




CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION														
Client:		HALLIBURTON			Report No:		QC/24/HALL-1509-10							
Location:		HCT			Job Number:		150924							
Inspection Date:		Sunday, September 15, 2024			Next Inspection Date:		Friday, March 14, 2025							
Type Of Inspection:		VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION			Specification:		ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)							
					UNIT DESCRIPTION:		CONTROL LINE SPOOLER SKID							
					UNIT S/N:		11365529							
					UNIT DIM:		2.90 M (L) X 2.25 M (W) X 2.70 M (H)							
					PAD EYES QTY		PAD EYES DIMENSION		UNIT TW	UNIT PL	UNIT MGW			
					4		Thickness : 36 mm		1800 KG	6700 KG	8500 KG			
							Pin Hole : 29 mm							
							Length : 137 mm							
							Height : 86 mm							
					INSPECTION RESULT :									
					VISUAL, THOROUGH EXAMINATION					unit fully inspected and found free from deforms, cracks, corrosion & mechanical damage				
MAGNETIC PARTICLE INSPECTION					Welds & forgn areas inspected and found free from cracks and other defects									
FINAL RESULTS					unit found satisfactory and free of defects at the time of inspection									
COMMENT:														
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast														
EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY						
Equipment:		AC-Yoke Test Block		Equipment:		Digital Lux Meter		Equipment:		AC/DC Yoke				
S.No:		1657		S.No:		2722003		S.No:		201504052				
Cal Due Date:		14-Oct-24		Cal Due Date:		16-Oct-24		Cal Due Date:		14-Oct-24				
Black Magnetic Ink Manufacture:		Magnaflux		Batch No:		220605		Expiry Date:		JULY.2025				
Whie Contrast Paint Manufacture:		Magnaflux		Batch No:		220602		Expiry Date:		JUN,2025				
Technical Details:		Magnetic Partical Concentration		Method		WMPT Light Intensity		INSPECTOR NAME: ASHRAF ELSAID QUALIFICATION ASNT LEVEL II MT & PT & VT STAMP & SIGNATURE: 						
		1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3640 Lux								
Original - Client Files		Copy - Area Office		QC/FN/MPI/065		Rev.00		DATED 07 Nov 2021						



Corporate Partner



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