

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

Basra, North Rumaila, Quality Control Yard – Iraq
Tel: +9647810009138 / +9647834964657

Email: OP@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com



14” INCH SHEAVE WHEEL ASSEMBLY ANNUALLY INSPECTION CERTIFICATE

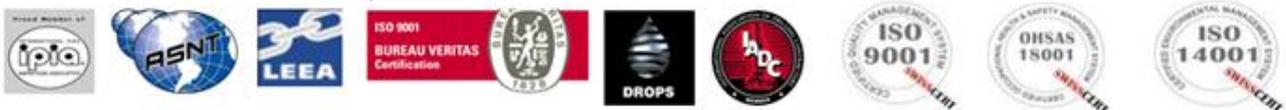
CUSTOMER:	HALLIBURTON (WPS)	Date of Inspection:	19.AUG.2025
LOCATION:	BURJESIA HALLIBURTON BASRA -IRAQ	Next Date of Inspection:	18.AUG.2026
WEIGHT	85 (WORKING LOAD 6)	Report No.:	QC-WPS-25-0508/155
PROOF TEST	24,000 LBS	SAP NO.	12795986
WORKING LOAD:	6.00 TON	SERIAL NO:	01048925
MANUFACTURE:	MCKISSICK PART NUMBER 8016533	Wire Rope Diameter	7/32”

Type Of Inspection:	Visual & Dimension Checks & Magnetic Particle Inspection , Dye Penetrant Inspection
Ref Standard:	API RP 9B / ASTM E709-21/ASTM E165-23
Halliburton Document number:	D01384094

14 INCH SHEAVE WHEEL ASSEMBLY INSPECTION PROCEDURE

- Wash thoroughly to remove all of the dirt and mud.
- Does not direct high pressure spray onto the face of bearings to prevent water displacing of the grease.
- Make a visual inspection, check for no evidence of corrosion, cracks or fractures on the wheel frame that undermine its operational capabilities or safety. Inspect the cable groove all around the sheave wheel.
- Using the Sheave Gauge and using as reference the Sheave Groove Inspection guidelines determine if the groove is in specifications. If worn too much, it will begin to wear the cable unevenly. The sheave should be changed if this is the case.
- Check that the nameplate is intact and legible
- Rotate sheave freely and crack for wobble. Any excessive play could indicate a worn or damaged bearing. This must be repaired by replacing the sheave wheel, bearing assembly or the shaft.
- The maximum allowance for reduction of a product’s original dimension due to wear or repair before removal from service is:
 - Any crack or deformation in a component is sufficient cause to remove from service.
 - Deformation in side plates, pins and axles, fitting attachment points, trunnions, etc. deformation can be cause by abusive service and / or overload and may be a cause to remove block or sheave from service.
- Wash thoroughly to remove all of the dirt and mud.
- Does not direct high pressure spray onto the face of bearings to prevent water displacing of the grease.

Name of Inspector:	Signature & Stamp:	Name of person authenticating this report:	Customer Name , Signature
M.SHAHZAD AHMED		HANY ALI	Ali Talib HB48903 Date: 19-08-2025 Signature
QUALIFICATION: ASNT LEVEL II: MT & PT& VT & UT			



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Depth Measurements of 14 Inch Sheave Wheel

WIRE ROPE DIA:	ACTUAL GROOVE DEPT.	MINIMUM ALLOWABLE GROOVE DEPT	Result
7/32" - 5.53 mm	9.12 mm	7.088 mm	ACCEPTABLE

Radius Measurements of 14 Inch Sheave Wheel

WIRE ROPE DIA:	ACTUAL GROOVE RADIUS.	GROOVE RADIUS MINIMUM WORN.	GROOVE RADIUS MINIMUM NEW.	GROOVE RADIUS MAXIMUM	Result
7/32" - 5.53 mm	2.984 mm	2.834 mm	2.930 mm	3.041 mm	ACCEPTABLE

14" SHEAVE WHEEL PICTORIAL



INSPECTION RESULT

INSPECTION RESULT	Result
1- Visual & Dimension Checks (found free from deforms, cracks, Wear, corrosion & mechanical damage)	ACCEPTABLE
2-Magnetic Particle Inspection (Welds & forgn areas free from cracks and other defects)	ACCEPTABLE

Equipment & Technical Details

Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	9-Oct-25	White Contrast WCP-2	MANUFACTURE	BATCH NO	EXPIRE DATE
AC YOKE	201504052	CAL DUE DATE	7-Oct-25		Magnaflux	230408	APRIL,2026
ASTM Test Block:	1657	CAL DUE DATE	7-Oct-25	Black Magnetic Ink 7HF	Magnaflux	230604	JUNE, 2026

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14” SHEAVE ASSEMBLY MPI PICTORIAL



INSPECTION RESULT

	Result
1- Visual Inspection (found free from deforms, cracks, Wear, corrosion & mechanical damage)	ACCEPTABLE
2-Magnetic Particle Inspection (forgn areas free from cracks and other defects)	ACCEPTABLE

Equipment & Technical Details

Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	9-Oct-25	White Contrast WCP-2	MANUFACTURE	BATCH NO	EXPIRE DATE
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14” SHEAVE ASSEMBLY DPI PICTORIAL



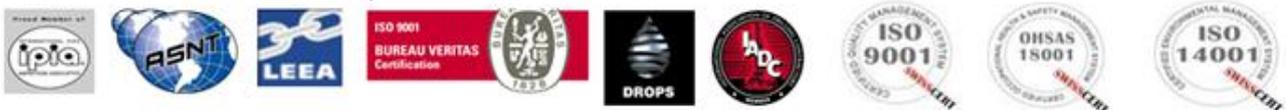
INSPECTION RESULT

	Result
1- Visual Inspection (found free from deforms, cracks, Wear, corrosion & mechanical damage)	ACCEPTABLE
2-Dye Penetrant Inspection (forgn areas free from cracks and other defects)	ACCEPTABLE

Equipment & Technical Details

Equipment	Serial No.	CAL DUE DATE	Calibration Date	Penetrant	MANUFACTURE	BATCH NO	EXPIRE DATE
Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	9-Oct-25	Red Penetrant	MANUFACTURE	BATCH NO	EXPIRE DATE
COMPARATOR BLOCK	11223	CAL DUE DATE	8-Oct-25		Magnaflux	230606	June,2026
INFRARED THERMOMETER	201704125	CAL DUE DATE	7-Oct-25	Developer	Magnaflux	230608	June,2026
PENETRANT DWELL TIME:	30 minutes	DEVELOPER DWELL TIME:	15 minutes	WHITE LIGHT INTENSITY:	3610 lux	TEST PART TEMPERATURE	107 °F

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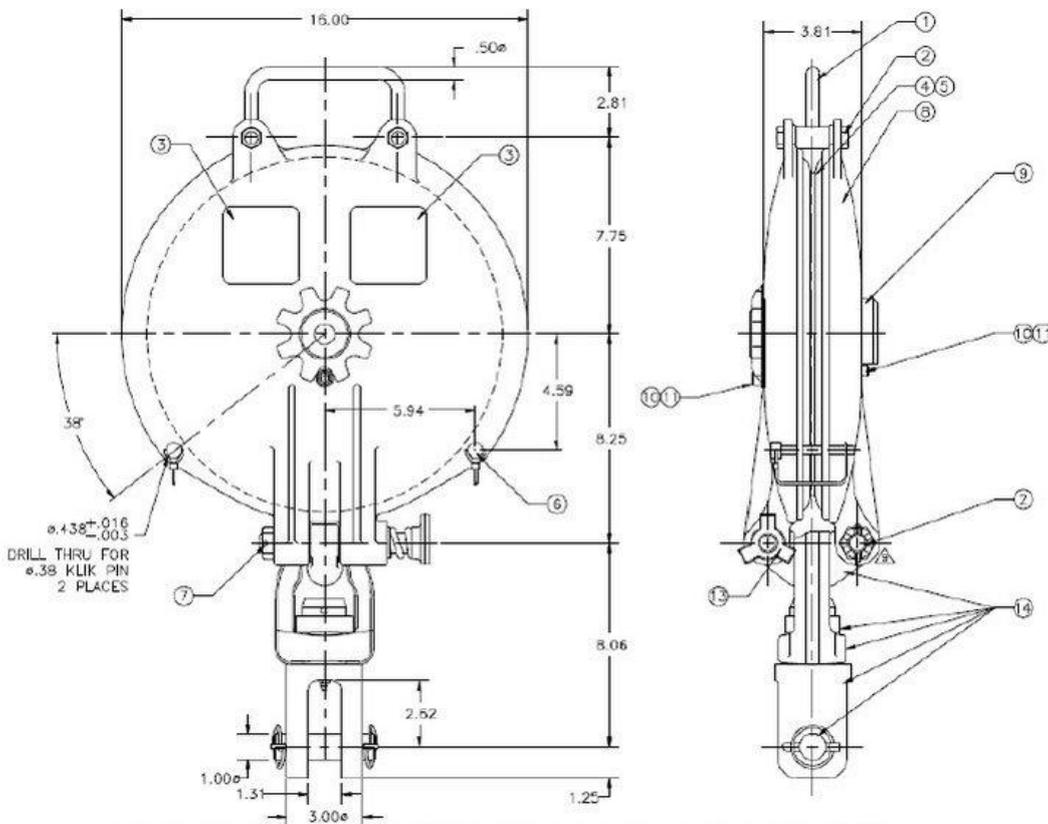




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14” SHEAVE WHEEL ASSEMBLY SKETCH



Sheave, 14 Inch Diameter, 7/32 Cable (Universal) 101205532

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