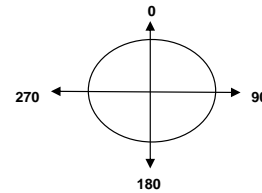
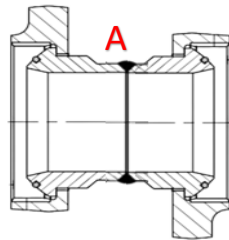


CERTIFICATE OF QUALIFICATION VISUAL AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING INSPECTION

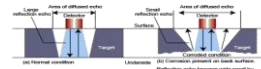
THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

CLIENT:	HALLIBURTON	REPORT NO.:	QC-25-05-TSS-NDT-029
LOCATION:	TSS YARD	JOB NO.:	12052025
WORK ORDER #	*****	STANDARD:	ASTM E709 -21 & ASTM E797-21
DATE OF INSPECTION:	Monday, May 12, 2025	NEXT INSPECTION DATE:	Tuesday, November 11, 2025
TYPE OF INSPECTION:	VISUAL INSPECTION AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING		
DESCRIPTION:	X-OVER: 3" 206 WING X 3" 206 WING	SERIAL NO.:	TSS-2256



ONLINE TRACEABILITY

* ALL READINGS IN INCH
**MINIMUM THICKNESS PROVIDED BY CUSTOMER



ANGLE	WALL THICKNESS RESULT		MINIMUM THICKNESS IN INCHES
	A		
0°	0.294		0.170 INCH
90°	0.301		
180°	0.291		
270°	0.288		

INSPECTION RESULT

VT & MPI	Accepted	According to ASTM E709-21
UT	Accepted	According to ASTM E 797-21

Inspection Evaluation

MPI -The Above Item Has No Significant Discontinuities At The Time Of Inspection And Found Acceptable According to ASTM E709-21

Note:MPI Wet Fluorescent inspection Thread With UltraViolet Light
Magnetic Particle Inspection With A/C Hand Yoke Welds & Available Areas

U.T-The Above Item Was Found Acceptable As Per ASTM E797-21

INSPECTION EQUIPMENT DETAILS

TECHNICAL DETAILS

AC YOKE S.N:	201504048	CAL DUE DATE	7-Oct-25	White Contrast WCP-2	MANUFACTURE	BATCH NO	EXPIRE DATE
Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	9-Oct-25		Magnaflux	230408	APRIL,2026
UT THICKNESS GAUGE:	5500391	CAL DUE DATE	7-Oct-25	Black Magnetic Ink 7HF	MANUFACTURE	BATCH NO	EXPIRE DATE
UT TEST BLOCK:	NoBo5087	CAL DUE DATE	8-Oct-25		Magnaflux	230604	JUNE, 2026
ASTM Test Block:	1657	CAL DUE DATE	7-Oct-25	Fluorescent Magnetic Ink 14HF	MANUFACTURE	BATCH NO	EXPIRE DATE
DC COIL:	22650	CAL DUE DATE	8-Oct-25		Magnaflux	230503	MAY.2026
UV BLACK LIGHT:	87521	CAL DUE DATE	9-Oct-25	Concentration of 14HF:		0.1 to 0.4 ml/100 ml	
WHITE LIGHT INTENSITY:	3590 lux	UV BLACK LIGHT INTENSITY:	3060 μw/cm ²	Concentration of 7HF:		1.2 to 2.4 ml/100 ml	

PERSON DETAILS

REVIEW BY

INSPECTOR NAME:	M. Shahzad M. Al-Jabbar	SENIOR INSPECTOR:	NAVEED HUSSAIN	CLIENT:	
QUALIFICATION:	ASNT Level II MT, PT, UT, VT,	INSPECTION SUPERVISOR:	HANI ALI	HB&SIGN	
SIGNATURE & STAMP:				DATE:	

Original - Client Files Copy - Area Office QC/FN/PT/077 Rev.00 DATED 07.NOV. 2021

