:		11520758				
					INSPECTION RESULT :						
					VISUAL , THOROUGH EXAMINATION		VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION				
					MAGNETIC PARTICLE INSPECTION		Avaliable critical areas inspected and found free from cracks and other defects				
					FINAL RESULTS		THE ABOVE INSPECTED AREAS WAS ACCEPTED				
COMMENT:											
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast											
EQUIPMENT DETAILS					PERSON DETAILS			REVIEW BY			
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	ASTM Test Block	EQUIPMENT :	UV BLACK LIGHT: 3140 µw/cm ²	INSPECTOR NAME: M.SHAHZAD AHMED		SENIOR INSPECTOR:	NAVEED HUSSAIN		
S.NO:	201504048	S.NO:	1657	S.NO:	1932401			SUPERVISOR:	HANI ALI		
Cal Due Date:	14.FEB.2024	Cal Due Date:	14.FEB.2024	Cal Due Date:	14.FEB.2024			QUALIFICATION: ASNT LEVEL II MT & PT & VT			
FLUORESCENT 14HF		Magnaflux	Batch No:	220306	EXPIRE DATE:			MARCH,2025			
Whie Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025					
Digital Lux Meter WHITE LIGHT INTENSITY:		TECHNICAL DETAILS			Black Magnetic Ink Manufacture:7HF		STAMP & SIGNATURE:				
3640 Lux/S.NO:2722003		Wet FLUORESCENT Particle Concentration 14 HF		0.1 to 0.4 ml/100 ml		Batch No:220605					
Cal Due Date:16.FEB.2024		Black Magnetic Ink Concentration 7 HF		1.2 to 2.4 ml/100 ml		EXPIRE DATE:				Jul-25	

Original - Client Files

Copy - Area Office

QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021