## AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED



Basra, North Rumaila, Quality Control Yard - Iraq

## CERTIFICATION OF VISUAL THOROUGH EXAMINATON & DYE PENETRANT INSPECTION

CLIENT:		HALLIBURTON WPS	REPORT No:	QC-JAN,24-HAL-BJS-DPI-RWCH-NDT-021			
LOCATION:		Burjesia Halliburton Camp Basra - IRAQ	KEFORT NO.				
DATE:		Friday, January 12, 2024	ACCEPTANCE CREATERA	ASTM E165/E165M ,ASTM E1417/E1417M ,EN ISO 3452-1,EN ISO 3452-2			
TYPE OF INSPECTION:		VISUAL , THOROUGH EXAMINATION & DYE PENETRANT INSPECTION (DPI)	HAL DOCUMENTS NO	Halli Doc.(VT Procedure D00305796 Revision U) Hall Doc. (LPI Procedure D00976849 Revision E			
DESCRIPTION:		RWCH	SERIAL NUMBER	11468748			





INSPECTION RESULT:						
VISUAL , THOROUGH EXAMINATION	Above Item fully inspected and found freedom from deforms, cracks, corrosion & mechanical damage					
DYE PENETRANT INSPECTION (DPI)	forgn areas inspected and found freedom from cracks and other defects					
FINAL RESULTS	Above Item found satisfactory and free of defectsat the time of inspection					

## TECHNIQUE 2 - TYPE II VISIBLE, METHOD 'A' WATER -WASHABLE

**TECHNICAL DETAILS** 

PENETRANT DWELL TIME:	30 minutes	DEVELOPER DWELL TIME:	15 minutes		
Test Part Temperature:	71 °F	WHITE LIGHT INTENSITY:	1530 LUX		

	EQUIPMENT DETAILS					PERSONNEL DETAILS		REVIEW BY			
EQUIP	MENT :	COMPARATOR BLOCK	EQUIPMENT:	Digital Lux Meter	EQUIPM	IENT :	INFRARED THERMOMETER	INSPECTOR NAME: M. Shahzad	MI	SENIOR INSPECTOR:	NAVEED HUSSAIN
s	5.N:	11223	S.N:	2722003	S.N	ī:	201704125	QUALIFICATION: ASNT LEVEL II	CANDA	SUPERVISOR:	HANI ALI
Cal D	ue Date:	14,FEB,2024	Cal Due Date:	16,FEB,2024	Cal Due	Date:	16,FEB,2024	MT & PT& VT & UT			ALI Talib HB48903
	Red Penetrant Manufacture:		Magnaflux	Batch No:	220511	EXPIRE DAT	<b>тв:</b> Мау,2025		12/18/1	CLIENT:	Date: 12-JAN-2024
	Developer Manufacture:		Magnaflux	Batch No:	220302	EXPIRE DAT	TE: March,2025	SIGNATURE:	Por de social	CLIENT:	Signature
	WATER PRESSURE		30 PSI	P. GAUGE	SSR825	DUE CAL DA	18,AUG,2024		Ingineer		

















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