



QUALITY CONTROL

**Al Takamul Company For Engineering Testing
And Professional Safety Limited**



00964 7810009138



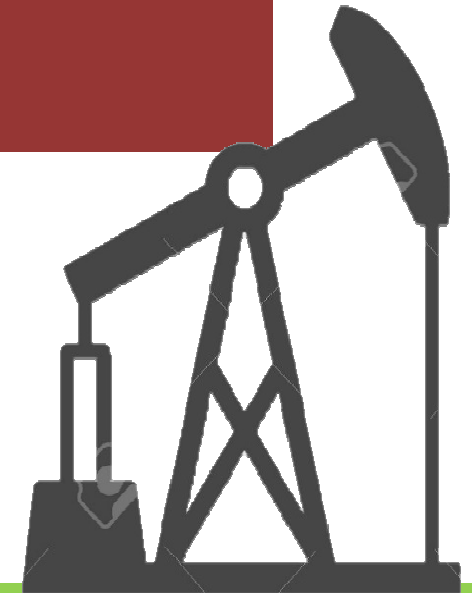
op@qualitycontrol-iraq.com
admin@qualitycontrol-iraq.com



Iraq, Basra, Norh Rumaila

Casing Inspection Report

**Al Takamul Company For Engineering
Testing And Professional Safety Limited**



Submitted To: DAQING DRILLING(DQ-11)



**Corporate
Partner**



Adress; Noth Rumaila, Al Takamul Yard
Contact: +9647810009138



9-5/8" VAM TOP CASING INSPECTION SUMMARY

Table with 4 columns: Customer (DAQING DRILLING), Date Of Service (08.FEB.2024), Location (R-104), References (API SPEC 5CT / API RP 5A5 / VAM SPECIFICATION)

DESCRIPTION
Casing 9 5/8 " OD, Weight 47.00 lb/ft, Grede, L-80, Range III with VAMTOP Connection Inspected

Procedure of Inspecting The Pin and Box End Connection. Which details such as below
1-Check that the coupling is made-up tightly and there is no gap at the shoulder.
2-Check that the coupling has not been over torqued and has yielded.
3-Check the correct weight of coupling is fitted and that there is no step at the shoulder.
4-Check that there is no plastic pressure test seals left inside the connection. (Teflon seals are not recommended by VAM)
5-Check that Dents, dings or mashes caused by impact.
6-Check that Galling caused by a poor make-up.
7-Check that Rust, corrosion or pitting caused by the enviroment.



PIN & BOX VAM TOP CONNECTION INSPECTED AREA
Box Thread: Counter bore, Torque shoulder, Seal area, Cylindrical part, Perfect thread length, face.
Pin Thread: Imperfect thread length, Perfect thread length, Cylindrical part, Seal area, Radius between seal and shoulder, Torque shoulder, Internal weight counterbore.

VAM TOP TECHNICAL DATA table with columns for SIZE (OD) in, Nominal Weight lb/ft, Wall Thickness in, API Drift Diameter in, Coupling OD(reg) in, Coupling ID(reg) in, Make-up Loss in, Coupling Length in, Pipe Body Section sq.in, Coupling CCS sq.in, Coupling Face Area sq.in. Includes Regular Yield Strength (1000 lb) table and a NOTE.

FINAL RESULTS

- * 182 No's of Casing Joints 9 5/8" OD, Weight 47.00 lb/ft, Grede, L-80, Range 3 with VAMTOP Connection Inspected.
* 162 No's of Casing Joints Were Found "Acceptable" At The Time of Inspection .
* 01 No's of Casing Joint Was Found "UnAcceptable" From Pin Side Thread Damage Rejected .

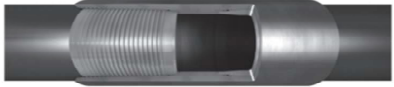


Table with 4 columns: PERSON DETAILS (INSPECTOR NAME: RAO SORAL, QUALIFICATION: ASNT LEVEL II MT, PT, UT, VT, EMI, SIGNATURE & STAMP), REVIEW BY (SENIOR INSPECTOR: M.FAHAD, INSPECTION SUPERVISOR: M.WAQAS, CLIENT:)



9 5/8" VAM TOP NEW CASING VISUAL INSPECTION CERTIFICATE

Client Name:	DAQING DRILLING	Date:	08.FEB.2024	
Location/Rig:	DQ-12(R-104)	Report No.:	QC-24-FEB-DQ11-001	
SPECIFICATION:	API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION		Make-up Loss	5.589
Wall Thickness	0.472	9 5/8"VAM TOP 47.00PPF VAM TOP L-80	ID: 8.681" OD: 9 5/8" Drift: 8.525"	

Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
1	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
2	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
3	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
4	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
5	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
6	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
7	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
8	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
9	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
10	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
11	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
12	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
13	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
14	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
15	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
16	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
17	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
18	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
19	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
20	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
21	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
22	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
23	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
24	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
25	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
26	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
27	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
28	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
29	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
30	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE

Inspector Name:	RAO SOHAIL	Review By				
Qualification:	ASNT Level III	Senior Inspector:	M.FAHAD	Supervisor:	M.WAQAS	Customer Name:
Signature:						Customer Signature:

Original - Client Files Copy - Area Office QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021





9 5/8" VAM TOP NEW CASING VISUAL INSPECTION CERTIFICATE

Client Name:	DAQING DRILLING	Date:	08.FEB.2024
Location/Rig:	DQ-12(R-104)	Report No.:	QC-24-FEB-DQ11-001-1
SPECIFICATION:	API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION	Make-up Loss	5.589

Wall Thickness	0.472	9 5/8"VAM TOP 47.00PPF VAM TOP L-80	ID: 8.681" OD: 9 5/8" Drift: 8.525"
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Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
31	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
32	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
33	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
34	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
35	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
36	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
37	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
38	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
39	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
40	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
41	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
42	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
43	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
44	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
45	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
46	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
47	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
48	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
49	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
50	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
51	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
52	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
53	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
54	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
55	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
56	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
57	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
59	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
60	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
61	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE

Inspector Name:	RAO SOHAIL	Review By				
Qualification:	ASNT Level III	Senior Inspector:	M.FAHAD	Supervisor:	M.WAQAS	Customer Name:
Signature:						Customer Signature:

Original - Client Files Copy - Area Office QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021





9 5/8" VAM TOP NEW CASING VISUAL INSPECTION CERTIFICATE

Client Name:	DAQING DRILLING	Date:	08.FEB.2024
Location/Rig:	DQ-12(R-104)	Report No.:	QC-24-FEB-DQ11-001-2
SPECIFICATION:	API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION	Make-up Loss	5.589

Wall Thickness	0.472	9 5/8"VAM TOP 47.00PPF VAM TOP L-80	ID: 8.681" OD: 9 5/8" Drift: 8.525"
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Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
62	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
63	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
64	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
65	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
66	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
67	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
68	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
69	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
70	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
71	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
72	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
73	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
74	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
75	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
76	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
77	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
78	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
79	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
80	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
81	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
82	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
83	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
84	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
85	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
86	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
87	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
88	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
89	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
90	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
91	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE

Inspector Name:	RAO SOHAIL	Review By				
Qualification:	ASNT Level III	Senior Inspector:	M.FAHAD	Supervisor:	M.WAQAS	Customer Name:
Signature:						Customer Signature:

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9 5/8" VAM TOP NEW CASING VISUAL INSPECTION CERTIFICATE

Client Name:	DAQING DRILLING	Date:	08.FEB.2024	
Location/Rig:	DQ-12(R-104)	Report No.:	QC-24-FEB-DQ11-001-3	
SPECIFICATION:	API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION		Make-up Loss	5.589

Wall Thickness	0.472	9 5/8"VAM TOP 47.00PPF VAM TOP L-80	ID: 8.681" OD: 9 5/8" Drift: 8.525"
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Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
92	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
93	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
94	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
95	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
96	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
97	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
98	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
99	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
100	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
101	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
102	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
103	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
104	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
105	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
106	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
107	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
108	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
109	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
110	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
111	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
112	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
113	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
114	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
115	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
116	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
117	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
118	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
119	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
120	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
121	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE

Inspector Name:	RAO SOHAIL	Review By				
Qualification:	ASNT Level III	Senior Inspector:	M.FAHAD	Supervisor:	M.WAQAS	Customer Name:
Signature:						Customer Signature:

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9 5/8" VAM TOP NEW CASING VISUAL INSPECTION CERTIFICATE

Client Name:	DAQING DRILLING	Date:	08.FEB.2024	
Location/Rig:	DQ-12(R-104)	Report No.:	QC-24-FEB-DQ11-001-4	
SPECIFICATION:	API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION		Make-up Loss	5.589

Wall Thickness	0.472	9 5/8"VAM TOP 47.00PPF VAM TOP L-80	ID: 8.681" OD: 9 5/8" Drift: 8.525"
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Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
122	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
123	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
124	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
125	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
126	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
127	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
128	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
129	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
130	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
131	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
132	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
133	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
134	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
135	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
136	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
137	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
138	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
139	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
140	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
141	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
142	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
143	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
144	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
145	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
146	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
147	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
148	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
149	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
150	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
151	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE

Inspector Name:	RAO SOHAN	Review By				
Qualification:	ASNT Level III	Senior Inspector:	M.FAHAD	Supervisor:	M.WAQAS	Customer Name:
Signature:						Customer Signature:

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9 5/8" VAM TOP NEW CASING VISUAL INSPECTION CERTIFICATE

Client Name:	DAQING DRILLING	Date:	08.FEB.2024	
Location/Rig:	DQ-12(R-104)	Report No.:	QC-24-FEB-DQ11-001-5	
SPECIFICATION:	API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION		Make-up Loss	5.589

Wall Thickness	0.472	9 5/8"VAM TOP 47.00PPF VAM TOP L-80	ID: 8.681" OD: 9 5/8" Drift: 8.525"
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Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
152	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
153	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
154	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
155	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
156	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
157	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
158	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
159	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
160	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
161	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
162	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
163	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
164	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
165	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
166	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
167	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
168	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
169	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
170	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
171	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
172	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
173	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
174	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
175	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
176	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
177	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
178	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
179	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
180	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
181	9 5/8' VAM TOP47.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE

Inspector Name:	RAO SOHAIL	Review By				
Qualification:	ASNT Level III	Senior Inspector:	M.FAHAD	Supervisor:	M.WAQAS	Customer Name:
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