

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

Basra, North Rumaila, Quality Control Yard - Iraq

Tel: +9647810009138 / +9647834964657

Email: OP@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com



CERTIFICATE OF INSPECTION AFTER REPAIR FOR 3 1/2" DRILL PIPE

Client Name:	DAQING DRILLING COMPANY	Report No.:	QC-ATS-WSH-01-24-0020-D01
Acceptance Criteria:	<input checked="" type="checkbox"/> API SPEC 7-2	Date Of Inspection:	23-01-2024
Work Location:	ABERDEEN WORKSHOP	Rig Name	DQ-37
Test Equipment & Consumeable Details			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#. 220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SR# SC-22713 Cal. 17.AUG.2023 Cal Due 16.FEB.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	SR# 201504053 Cal 17.AUG.2023 Cal Due 16.FEB.2024
INTENSITY METER	SR# R.043943 Cal.15,AUG.2023 Cal Due 14.FEB.2024	UV BLACK LIGHT	SR# 1900084 Cal. 17.AUG.2023 Cal Due 16.FEB.2024
LEAD GAGE	SR# AH07KF0027 GAEMAKER LG-5003 CAL.Date. 15.AUG.2023 CAL Due Date 14.FEB.2024	THREAD PROFILE GAGE	SR# 21336 CAL.Date.15.AUG. 2023 CAL Due Date.14. AUG. 2024 SR# 21335 CAL.Date.17.AUG.2023 CAL Due Date. 16.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3500 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2850 μw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	<ul style="list-style-type: none"> Through Visual inspection • MPI inspection with Ultraviolet light • Dimensional *Lead Gaiging, Taper Gaiging & Thread Profile Gaiging. 		
Connection:	NC-38 (3 1/2 IF)	Size:	3 1/2"

Serial No.	Result of Inspection								Dimensional Inspection (in)										Pin Tong (in)	Box Tong (in)	
	Pin	Box	Tube	Coating %	OD Wear	H.B	Remaining WT	EMI	Pin					Box							
									OD (in)	ID (in)	Pin \square (in)	Bevel \square (in)	Pin neck \square	Seal \square	OD (in)	CB \square (in)	CB \square (in)	Shoulder \square (in)			Bevel \square (in)
50595	--	Acc	--	--	--	Yes	--	--	--	--	--	--	--	--	5"	4 1/16"	5/8"	11/16"	4 17/32"	--	7 1/2"
58464	--	Acc	--	--	--	Yes	--	--	--	--	--	--	--	--	5"	4 1/16"	5/8"	11/16"	4 17/32"	--	6 7/16"
50586	--	Acc	--	--	--	Yes	--	--	--	--	--	--	--	--	5"	4 1/16"	5/8"	11/16"	4 17/32"	--	6 7/8"
3026	--	Acc	--	--	--	Yes	--	--	--	--	--	--	--	--	5"	4 1/16"	5/8"	11/16"	4 17/32"	--	6 3/8"
50478	--	Acc	--	--	--	Yes	--	--	--	--	--	--	--	--	5"	4 1/16"	5/8"	11/16"	4 17/32"	--	7 3/8"

Conclusion: ■ *05 Joints Were Found Acceptable From Box Side After Repair At time of Inspection ready to use.

Abbreviations :

OD	Outside Diameter	ID	Inside Diameter	SRG	Stress Relief Groove	CB	Counter Bore	BB	Bore Back	FB	Float Bore
\square	Diameter	\square	Length	\square	Width	\square	Depth	NP.	Not Present	NA.	Not Applicable
EGR	Elevator Groove Recess	SGR	Slip Groove Recess	CR	Crack	B	Bent	PC	Premium Class	RF	Reface
GT	Galled Thread	TP	Thread Pitting	SP	Seal Pitting	TD	Thread Damage	SD	Seal Damage	M	Mashed
1	100 % Coating	2	99-71 % Coating	3	70-40 % Coating	4	Up to 40 %	5	Nil	WT	Wall Thickness
Colors Code:		White	No Defects	Red	Crack or Extreme Damage.	Blue	Damage	Green	Seal Damage	Yellow	ACFM

Inspector Name:	M.FAHAD	Review By			
Qualification:		Senior Inspector:	RAO SOHAIL	Supervisor:	WAQAS AWAN
Signature:				Customer Name:	
				Customer Signature:	

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CERTIFICATE OF INSPECTION AFTER REPAIR FOR 3 1/2" DRILL PIPE

Client Name:	DAQING DRILLING COMPANY	Report No.:	QC-ATS-WSH-01-24-0020-D02
Acceptance Criteria:	<input checked="" type="checkbox"/> API SPEC 7-2	Date Of Inspection:	23-01-2024
Work Location:	ABERDEEN WORKSHOP	Rig Name	DQ-37
Test Equipment & Consumeable Details			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: .220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SR# SC-22713 Cal. 17.AUG.2023 Cal Due 16.FEB.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	SR# 201504053 Cal 17.AUG.2023 Cal Due 16.FEB.2024
INTENSITY METER	SR# R.043943 Cal.15,AUG.2023 Cal Due 14.FEB.2024	UV BLACK LIGHT	SR# 1900084 Cal. 17.AUG.2023 Cal Due 16.FEB.2024
LEAD GAGE	SR# AH07KF0027 GAEMAKER LG-5003 CAL.Date. 15.AUG.2023 CAL Due Date 14.FEB.2024	THREAD PROFILE GAGE	SR# 21336 CAL.Date.15.AUG. 2023 CAL Due Date.14. AUG. 2024 SR# 21335 CAL.Date.17.AUG.2023 CAL Due Date. 16.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3500 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2850 µw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	<ul style="list-style-type: none"> Through Visual inspection Dimensional 		<ul style="list-style-type: none"> MPI inspection with Ultraviolet light *Lead Gaiging, Taper Gauging & Thread Profile Gauging.
Connection:	NC-38 (3 1/2 IF)	Size:	3 1/2 "

Serial No.	Result of Inspection								Dimensional Inspection(in)										Pin Tong (in)	Box Tong (in)				
	Pin	Box	Tube	Coating %	OD Wear	H.B	Remaining WT	EMI	Pin					Box										
									OD (in)	ID (in)	Pin (in)	Bevel (in)	Pin neck	Seal	OD (in)	CB (in)	CB (in)	Shoulder (in)			Bevel (in)			
50438	--	Acc	--	--	--	Yes	--	--	--	--	--	--	--	--	--	5"	4 1/16"	5/8"	11/16"	4 17/32"	--	6 5/16"		

Conclusion: *01 Joints Were Found Acceptable From Box Side After Repair At time of Inspection ready to use.

Abbreviations :

OD Outside Diameter	ID Inside Diameter	SRG Stress Relief Groove	CB Counter Bore	BB Bore Back	FB Float Bore
Ø Diameter	Ø Length	Ø Width	Ø Depth	NP. Not Present	NA. Not Applicable
EGR Elevator Groove Recess	SGR Slip Groove Recess	CR Crack	B Bent	PC Premium Class	RF Reface
GT Galled Thread	TP Thread Pitting	SP Seal Pitting	TD Thread Damage	SD Seal Damage	M Mashed
1 100 % Coating	2 99-71 % Coating	3 70-40 % Coating	4 Up to 40 %	5 Nil	WT Wall Thickness
Colors Code:	White No Defects	Red Crack or Extreme Damage.	Blue Damage	Green Seal Damage	Yellow ACFM

Inspector Name:	M.EAHAD	Review By			
Qualification:	Senior Inspector	RAO SOHAIL	Supervisor:	WAQAS AWAN	Customer Name:
Signature:					Customer Signature:

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CERTIFICATE OF INSPECTION AFTER REPAIR FOR 3 1/2" DRILL PIPE

Client Name:	DAQING DRILLING COMPANY	Report No.:	QC-ATS-WSH-01-24-0020-D03
Acceptance Criteria:	<input checked="" type="checkbox"/> API SPEC 7-2	Date Of Inspection:	23-01-2024
Work Location:	ABERDEEN WORKSHOP	Rig Name	DQ-37
Test Equipment & Consumable Details			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: 220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SR# SC-22713 Cal. 17.AUG.2023 Cal Due 16.FEB.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	SR# 201504053 Cal 17.AUG.2023 Cal Due 16.FEB.2024
INTENSITY METER	SR# R.043943 Cal.15,AUG.2023 Cal Due 14.FEB.2024	UV BLACK LIGHT	SR# 1900084 Cal. 17.AUG.2023 Cal Due 16.FEB.2024
LEAD GAGE	SR# AH07KF0027 GAEMAKER LG-5003 CAL.Date. 15.AUG.2023 CAL Due Date 14.FEB.2024	THREAD PROFILE GAGE	SR# 21336 CAL.Date.15.AUG. 2023 CAL Due Date.14. AUG. 2024 SR# 21335 CAL.Date.17.AUG.2023 CAL Due Date. 16.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3500 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2850 μw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	<ul style="list-style-type: none"> Through Visual inspection Dimensional 		<ul style="list-style-type: none"> MPI inspection with Ultraviolet light *Lead Gaiging, Taper Gauging & Thread Profile Gauging.
Connection:	NC-38 (3 1/2 IF)	Size:	3 1/2 "

Serial No.	Result of Inspection								Dimensional Inspection (in)										Pin Tong (in)	Box Tong (in)
	Pin	Box	Tube	Coating %	OD Wear	H.B	Remaining WT	EMI	Pin					Box						
									OD (in)	ID (in)	Pin (in)	Bevel (in)	Pin neck (in)	Seal (in)	OD (in)	CB (in)	CB (in)	Shoulder (in)		
1-22	Acc	--	--	--	--	--	--	5"	2 3/8"	3 7/8"	4 9/16"	1/2"	19/32"	--	--	--	--	--	9 1/2"	--
152	Acc	--	--	--	--	--	--	5"	2 3/8"	3 7/8"	4 9/16"	1/2"	19/32"	--	--	--	--	--	9 1/2"	--
50470	Acc	--	--	--	--	--	--	5"	2 3/8"	3 7/8"	4 9/16"	1/2"	19/32"	--	--	--	--	--	7 13/16"	--
118	Acc	--	--	--	--	--	--	5"	2 3/8"	3 7/8"	4 9/16"	1/2"	19/32"	--	--	--	--	--	8 1/2"	--
50636	Acc	--	--	--	--	--	--	5"	2 3/8"	3 7/8"	4 9/16"	1/2"	19/32"	--	--	--	--	--	9 15/16"	--

Conclusion: ■ *05 Joints Were Found Acceptable From Pin Side After Repair At time of Inspection ready to use.

Abbreviations :

OD	Outside Diameter	ID	Inside Diameter	SRG	Stress Relief Groove	CB	Counter Bore	BB	Bore Back	FB	Float Bore
Ø	Diameter	Ø	Length	Ø	Width	Ø	Depth	NP.	Not Present	NA.	Not Applicable
EGR	Elevator Groove Recess	SGR	Slip Groove Recess	CR	Crack	B	Bent	PC	Premium Class	RF	Reface
GT	Galled Thread	TP	Thread Pitting	SP	Seal Pitting	TD	Thread Damage	SD	Seal Damage	M	Mashed
1	100 % Coating	2	99-71 % Coating	3	70-40 % Coating	4	Up to 40 %	5	Nil	WT	Wall Thickness
Colors Code:		White	No Defects	Red	Crack or Extreme Damage.	Blue	Damage	Green	Seal Damage	Yellow	ACFM

Inspector Name:	M. FAHAD	Review By			
Qualification:		Senior Inspector:	RAO SOHAIL	Supervisor:	WAQAS AWAN
Signature:		Customer Name:		Customer Signature:	

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Client Name:	DAQING DRILLING COMPANY	Report No.:	QC-ATS-WSH-01-24-0020-D04
Acceptance Criteria:	<input checked="" type="checkbox"/> API SPEC 7-2	Date Of Inspection:	23-01-2024
Work Location:	ABERDEEN WORKSHOP	Rig Name	DQ-37
Test Equipment & Consumable Details			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: 220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SR# SC-22713 Cal. 17.AUG.2023 Cal Due 16.FEB.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	SR# 201504053 Cal 17.AUG.2023 Cal Due 16.FEB.2024
INTENSITY METER	SR# R.043943 Cal.15.AUG.2023 Cal Due 14.FEB.2024	UV BLACK LIGHT	SR# 1900084 Cal. 17.AUG.2023 Cal Due 16.FEB.2024
LEAD GAGE	SR# AH07KF0027 GAEMAKER LG-5003 CAL.Date. 15.AUG.2023 CAL Due Date 14.FEB.2024	THREAD PROFILE GAGE	SR# 21336 CAL.Date.15.AUG. 2023 CAL Due Date.14. AUG. 2024 SR# 21335 CAL.Date.17.AUG.2023 CAL Due Date. 16.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3500 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2850 μw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	<ul style="list-style-type: none"> Through Visual inspection Dimensional 		<ul style="list-style-type: none"> MPI inspection with Ultraviolet light *Lead Gaiging, Taper Gauging & Thread Profile Gauging.
Connection:	NC-38 (3 1/2 IF)	Size:	3 1/2 "

Serial No.	Result of Inspection								Dimensional Inspection (in)										Pin Tong (in)	Box Tong (in)
	Pin	Box	Tube	Coating %	OD Wear	H.B	Remaining WT	EMI	Pin					Box						
									OD (in)	ID (in)	Pin (in)	Bevel (in)	Pin neck (in)	Seal (in)	OD (in)	CB (in)	CB (in)	Shoulder (in)		
61G819	Acc	--	--	--	--	--	--	5"	2 3/8"	3 7/8"	4 9/16"	1/2"	19/32"	--	--	--	--	--	9 5/16"	--
113	Acc	--	--	--	--	--	--	5"	2 3/8"	3 7/8"	4 9/16"	1/2"	19/32"	--	--	--	--	--	9 3/8"	--
9D19	Acc	--	--	--	--	--	--	5"	2 3/8"	3 7/8"	4 9/16"	1/2"	19/32"	--	--	--	--	--	9 1/2"	--
24085	Acc	--	--	--	--	--	--	5"	2 3/8"	3 7/8"	4 9/16"	1/2"	19/32"	--	--	--	--	--	9 1/4"	--
R19-264	Acc	--	--	--	--	--	--	5"	2 3/8"	3 7/8"	4 9/16"	1/2"	19/32"	--	--	--	--	--	9 3/8"	--

Conclusion: ■ *05 Joints Were Found Acceptable From Pin Side After Repair At time of Inspection ready to use.

Abbreviations :

OD	Outside Diameter	ID	Inside Diameter	SRG	Stress Relief Groove	CB	Counter Bore	BB	Bore Back	FB	Float Bore
Ø	Diameter	Ø	Length	Ø	Width	Ø	Depth	NP.	Not Present	NA.	Not Applicable
EGR	Elevator Groove Recess	SGR	Slip Groove Recess	CR	Crack	B	Bent	PC	Premium Class	RF	Reface
GT	Galled Thread	TP	Thread Pitting	SP	Seal Pitting	TD	Thread Damage	SD	Seal Damage	M	Mashed
1	100 % Coating	2	99-71 % Coating	3	70-40 % Coating	4	Up to 40 %	5	Nil	WT	Wall Thickness
Colors Code:		White	No Defects	Red	Crack or Extreme Damage.	Blue	Damage	Green	Seal Damage	Yellow	ACFM

Inspector Name:	M. FAHAD	Review By				
Qualification:		Senior Inspector:	RAO SOHAIL	Supervisor:	WAQAS AWAN	Customer Name:
Signature:						Customer Signature:
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CERTIFICATE OF INSPECTION AFTER REPAIR FOR 3 1/2" DRILL PIPE

Client Name:	DAQING DRILLING COMPANY	Report No.:	QC-ATS-WSH-01-24-0020-D05
Acceptance Criteria:	<input checked="" type="checkbox"/> API SPEC 7-2	Date Of Inspection:	23-01-2024
Work Location:	ABERDEEN WORKSHOP	Rig Name	DQ-37
Test Equipment & Consumable Details			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: 220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SR# SC-22713 Cal. 17.AUG.2023 Cal Due 16.FEB.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	SR# 201504053 Cal 17.AUG.2023 Cal Due 16.FEB.2024
INTENSITY METER	SR# R.043943 Cal.15,AUG.2023 Cal Due 14.FEB.2024	UV BLACK LIGHT	SR# 1900084 Cal. 17.AUG.2023 Cal Due 16.FEB.2024
LEAD GAGE	SR# AH07KF0027 GAEMAKER LG-5003 CAL.Date. 15.AUG.2023 CAL Due Date 14.FEB.2024	THREAD PROFILE GAGE	SR# 21336 CAL.Date.15.AUG. 2023 CAL Due Date.14. AUG. 2024 SR# 21335 CAL.Date.17.AUG.2023 CAL Due Date. 16.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3500 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2850 µw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	<ul style="list-style-type: none"> Through Visual inspection Dimensional 		<ul style="list-style-type: none"> MPI inspection with Ultraviolet light *Lead Gaiging, Taper Gauging & Thread Profile Gauging.
Connection:	NC-38 (3 1/2 IF)	Size:	3 1/2 "

Serial No.	Result of Inspection								Dimensional Inspection (in)										Pin Tong (in)	Box Tong (in)
	Pin	Box	Tube	Coating %	OD Wear	H.B	Remaining WT	EMI	Pin					Box						
									OD (in)	ID (in)	Pin (in)	Bevel (in)	Pin neck (in)	Seal (in)	OD (in)	CB (in)	CB (in)	Shoulder (in)		
6D19	Acc	--	--	--	--	--	--	5"	2 3/8"	37/8"	49/16"	1/4"	19/32"	--	--	--	--	--	8 3/8"	--
50625	Acc	--	--	--	--	--	--	5"	2 3/8"	37/8"	49/16"	1/4"	19/32"	--	--	--	--	--	8 3/8"	--
50463	Acc	--	--	--	--	--	--	5"	2 3/8"	37/8"	49/16"	1/4"	19/32"	--	--	--	--	--	8 3/8"	--

Conclusion: ■ *03 Joints Were Found Acceptable From Pin Side After Repair At time of Inspection ready to use.

Abbreviations :

OD Outside Diameter	ID Inside Diameter	SRG Stress Relief Groove	CB Counter Bore	BB Bore Back	FB Float Bore
☐ Diameter	☐ Length	☐ Width	☐ Depth	NP. Not Present	NA. Not Applicable
EGR Elevator Groove Recess	SGR Slip Groove Recess	CR Crack	B Bent	PC Premium Class	RF Reface
GT Galled Thread	TP Thread Pitting	SP Seal Pitting	TD Thread Damage	SD Seal Damage	M Mashed
1 100 % Coating	2 99-71 % Coating	3 70-40 % Coating	4 Up to 40 %	5 Nil	WT Wall Thickness
Colors Code:	White No Defects	Red Crack or Extreme Damage.	Blue Damage	Green Seal Damage	Yellow ACFM

Inspector Name:	M.FAHAD	Review By			
Qualification:	ASNT Level 3	Senior Inspector:	RAO SOHAIL	Supervisor:	WAQAS AWAN
Signature:					Customer Name:
					Customer Signature:

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