




CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION			
Client:	AL ESNAO OIL TOOLS	Report No:	QC-2024-1569-009
Location:	AL ESNAO YARD	Job Number:	QC-2024-1569
Date:	3-Jan-24	Next Inspection Date:	2-Jul-24
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION		Specification: ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
		UNIT DESCRIPTION:	INSERT
		UNIT S/N:	NOR56761-0000-14
		INSPECTION RESULT :	
		VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
		MAGNETIC PARTICLE INSPECTION	Available Critical areas inspected and found freedom from cracks and other defects
		FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED
COMMENT: Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			

EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY		
EQUIPMENT :	AC/DC YOKE	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV Black Light	INSPECTOR NAME: WAQAS AWAN		SENIOR INSPECTOR:	SOHAIL	
S.NO:	201504048	S.NO:	22650	S.NO:	1932401			QUALIFICATION: ASNT LEVEL II MT & PT & VT	SUPERVISOR:	SHERIF
Cal Due Date:	14-2-2024	Cal Due Date:	14-2-2024	Cal Due Date:	14-2-2024			STAMP & SIGNATURE:	CLIENT:	
FLUORESCENT 14HF		Magnaflux	Batch No:	220306	EXPIRE DATE:	MARCH,2025				
Whie Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025				
TECHNICAL DETAILS	TECH				Black Magnetic Ink Manufacture:7HF					
	Wet FLUORESCENT Particle Concentration 14 HF		0.1 to 0.4 ml/100 ml		Batch No:220605					
	Black Magnetic Ink Concentration 7 HF		1.2 to 2.4 ml/100 ml		EXPIRE DATE:	Jul-25				
Original - Client Files		Copy - Area Office		QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021						