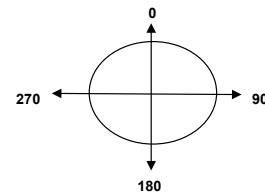
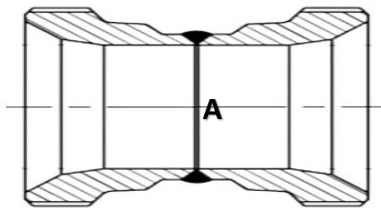
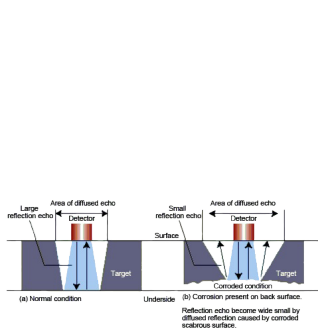


CERTIFICATE OF QUALIFICATION VISUAL AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING INSPECTION

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

CLIENT:	HALLIBURTON	REPORT NO.:	QC-24-12-TSS-NDT-173
LOCATION:	TSS YARD	JOB NO:	10122024
WORK ORDER #	*****	STANDARD:	ASTM E709 & ASTM E797
DATE OF INSPECTION:	Tuesday, December 17, 2024	NEXT INSPECTION DATE:	Monday, June 16, 2025
TYPE OF INSPECTION:	VISUAL INSPECTION AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING		

DESCRIPTION:	X-OVER: 4" 206 THREAD X 4" 206 THREAD	SERIAL NO:	24-8490
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ONLINE TRACEABILITY

* ALL READINGS IN INCH
**MINIMUM THICKNESS PROVIDED BY CUSTOMER

POINTS	THICKNESS AT POSITION		MINIMUM THICKNESS IN INCHES
	A		
0°	0.353		0.218 INCH
90°	0.341		
180°	0.350		
270°	0.357		

INSPECTION RESULT

VT & MPI	Accepted	According to ASTM E709
UT	Accepted	According to ASTM E 797

Inspection Evaluation

MPI -The Above Item Has No Significant Discontinuous At The Time Of Inspection And Found Acceptable According to ASTM E709

Note:MPI Wet Fluorescent inspection Thread With UltraViolet Light

Magnetic Particle Inspection With A/C Hand Yoke Welds & Avialible Areas

U.T-The Above Item Was Found Acceptable As Per ASTM E797

INSPECTION EQUIPMENT DETAILS

TECHNICAL DETAILS

AC YOKE S.N:	201504048	CAL DUE DATE	11-Apr-25	White Contrast WCP-2	MANUFACTURE	BATCH NO	EXPIRE DATE
Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	13-Apr-25		Magnaflux	220602	JUN.2025
UT THICKNESS GAUGE:	5500391	CAL DUE DATE	11-Apr-25	Black Magnetic Ink 7HF	MANUFACTURE	BATCH NO	EXPIRE DATE
UT TEST BLOCK:	NoBo5087	CAL DUE DATE	12-Apr-25		Magnaflux	220605	JULY.2025
ASTM Test Block:	1657	CAL DUE DATE	11-Apr-25	Fluorescent Magnetic Ink 14HF	MANUFACTURE	BATCH NO	EXPIRE DATE
DC COIL:	22650	CAL DUE DATE	12-Apr-25		Magnaflux	220306	March.2025
UV BLACK LIGHT:	1898977	CAL DUE DATE	11-Apr-25	Concentration of 14HF:		0.1 to 0.4 ml/100 ml	
WHITE LIGHT INTENSITY:	3670 lux	UV BLACK LIGHT INTENSITY:	3120 µw/cm ²	Concentration of 7HF:		1.2 to 2.4 ml/100 ml	

PERSON DETAILS

REVIEW BY

INSPECTOR NAME:	RAO SOHAIL	SENIOR INSPECTOR:	NAVEED HUSSAIN	CLIENT:	
QUALIFICATION:	AS PER W. 11/2013/11/11	INSPECTION SUPERVISOR:	HANI ALI	HB&SIGN	
SIGNATURE & STAMP:				DATE:	

Original - Client Files Copy - Area Office QC/FN/PT/077 Rev.00 DATED 07.NOV. 2021

