

**AI TAKAMUL COMPANY FOR ENGINEERING TESTS  
AND PROFESSIONAL SAFETY LIMITED**

Basra, North Rumaila, Quality Control Yard - Iraq



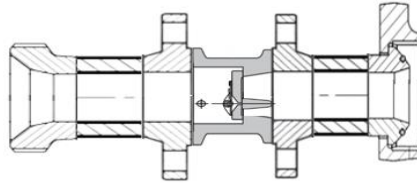
**CERTIFICATE OF QUALIFICATION VISUAL AND WITNESS PRESSURE TEST**

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIEREMENTS

CLIENT:	<b>HALLIBURTON</b>	REPORT No.:	QC-24-09-TSS-NDT-149A
LOCATION:	TSS WORKSHOP & INSPECTION TEST AREA	JOB NO :	190924
WORK ORDER #	***	SPECIFICATION:	ASME B31.1 / CUSTOMER SPECIFICATION
DATE OF INSPECTION :	Thursday, September 19, 2024	INSP. DUE DATE:	<b>Tuesday, March 18, 2025</b>
TYPE OF INSPECTION:	VISUAL INSPECTION AND WITNESS PRESSURE TEST		
DESCRIPTION:	CHECK VALVE 4" 150 CL (FLAPPER VALVE )	SERIAL NO:	03RT3
Pump NO.:	EQ_NO:13119220	CAL DUE DATE:	19.AUG.2025
Pressure Gauge NO.:	218230280019	CAL DUE DATE:	06.MAR.2025



ONLINE TRACEABILITY



**INSPECTION RESULT**

PRESSURE TEST 1:	The Above Item was Body Tested to 270 PSI Maximum Working pressure Hold 15 min no Leak was Realized while testing & Pressure Was Stable Accordance To Chart Recorder Attached
PRESSURE TEST 2:	The Above Item was Flapper Pressure Tested to 270 PSI Maximum Working pressure Hold 15 min no Leak was Realized while testing & Pressure Was Stable Accordance To Chart Recorder Attached

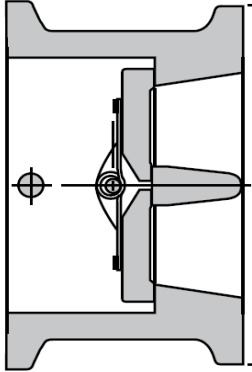


**PERSON DETAILS**

**REVIEW BY**



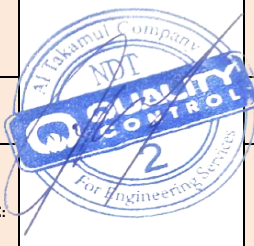
INSPECTOR NAME:	M.Shahzad Ahmed	SENIOR INSPECTOR:	NAVEED HUSSAIN	CLIENT:	
QUALIFICATION:	ASNT CP-105	INSPECTION SUPERVISOR:	HANI ALI	HB&SIGN	
SIGNATURE & STAMP:				DATE:	

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CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION											
Client:		HALLIBURTON (TSS)			Report No:		QC-24-09-TSS-NDT-149				
Location:		TSS YARD			JOB NO:		190924				
Inspection Date:		Thursday, September 19, 2024			Next Inspection Date:		Tuesday, March 18, 2025				
Type Of Inspection:		VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION			Specification:		ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)				
				UNIT DESCRIPTION:		CHECK VALVE 4" 150 CL					
				UNIT S/N:		03RT3					
				INSPECTION RESULT :							
				VISUAL , THOROUGH EXAMINATION		VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION					
				MAGNETIC PARTICLE INSPECTION		Available critical areas inspected and found free from cracks and other defects					
				FINAL RESULTS		THE ABOVE INSPECTED AREAS WAS ACCEPTED					
COMMENT:											
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast											
EQUIPMENT DETAILS					PERSON DETAILS			REVIEW BY			
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 3120 µw/cm <sup>2</sup>	INSPECTOR NAME:	M.SHAHZAD AHMED	SENIOR INSPECTOR:	NAVEED HUSSAIN		
S.NO:	201504048	S.NO:	22650	S.NO:	1898977	QUALIFICATION:	ASNT LEVEL II MT & PT & VT	SUPERVISOR:	HANI ALI		
Cal Due Date:	14.OCT.2024	Cal Due Date:	15.OCT.2024	Cal Due Date:	14.OCT.2024						
FLUORESCENT 14HF	Magnaflux	Batch No:	220306	EXPIRE DATE:	MARCH,2025						
White Contrast Paint Manufacture:	Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025						
Digital Lux Meter WHITE LIGHT INTENSITY:	TECHNICAL DETAILS			Black Magnetic Ink Manufacture:7HF			CLIENT:				
3650 Lux/S.NO:2722003	Wet FLUORESCENT Particle Concentration 14 HF	0.1 to 0.4 ml/100 ml		Batch No:220605							
Cal Due Date:16.OCT.2024	Black Magnetic Ink Concentration 7 HF	1.2 to 2.4 ml/100 ml		EXPIRE DATE:	Jul-25						

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CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION											
Client:		HALLIBURTON (TSS)			Report No:		QC-24-09-TSS-NDT-150				
Location:		TSS YARD			JOB NO:		190924				
Inspection Date:		Thursday, September 19, 2024			Next Inspection Date:		Tuesday, March 18, 2025				
Type Of Inspection:		VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION			Specification:		ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A				
				UNIT DESCRIPTION:		FLANGE: 4" 150 CL X 4" 206 WING					
				UNIT S/N:		TSS-8608					
				INSPECTION RESULT :							
				VISUAL , THOROUGH EXAMINATION		VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION					
				MAGNETIC PARTICLE INSPECTION		Thread & Available critical areas inspected and found free from cracks and other defects					
				FINAL RESULTS		THE ABOVE INSPECTED AREAS WAS ACCEPTED					
COMMENT:											
(MPI Wet Fluorescent inspection Thread With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast											
EQUIPMENT DETAILS					PERSON DETAILS			REVIEW BY			
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 3120 µw/cm²	INSPECTOR NAME:	M.SHAHZAD AHMED	SENIOR INSPECTOR:	NAVEED HUSSAIN		
S.NO:	201504048	S.NO:	22650	S.NO:	1898977	QUALIFICATION:	ASNT LEVEL II MT & PT & VT	SUPERVISOR:	HANI ALI		
Cal Due Date:	14.OCT.2024	Cal Due Date:	15.OCT.2024	Cal Due Date:	14.OCT.2024						
FLUORESCENT 14HF	Magnaflux	Batch No:	220306	EXPIRE DATE:	MARCH,2025						
White Contrast Paint Manufacturer:	Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025						
Digital Lux Meter WHITE LIGHT INTENSITY:	TECHNICAL DETAILS			Black Magnetic Ink Manufacture:7HF			CLIENT:				
3650 Lux/S.NO:2722003	Wet FLUORESCENT Particle Concentration 14 HF	0.1 to 0.4 ml/100 ml		Batch No:220605							
Cal Due Date:16.OCT.2024	Black Magnetic Ink Concentration 7 HF	1.2 to 2.4 ml/100 ml		EXPIRE DATE:	Jul-25						

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CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION														
Client:		HALLIBURTON (TSS)			Report No:		QC-24-09-TSS-NDT-151							
Location:		TSS YARD			JOB NO:		190924							
Inspection Date:		Thursday, September 19, 2024			Next Inspection Date:		Tuesday, March 18, 2025							
Type Of Inspection:		VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION			Specification:		ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A							
					UNIT DESCRIPTION:		FLANGE: 4" 150 CL X 4" 206 THREAD							
					UNIT S/N:		TSS-8607							
					INSPECTION RESULT :									
					VISUAL , THOROUGH EXAMINATION		VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION							
					MAGNETIC PARTICLE INSPECTION		Thread & Available critical areas inspected and found free from cracks and other defects							
					FINAL RESULTS		THE ABOVE INSPECTED AREAS WAS ACCEPTED							
					COMMENT:									
(MPI Wet Fluorescent inspection Thread With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast														
EQUIPMENT DETAILS					PERSON DETAILS			REVIEW BY						
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT:	INSPECTOR NAME:		SENIOR INSPECTOR:	NAVEED HUSSAIN					
S.NO:	201504048	S.NO:	22650	S.NO:	1898977	QUALIFICATION:		SUPERVISOR:	HANI ALI					
Cal Due Date:	14.OCT.2024	Cal Due Date:	15.OCT.2024	Cal Due Date:	14.OCT.2024	ASNT LEVEL II MT & PT & VT		CLIENT:						
FLUORESCENT 14HF	Magnaflux	Batch No:	220306	EXPIRE DATE:	MARCH,2025									
White Contrast Paint Manufacture:	Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025									
Digital Lux Meter WHITE LIGHT INTENSITY:	TECHNICAL DETAILS				Black Magnetic Ink Manufacture:7HF		STAMP & SIGNATURE:							
3650 Lux/S.NO:2722003	Wet FLUORESCENT Particle Concentration 14 HF	0.1 to 0.4 ml/100 ml		Batch No:220605										
Cal Due Date:16.OCT.2024	Black Magnetic Ink Concentration 7 HF	1.2 to 2.4 ml/100 ml		EXPIRE DATE:	Jul-25									

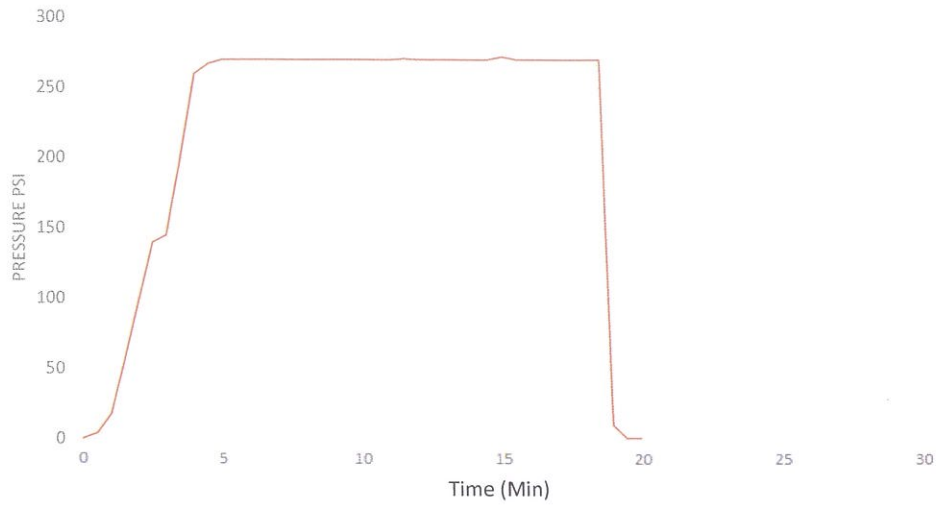
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# Data Collection Report

Gauge Information	
Serial Number	218230280019
Model	ADT680W-25-GP30K-PSI-AM
Calibration Date	7-Mar-24
Range	30000 PSI

Run Info	
Start Time	10:00 AM
Stop Time	10:19 AM
Test Date	19-Sep-24
EQ NUMBER	03RT3

## READING



TESTED BY : Feras Abbas  
APPROVED BY: Khaldoon Asad  
COMMENTS: Body Test

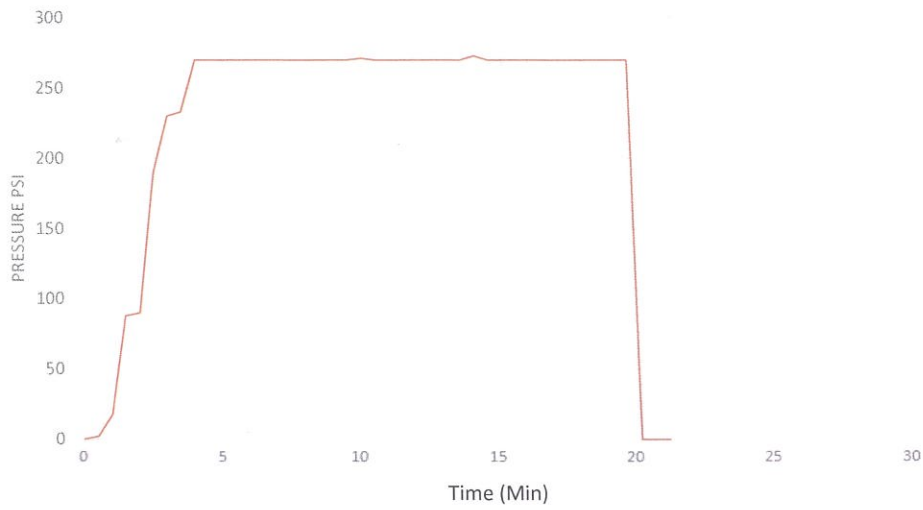


# Data Collection Report

Gauge Information	
Serial Number	218230280019
Model	ADT680W-25-GP30K-PSI-AM
Calibration Date	7-Mar-24
Range	30000 PSI

Run Info	
Start Time	10:21 AM
Stop Time	10:40 AM
Test Date	19-Sep-24
EQ NUMBER	03RT3

## READING



TESTED BY : Feras Abbas  
APPROVED BY: Khaldoon Asad  
COMMENTS: Flapper Test

SIGN:   
SIGN: 

