



## Pneumatic Spider Slip CAT IV Inspection Certificate

Customer:	Zhongman Petroleum and Natural Gas Group Corp. Ltd Iraq Branch	Date of Service:	11.01.2023
Department:	Casing team	Location:	Zpec Base
Report No:	QC-ZPEC-01-2024-0022/44	Specification:	API RP 8B

### PROCEDURE

Quantity:	01 Set
Equipment Name:	Pneumatic Spider Slip
Serial No:	519002
Size:	E/175(5 1/2")
Manufacturer:	JIANGSU RUISHI
Standard:	API RP 8B
Frequency:	06 Month

**The Rig was equipped with Pneumatic Spider Slip the Following specification:**

### PROCEDURE

**Pneumatic Spider Slip was found fully installed condition for inspection. CAT IV Full inspection.  
Pneumatic Spider Slip Inspection Was Conducted as Per Standard.**

Visually check the slips for any damage, missing parts or cracks.

Dismantle the slips as for possible into single components.

Visually checked for damage, deformations or cracks on the hinge's brackets, slips segments with tail slot handles and hinge pin.

Visual & MPI was carried out as per manufacture recommendation of hanged connection body (inside & outside) handles guide halves slip top cover halves etc.

Measure the wear of the hinge connection door & pin hole dovetail etc. ....

check the conditions & the content of the name plate or stamped parts

Check the parts after reassembled & repainted

Prepare & submitted the inspection report.

**\*\* Visual and MPI Was Carried Out on the Available Critical Areas of the Pneumatic Spider Slip and Found Satisfactory for Further Use.**

**\*\* CAT IV Inspection Was Carried Out on Pneumatic Spider Slip and Found Satisfactory at The Time of Inspection.**

**-The products have been examined and found them conformable to relevant Quality standards and delivery is thus permitted**

<b>Inspector:</b>	Khaled Mahmoud	<b>Supervisor:</b>	Mohamed Abdalla
<b>Customer Reprehensive</b>			

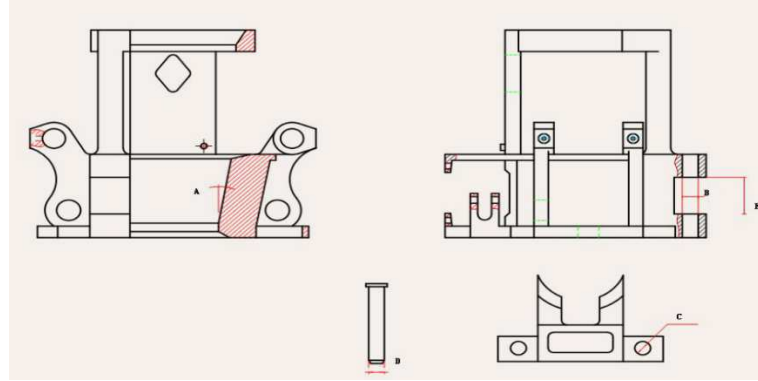




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### PROCEDURE



Specifications(in)		OEM VALUES	RESULT
Sharpness (A)	standard value	9°27'45"	ACCEPT
	minimum acceptable value	10°27'45"	ACCEPT
Sharpness (A)	standard value	Φ43	ACCEPT
	minimum acceptable value	Φ44	ACCEPT
Valve shaft pin hole (C)	standard value	Φ43	ACCEPT
	minimum acceptable value	Φ44	ACCEPT
Shaft pin diameter (D)	standard value	Φ42.5	ACCEPT
	minimum acceptable value	Φ41.5	ACCEPT
Open (E)	standard value	92	ACCEPT
	minimum acceptable value	92	ACCEPT

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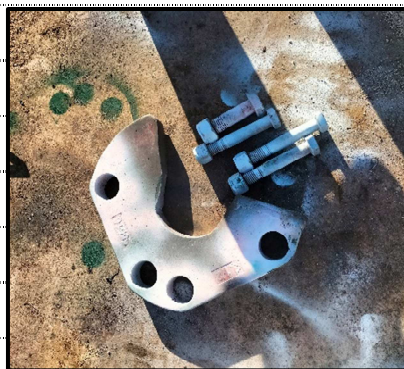




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### PICTORIAL



<b>Inspector:</b>	Khaled Mahmoud	<b>Supervisor:</b>	Mohamed Abdalla
<b>Customer Reprehensive</b>			

