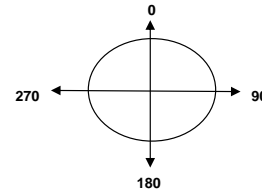
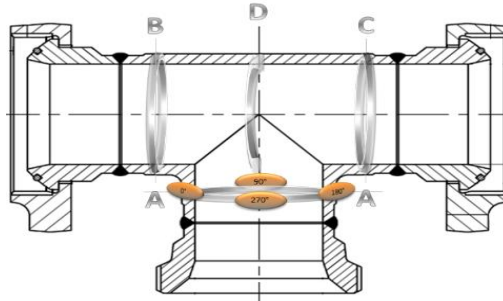


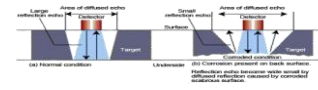
CERTIFICATE OF QUALIFICATION VISUAL AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING INSPECTION
THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

CLIENT:	HALLIBURTON	REPORT NO.:	QC-25-05-TSS-NDT-024
LOCATION:	TSS YARD	JOB NO:	06052025
WORK ORDER #	*****	STANDARD:	ASTM E709 -21 & ASTM E797-21
DATE OF INSPECTION:	Wednesday, May 7, 2025	NEXT INSPECTION DATE:	Thursday, November 6, 2025
TYPE OF INSPECTION:	VISUAL INSPECTION AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING		

DESCRIPTION:	TEE: 4" 206 WING X 4" 206 WING X 4" 206 THREAD	SERIAL NO:	373825
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* ALL READINGS IN INCH
**MINIMUM THICKNESS PROVIDED BY CUSTOMER



ANGLE	WALL THICKNESS RESULT				MINIMUM THICKNESS IN INCHES
	A	B	C	D	
0°	0.328	0.319	0.324	0.335	0.218 INCH
90°	0.337	0.340	0.320	0.326	
180°	0.331	0.335	0.338	0.326	
270°	0.334	0.337	0.343	0.347	

INSPECTION RESULT

VT & MPI	Accepted	According to ASTM E709-21
UT	Accepted	According to ASTM E 797-21

Inspection Evaluation

MPI -The Above Item Has No Significant Discontinuous At The Time Of Inspection And Found Acceptable According to ASTM E709-21

Note:MPI Wet Fluorescent inspection Thread With UltraViolet Light
Magnetic Particle Inspection With A/C Hand Yoke Welds & Available Areas

U.T-The Above Item Was Found Acceptable As Per ASTM E797-21

INSPECTION EQUIPMENT DETAILS				TECHNICAL DETAILS			
AC YOKE S.N:	201504048	CAL DUE DATE	7-Oct-25	White Contrast WCP-2	MANUFACTURE	BATCH NO	EXPIRE DATE
Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	9-Oct-25		Magnaflux	230408	APRIL,2026
UT THICKNESS GAUGE:	5500391	CAL DUE DATE	7-Oct-25	Black Magnetic Ink 7HF	MANUFACTURE	BATCH NO	EXPIRE DATE
UT TEST BLOCK:	NoBo5087	CAL DUE DATE	8-Oct-25		Magnaflux	230604	JUNE, 2026
ASTM Test Block:	1657	CAL DUE DATE	7-Oct-25	Fluorescent Magnetic Ink 14HF	MANUFACTURE	BATCH NO	EXPIRE DATE
DC COIL:	22650	CAL DUE DATE	8-Oct-25		Magnaflux	230503	MAY.2026
UV BLACK LIGHT:	87521	CAL DUE DATE	9-Oct-25	Concentration of 14HF:	0.1 to 0.4 ml/100 ml		
WHITE LIGHT INTENSITY:	3620 lux	UV BLACK LIGHT INTENSITY:	3160 µw/cm²	Concentration of 7HF:	1.2 to 2.4 ml/100 ml		

PERSON DETAILS

REVIEW BY

INSPECTOR NAME:	M. Shalwan Ahmed	SENIOR INSPECTOR:	NAVEED HUSSAIN	CLIENT:	
QUALIFICATION:	M. Shalwan Ahmed	INSPECTION SUPERVISOR:	HANI ALI	HB&SIGN	
SIGNATURE & STAMP:				DATE:	

Original - Client Files Copy - Area Office QC/FN/PT/077 Rev.00 DATED 07.NOV. 2021

