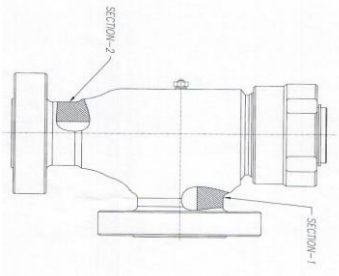
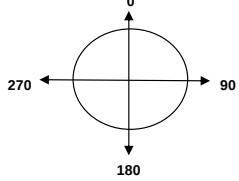


MAJOR INSPECTION CERTIFICATE

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

CLIENT:	HALLIBURTON	REPORT No.:	QC-24-01-TSS-014-NDT-MAJ-011
LOCATION:	TSS WORKSHOP & INSPECTION TEST AREA	STANDARD:	ASTM E709 & ASTM E797 & ASME SECTION V ARTICLE 5,10 & 27 & ASME B31.1
WORK ORDER #	326102059	SPECIFICATION:	Halliburton Acceptance Criteria H2S STANDARD NACE MQ-01-76
DATE OF INSP:	Wednesday, January 24, 2024	INSP. DUE DATE:	ANNUAL INSPECTION
TYPE OF INSPECTION:	VISUAL INSPECTION, PRESSURE TEST AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING		
DESCRIPTION:	POSITIVE CHOKE 3 1/16" 10K	CHOKE MANIFOLD #	11574323
MANUFACTURER:	WORLD WIDE OIL FIELD	SERIAL NO:	101194-1
INSPECTION DETAILS			
Max. Working Pressure:	10,000 PSI	Holding Time:	19 Min
Low pressure:	300 PSI	Holding Time:	05 Min
Pump S.N.:	13119220 Cal DUE. AUG.2024	Pressure Gauge NO.:	468066 Cal DUE. AUG.2024
   ONLINE TRACEABILITY A: 12'O CLOCK / FORWARD B: 3'O CLOCK / CENTER C: 6'O CLOCK / AFT * ALL READINGS IN INCH ** MINIMUM THICKNESS PROVIDED BY CUSTOMER			
POINTS	THICKNESS AT POSITION		MINIMUM THICKNESS
	SECTION 1	SECTION 2	SECTION 1 SECTION 2
0°	1.287	1.314	1.060"
90°	1.294	1.326	
180°	1.308	1.315	
270°	1.326	1.334	
INSPECTION RESULT			
VT & MPI	Accepted	* ACCORDING TO ASTM E709(70.94158).	
UT	Accepted	According to Halliburton Procedure (H2S STANDARD NACE MQ-01-76) ASME SECTION V ARTICLE 5 (ASTM E 797)	
BODY	Accepted	*** These Are The Actual Readings Need To Follow As Per Halliburton Acceptance Criteria	
Inspection Evaluation			
(MPI) The Above Item Has No Significant Discontinuous At The Time Of Inspection And Found Acceptable Accordance To The Halliburton Specification ASTM E709 (70.94158)			
(U.T) The Above Item Was Found Acceptable As Per Halliburton Procedure H2S STANDARD NACE MQ-01-76 ASME SECTION V ARTICLE 5 (ASTM E 797)			
Pressure Test- The Above Item Was Pressure Tested up to 300 PSI A low Pressure Hold for 5 min And Maximum Working pressure 10.000 psi Hold 19 min no Leak was Realized while testing & Pressure Was Stable Accordance To Chart Recorder Attached			
INSPECTION EQUIPMENT DETAILS			
AC YOKE S.N:	201504048	CAL DUE DATE	14-Feb-24
Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	16-Feb-24
UT THICKNESS GAUGE:	3997	CAL DUE DATE	16-Feb-24
UT TEST BLOCK:	NoBo5087	CAL DUE DATE	16-Feb-24
ASTM Test Block:	1657	CAL DUE DATE	14-Feb-24
WHITE LIGHT INTENSITY:	3618 lux		
		White Contrast WCP-2	MANUFACTURER Magnaflux
		Black Magnetic Ink 7HF	MANUFACTURER Magnaflux
		Fluorescent Magnetic Ink 7HF	BATCH NO 220605
			EXPIRE DATE JUN,2025
			EXPIRE DATE JULY,2025
			1.2 to 2.4 ml/100 ml
PERSON DETAILS			
INSPECTOR NAME:	M. Shahzad Ali	SENIOR INSPECTOR:	NAVED HUSSAIN
QUALIFICATION:	SI, UT, MPI, VT, PT	INSPECTION SUPERVISOR:	HANI ALI
SIGNATURE & STAMP:			

Original - Client Files Copy - Area Office QC/FN/PT/077 Rev.00 DATED 07.NOV. 2021

