



Side Door Elevator CAT IV Inspection Certificate

Customer:	Zhongman Petroleum and Natural Gas Group Corp. Ltd Iraq Branch	Date of Service:	11.01.2023
Department:	Casing team	Location:	Zpec Base
Report No:	QC-ZPEC-01-2024-0022/45	Specification:	API RP 8B

PROCEDURE

Quantity:	01 Set
Equipment Name:	Side Door Elevator
Serial No:	200207
Size:	SLX 3 1/2"
Manufacturer:	JIANGSU RUTONG
Standard:	API RP 8B
Frequency:	06 Month

The Rig was equipped with Side Door Elevator the Following specification:

PROCEDURE

Side Door Elevator was found fully installed condition for inspection. CAT IV Full inspection.

Side Door Elevator Inspection Was Conducted as Per Standard.

Visually check the slips for any damage, missing parts or cracks.

Dismantle the slips as for possible into single components.

Visually checked for damage, deformations or cracks on the hinge's brackets, slips segments with tail slot handles and hinge pin.

Visual & MPI was carried out as per manufacture recommendation of hanged connection body (inside & outside) handles guide halves slip top cover halves etc.

Measure the wear of the hinge connection door & pin hole dovetail etc.

check the conditions & the content of the name plate or stamped parts

Check the parts after reassembled & repainted

Prepare & submitted the inspection report.

**** Visual and MPI Was Carried Out on the Available Critical Areas of the Side Door Elevator and Found Satisfactory for Further Use.**

**** CAT IV Inspection Was Carried Out on Side Door Elevator and Found Satisfactory at The Time of Inspection.**

-The products have been examined and found them conformable to relevant Quality standards and delivery is thus permitted

Inspector:	Khaled Mahmoud	Supervisor:	Mohamed Abdalla
Customer Reprehensive			



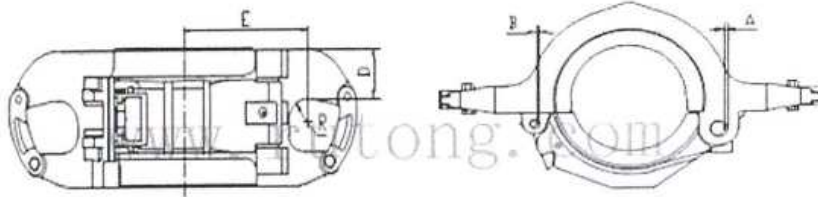


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PROCEDURE

SLX 系列吊卡 销孔及吊耳磨损



单位: mm

Specifications(in)	VALUES	OEM VALUES	RESULT
valve pin code	--	011005009	---
Maximum gap A	0.759	0.762	ACCEPT
pin minimum size	47.01	47.77	ACCEPT
hole maximum size	48.11	48.15	ACCEPT
Maximum hole wear limit	48.23	48.40	ACCEPT
Lock pin code	--	011010017	---
Maximum gap B	0.750	0.762	ACCEPT
pin minimum size	19.80	19.81	ACCEPT
hole maximum size	20.08	20.28	ACCEPT
Maximum hole wear limit	20.02	20.52	ACCEPT
Minimum size D	101	105	ACCEPT
Measurement point distance from center E	360	360	ACCEPT
Arc radius R	60	60	ACCEPT

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PICTORIAL



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