

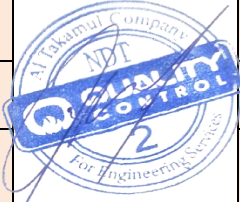


MAJOR INSPECTION CERIFICATE

Client:	HALLIBURTON (TSS)	Report No:	QC-24-01-TSS-013-NDT-MAJ-014
Location:	TSS WORKSHOP & INSPECTION TEST AREA	WORK ORDER	326102061
Date:	Thursday, January 25, 2024	Next Inspection Date:	ANNUAL INSPECTION
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A
		UNIT DESCRIPTION:	BLIND FLANGE 3 1/16" 10K
		UNIT S/N:	M78015-41
		CHOKE MANIFOLD S/N:	12516007
		INSPECTION RESULT :	
		VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
		MAGNETIC PARTICLE INSPECTION	Groove areas inspected and found free from cracks and other defects
		FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED
COMMENT:			
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			
EQUIPMENT DETAILS			
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	ASTM Test Block
S.NO:	201504048	S.NO:	1657
Cal Due Date:	14.FEB.2024	Cal Due Date:	14.FEB.2024
FLUORESCENT 14HF		Magnaflux	Batch No: 220306
Whie Contrast Paint Manufacture:		Magnaflux	Batch No: 220602
TECHNICAL DETAILS		Black Magnetic Ink Manufacture:7HF	
Digital Lux Meter WHITE LIGHT INTENSITY:		Wet FLUORESCENT Particle Concentration 14 HF	
3490 Lux/S.NO:2722003		0.1 to 0.4 ml/100 ml	
Cal Due Date:16.FEB.2024		Black Magnetic Ink Concentration 7 HF	
		1.2 to 2.4 ml/100 ml	
		EXPIRE DATE: Jul-25	
PERSON DETAILS			
INSPECTOR NAME:			
M.SHAHZAD AHMED			
QUALIFICATION:			
ASNT LEVEL II MT & PT & VT		SENIOR INSPECTOR:	
		NAVEED HUSSAIN	
		SUPERVISOR:	
		HANI ALI	
		CLIENT:	

Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021