



Pneumatic Casing Spider CAT IV Inspection Certificate

Customer:	Zhongman Petroleum and Natural Gas Group Corp. Ltd Iraq Branch	Date of Service:	11.01.2023
Department:	Casing team	Location:	ZPEC BASE
Report No:	QC-ZPEC-01-2024-0022/75	Specification:	API RP 8B

PROCEDURE

Quantity:	01 Set
Equipment Name:	Pneumatic Casing Spider
Serial No:	18123
Modell & Size:	SE5004"-14"
Manufacturer:	JIANGSU RUI SHI
Standard:	API RP 8B
Frequency:	06 Month

The Rig was equipped with Pneumatic Casing Spider the Following specification:

PROCEDURE

**Pneumatic Casing Spider was found fully installed condition for inspection. CAT IV Full inspection.
Pneumatic Casing Spider Inspection Was Conducted as Per Standard.**

- The paint has been removed and clean to be ready for inspection
- Visual inspection carried out on condition of slip segments for worn back, cracked webs and hands.
- Visual inspection carried out to check insert slots for damage and wear
- Visual inspection has been carried out for hinge pin and holder for wear and missing cotter pins
- Visual inspection has been carried out of casing elevator body
- Visual inspection has been carried out of slip handles for crack and deformities
- Visual inspection has been carried out of hinge and pin eyes for abnormal wear
- MPI has been carried out for casing elevator body and slip segments
- MPI has been carried out for hinge pins and holders

**** Visual and MPI Was Carried Out on the Available Critical Areas of the Pneumatic Casing Spider and Found Satisfactory for Further Use.**

**** CAT IV Inspection Was Carried Out on Pneumatic Casing Spider and Found Satisfactory at The Time of Inspection.**

-The products have been examined and found them conformable to relevant Quality standards and delivery is thus permitted

Inspector:	Khaled Mahmoud	Supervisor:	Mohamed Abdalla
Customer Reprehensive			





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PICTORIAL



pic#1



pic#2



pic#3



pic#4

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Pic#5



pic#6



pic#7



pic#8

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PICTORIAL



pic#9



pic#10



pic#11



pic#12

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PICTORIAL



pic#13



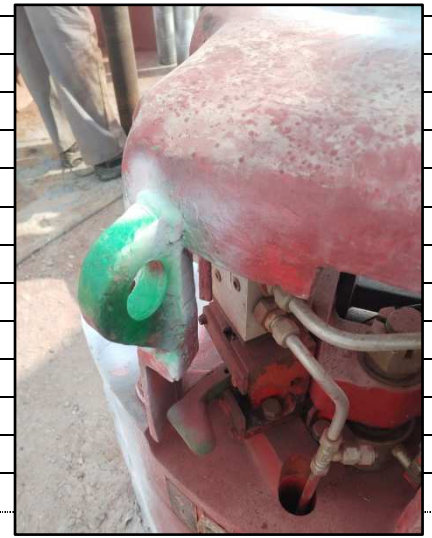
pic#14



pic#11



Pic#16



pic#17



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